

T-REX

Billet Grilles

21972

**05-07 SCION
SCION TC**

21972

**05-07 SCION
SCION TC**

05-06 SCION TC
BILLET OVERLAY

Tools Required:

Phillips Screwdriver
10mm & 12mm Socket
5/16" Wrench or Pliers

Part List:

- 1 Billet Insert (7 bars)
- 2 6-32 x 1.5" Machine Screws
- 2 6-32 Nylon Lock Nuts
- 2 #6 Washers
- 2 2" Flange Brackets

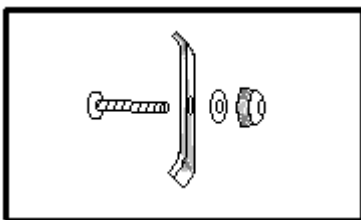
Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the plastic radiator cover. Remove two 12mm screws, two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Remove the logo from the grille.

Step 2.

Center the billet insert into the opening. Install the machine screws into the tabs welded to the back on the billet grille. From the rear of the grille, install a flange bracket, washer and lock nut on each screw. Snug the fasteners down to hold the grille in place (do not over tighten).



Step 3.

Close the hood and check the alignment of the billet insert. If necessary, loosen the insert and adjust.

Thank you for purchasing a T-Rex Billet Grille. 11/9/06