

6710520 6710521
07-08 CHEVY
TAHOE
SUBURBAN/AVALANCHE



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X-Metal Series Grille 1 Pc.

TOOLS REQUIRED:

Flat/Phillips Screwdrivers
 Die Grinder/Jigsaw
 7mm, 8mm, 10mm Sockets/Ratchet
 Masking Tape

PARTS LIST:

(6) 1/2" L-Brackets
 (10) 10/32" Nylon Lock Nuts
 (1) Top Plate
 (1) X-Metal Series Grille
 (4)#10 Flat Washer

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Bumper Cover/Grille Removal

Apply masking tape to the painted surfaces of the grille.

Remove four 10mm bolts along the top [Fig 1].

Remove two 10mm bolts securing the lower engine splash shield to the bumper cover (access below the engine and bumper cover).

Remove the 7mm bolts and plastic fasteners attaching the inner plastic wheel wells to the bumper cover [2-A].

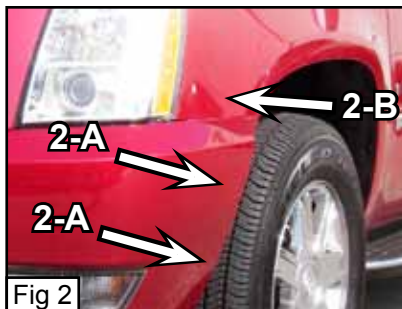
Pull the inner wheel wells away from the bumper cover.

Loosen two 10mm bolts (these bolts point straight up in the wheel well) securing a plastic retaining bracket; these secure the bumper to the fender [2-B].

Disconnect the fog lights.

Release the bumper cover corners from the molded clips; then pull forward to remove the bumper cover assembly.

Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the four plastic screws securing the bumper pad to the bumper cover. Remove bumper pad. A metal clip retains each end of the factory inserts; use a screwdriver to remove these clips. Depress the molded clips around each insert; then remove both from the bumper cover.



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Step 3 Grille Installation

Use a jig-saw to cut the center cross bar from the bumper [Fig 3 & 4]. Make your cuts at the base of each bar. File your cuts smooth. Re-install the bumper pad.

Install the top plate to the grille using the provided nylon nuts.

Test fit the grille into the opening. Trim additional material at cut edges (if needed). Remove grille; remove the tape around opening (where the grille will rest against the bumper cover). Recenter the grille; use the L-brackets and nylon nuts to secure the grille [Fig 5 & 6]. Wrap the flat end of the brackets behind the bumper cover. Tighten all of the hardware. Re-install bumper assembly at this time.

