

20676

**98-00 FORD
RANGER
4WD & 2WD
1 PC. BILLET**



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1 PC. BILLET**

Tools Required:

Phillip Screw Driver
Rivet Gun
Die Grinder or Jig Saw
File or Sand Paper
Drill & 1/8" Drill Bit

Parts List:

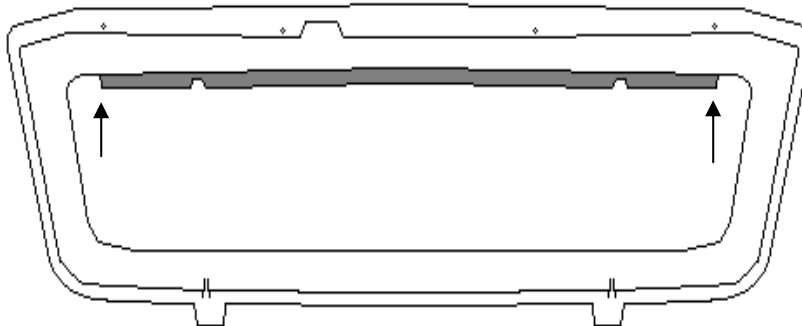
1 - Billet Insert (17 Bars)
4 - #8 x 3/4 Self Drill Screws
4 - #8 Flat Nuts
4 - 1/8" Rivets

Read and understand instructions before attempting installation

Step1

Open the hood and remove the Phillip screws along the top of the factory grille shell. Depress the clips on the bottom and remove the grille. To prevent scratching, apply masking tape to the face of the grille.

Step2



Cut the center cross bars out of the grill shell. Leave a 3"- 4" plastic lip along the top of the opening from corner to corner (**note shaded area in the diagram**). Make your final cuts as close to the face of the grille as possible. This will allow the billet insert to sit flush to the front of the grille shell. Use a file or sand paper to smooth a straight edge around the opening.

Leave a 3" - 4" lip along the top of the opening from one corner to the other. This area is needed to secure the top of the billet. Make your final cut around the opening as close to the face as possible.

Step3

Center the billet behind the grille shell opening with the upper brackets against the 3" - 4" lip. Be sure the billet is correctly positioned and mark where the vertical dowels contact the grille shell on the bottom. Drill a 1/8" hole at each bar. Rivet the billet in place. Drill a 1/8" hole at each top bracket and install a screw and clip. Re-install the grille shell onto the truck. Installation is now complete. ***Thank you for purchasing a T-Rex billet grille.***