

<u>BILLET GRILLE – 2 PC</u>

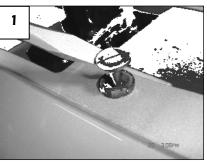
Tools Required: Slotted screwdriver Wire Cutters Tape

Hardware:

- 2 Billet Inserts Passenger/Driver
- 4 Plastic Push-In Fasteners (20180)
- 4 Phillips Screw Push In Clips (14998)

Read and understand instructions before attempting installation <u>Step 1</u>

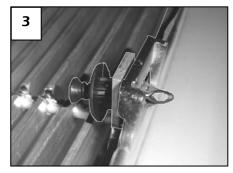
Remove the two-piece plastic cover in front of the radiator support. Remove the clips holding the grille shell in place. Pull up to remove them (1). In each corner is a molded flap that secures the grille shell to the fenders. Pull up and separate the grille shell from the fender (2). This will allow access to the rear of the grille shell.

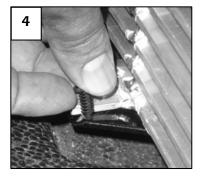




<u>Step 2</u>

Remove the factory grille inserts. Depress the clips to remove the inserts. Pull the inserts out of the bumper opening. There are 8 tabs in the center that hold the factory inserts in place. Using the cutters, clip these tabs off. Leave the top and bottom clips in place. (If you purchased the lower bumper grille; install now) The billet inserts can now be installed into the bumper cover. There is a driver and passenger side insert. Each side has the upper and lower as one piece. Center both billets into the bumper opening from behind the cross bars. The inserts will only fit one way. The mounting tabs align to the factory locations. (Do not over tighten). Using the Philips head clips, place these into the top mounts (3). The other push clips are used to mount the bottom into place (4).





<u>Step 3</u>

Clip the grille shell back into the fender mounts. Replace all of the clips and reinstall the motor covers. *Thank you for purchasing a T-Rex Billet Grille.* 2/14/08

