

**67028**  
**2010 CHEVY**  
**CAMARO SS**



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### **Custom Bumper**

**TOOLS REQUIRED:**  
8, 10, 13mm Sockets  
Ratchet  
Flat Screwdriver

**PARTS LIST**  
(1) Upper Class Bumper Grille  
(4) 1/2" L-Brackets  
(4) 6/32" Nylon Lock Nuts



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Step 1 Radiator Top Cover Removal**

To gain access to the rear of the bumper you will need to remove the radiator top cover from under the hood. Remove the four 10mm bolts from the forward part of the cover and 6 plastic pop clips from the rear part of the cover. Pull the cover towards the front of the vehicle and lift the cover over the hood latch. (Fig 1) With the cover removed you need to remove the hood latch. First you will need to mark where the latch will be reinstalled. Use a marker to trace around the latch. (Fig 2) Now remove the two 13mm bolts holding the latch to the core support. The latch will just hang there. There is an electrical connector that you need to disconnect.

### **Step 2 Custom Grille Installation**

Now take the mesh grille and insert it into the bumper opening on the vehicle (Fig 3). From the backside of the bumper grille reach through the area where the radiator cover was removed and locate the 4 threaded studs that are welded to the back side of the mesh grille. Take the four 1/2" L-brackets and place them over the threaded studs and latch them over the inner lip in the factory bumper opening. Now place the four 6/32" nylon lock nuts onto the threaded studs and tighten (Fig 4). Reconnect the electrical connector, reinstall the hood latch, reinstall the radiator top plate. Installation complete.

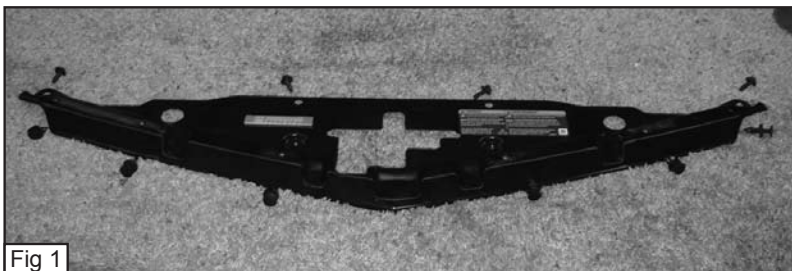


Fig 1



Fig 2

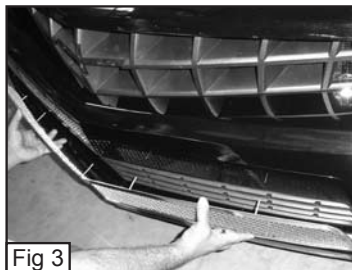


Fig 3

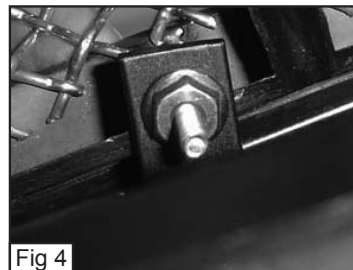


Fig 4