T-REX Billet Grilles

54050

07-08 CHEVY

LTZ MODELS

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2 PC UPPER CLASS SERIES GRILLE

2007-08 TAHOE, SUBURBAN, AVALANCHE LTZ

Recommended Tools:

Slotted Screwdriver
7MM, 10MM, 12MM Wrench or Nut Driver
5/16" Socket / Wrench
Vise Grip Pliers

Parts List / Hardware:

2	Upper Class Series Inserts	2 #6 x ½ " Machine Screws
32	6-32 Nylon Lock Nuts	4 Custom Brackets
16	#10 Washers	2 6-32 Flange Nuts
1	1/2" X 135° L Bracket	2 ½ x ½" L Brackets

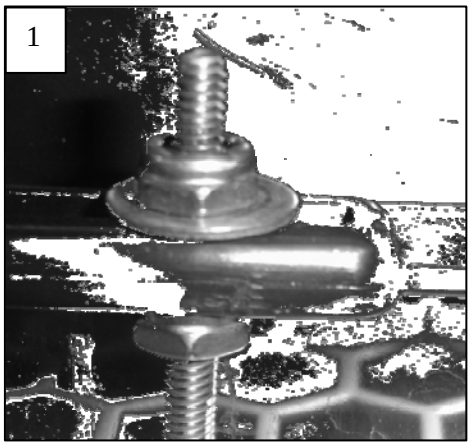
Read and understand instructions before attempting installation

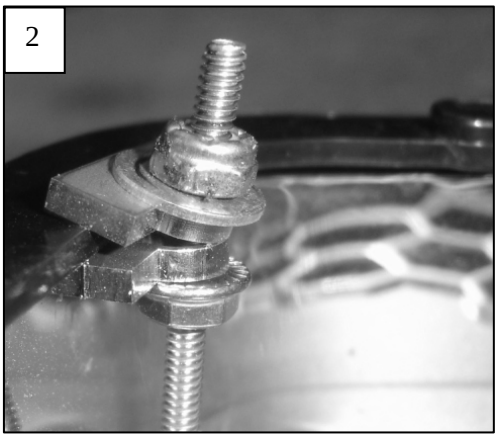
Step 1

Open the hood and remove the grille. Remove (6) plastic clips to remove upper shroud. Remove (4) 10 mm screws and (2) 12 mm screws to allow access to the back of the stock grill. Unclip the top and bottom grilles and remove from the vehicle. Be cautious not to break the tabs.

Step 2

The factory chrome grille insert on each factory grille unsnaps. Remove the inserts from the upper and lower grille. Locate the lower grille. Place a nylon lock nut on all of the studs accept for the two outside studs. Place a regular nut on each of the outside studs with the flanged sides facing upwards. Make sure the nuts are placed on the studs approximately 1" to 1 ¼" down. These will be used as guilds to be sure the grille recesses into the shell evenly (1). Place one of the custom brackets on each of the outer studs. Place the insert into the shell. Most of the studs should protrude through the holes in the shell. The outside studs and the lower center stud will not. On the two outer studs place the remaining custom brackets. These brackets will sandwich the outer edge of the shell (2). Place a nylon lock nut on each of the studs. Tighten the hardware down till snug. If the grille does not sit properly; loosen the hardware and adjust.





Step 3

Locate the upper grille insert. Place a nylon lock nut on each of the studs. Make sure the nuts are placed on the studs approximately 1" to 1 ¼" down. These will be used as guilds to be sure the grille recesses into the shell evenly. Most of the studs should protrude through the holes in the shell. The outside and lower center studs will not. Also, place a washer on the lower center stud. Locate the Provided L brackets. Using vise grip pliers; hold the L bracket in position as shown. Drill a hole through the outside plastic tabs. Using the provided hardware; place the washer on the machine screw and insert through the plastic clip and bracket (3). Place a nylon lock nut onto the screw. Tighten these brackets. Place the insert into the shell. Place a nylon lock nut on each of the studs. The lower center stud will require the ½" x 135 bracket be placed on the stud before the nylon lock nut (4). Tighten the hardware down till snug. If the grille does not sit properly; loosen the hardware and adjust.

Thank you for purchasing your T-Rex billet grille. **5/22/08**

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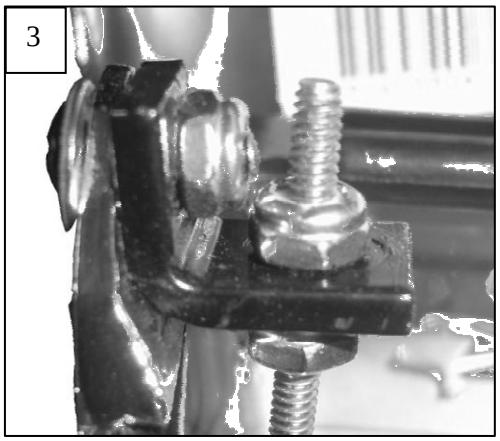
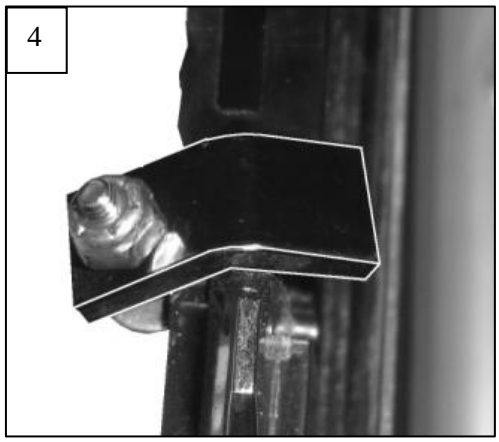
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