

20442 20442B **11-13 DODGE CHARGER**

11-13 DODGE CHARGER Billet Grille 1 Pc

TOOLS REQUIRED:

Flathead Screwdriver **Plastic Prybar** Socket & Ratchet Set

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PARTS LIST:

(4) 10/32 Nylon Lock Nuts (1) Billet Grille (4) Fender Flatwashers (4) 6/32 Nylon Lock Nuts

(4) Flange Brackets

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS **BEFORE ATTEMPTING INSTALLATION.**

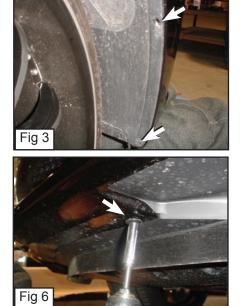
Step 1 Factory Grille Removal

Remove 2 Plastic Covers above the Factory Grille Shell. (Fig. 1) Remove 4 Clips along the Factory Grille Shell. (Fig. 2) Remove 2 Clips along the Fender. (Fig. 3) Use a Plastic Prybar to seperate the Fender Cover from Bumper Shell and remove (1) 10mm Bolt. (Fig. 4) On each end, Clips secure the side bumper, Carefully pull the side bumper outward to release clips. (Fig. 5) Remove 6 Bolts along the bottom of the Bumper Shell. (Fig. 6)

Remove factory grille and bumper (grille and bumper are connected together) (Fig. 7)

Step 2 Grille Removal Remove 6 Screws from around the Factory Grille and 1 Screw on the Bumper Support. (Fig. 8) Remove Bumper Support. (Fig. 9)

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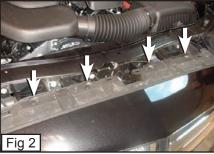




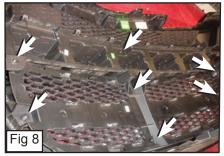












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Billet Grille 1 Pc

Unclip 16 clips from around the Factory Grille. (Fig. 10) Remove Factory Grille. (Fig. 11) Unclip 8 Clips from around the OE Grille Shell and remove (OE Grille Shell will come out from front. (Fig. 12) Unclip the Dodge Logo on the Factory Grille.

Step 3 Grille Installation

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Place the Billet Grille onto the Factory Shell. (Fig.13) On the 4 Short Screws on the Billet Grille, Insert Flange Brackets so it latches onto the Factory Grille Shell and thread a 6/32 Nylon Lock Nut in place. (Fig. 14 & 15) Place back the Factory Grille over the Billet Grille. (Fig. 16) Place 4 Fender Flatwashers Around the Threaded Screws on the Billet Grille and Thread 10/32 Nylon Lock Nuts in Place. (Fig. 17) Place back the Bumper Filler and re-install the 3 Screws along the bottom of the Factory Grille.

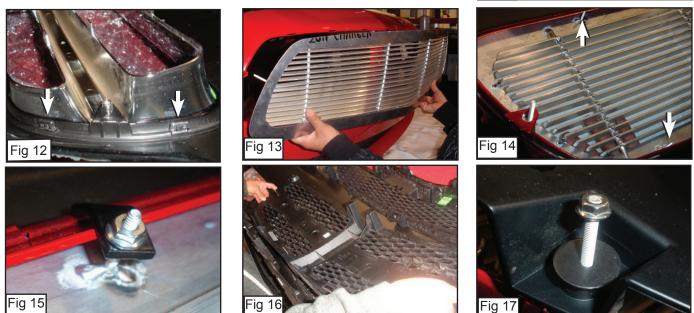
Re-Assemble Grille Shell, Bolts and Clips back in.

Installation Complete









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Thank you for purchasing a T-Rex Grille.

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