

# **20385**

**02-09 GMC**  
**Envoy 4 Door**  
**BILLET INSERT**



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### **Tools Required:**

Phillip Screw Driver  
Die Grinder W/Cut-Off Wheel  
Files or Sandpaper  
Drill  
1/8" Drill

### **Parts List:**

1 1 Billet Insert (23 bars)  
2 #8 X 3/4 Self-Drill Screws

## **Read and understand instructions before attempting installation**

### **Step 1.**

Open the hood and remove the grille shell from the vehicle by unfastening the six fasteners on top and two clips on the bottom. Disconnect the headlight washer tubing to completely remove the grille shell.

### **Step2**

Apply masking tape to the chrome portion of the grille. Cut the center bars out of the grille shell. Make your cut close to the chrome ring, but do not cut into the chrome. Smooth the cuts using a file or sand paper. Remove the two outer bumper cover bolts. Center the billet insert on the vehicle with the lower brackets aligned with the bumper cover holes. Secure the lower insert brackets using the factory bolts (do not tighten yet).

### **Step3**

Align and secure the lower clips on the grille shell to the vehicle (do not secure the top yet). The tabs on top of the insert should be rest on the core support. Pull the lower portion of the billet insert out so there is minimal gap between the chrome ring and the insert; tighten the bumper bolts. Carefully secure the upper clips on the grille to the vehicle. Check the alignment of the billet insert; It may be necessary to slightly bend the top bracket to achieve the proper fit. Drill a 1/8" hole at each bracket on top. Secure using the #8 self-drilling screws.

***Thank you for purchasing your T-Rex billet grille. 7/20/05***