

# **20652**

**01-05 FORD**  
**Explorer Sport**  
**and Sport Trac**  
BILLET INSERT



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BILLET INSERT

**2001-2005 FORD EXPLORER 2 DOOR SPORT**  
**2001-2005 FORD EXPLORER SPORT TRAC**  
BILLET INSERT

**Tools Required:**

Phillip Screw Driver  
Flat Screw Driver  
Drill  
1/8" Drill Bit  
Die Grinder or Dremel

**Parts List:**

1 Billet Insert (23 Bars)  
2 #8 x 3/4 Phillip Screws  
2 #8 Flat Nuts

**Read and understand instructions before attempting installation**

**Step 1.**

Open the hood and remove the black cover between the grille and header panel. Remove the main grille clips holding the upper portion of the main grille panel to the header panel.

**Step2**

Pull the upper part of the grille towards you; Away from the header panel. The painted part of the main grille is part of the upper bumper cover and is made of a flexible material called urethane. It will not be damaged by gently pulling on it. Remove the plastic honeycomb grille insert by breaking the plastic welds that secure it to the grille panel. You can also cut these with a die grinder or Dremel. Trim off any plastic clips remaining.

**Step3**

Note the four brackets on the rear of the insert. The longer brackets go on top. Slide the insert down behind the grille panel. Make sure it is centered. The lower brackets should be resting on the bottom of the grille panel. Align the top brackets with the upper mounting holes for the factory grille panel. The insert should fit so there are no gaps between the rear of the grille openings and the billet insert. Now drill the lower brackets and fasten with the screws and clips. Hold the billet insert in place and use the factory hardware to hold the insert and grille. Make sure the hardware is tight and the billet insert is straight.

***Thank you for purchasing a T-Rex billet grille. 12/16/05***