

20695

**03-06 LINCOLN
NAVIGATOR
BILLET INSERT
HORIZONTAL**



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Tools Required:

Needle Nose Pliers
Phillip & Flat Screw Driver
Die Grinder or Jig Saw
1/8" Drill Bit
Drill

Hardware / Parts Included:

1 Main Billet Insert (20 Bars)
8 #8 x 3/4 Phillip Screws
8 # Flat Nuts

Read and understand instructions before attempting installation

Step 1

Remove the grille shell from the vehicle. Place it face down on a workbench. Next remove the factory plastic grille insert from the outer chrome shell. This will prevent scratching the chrome shell. Use a flat head screw driver or pliers to carefully unfasten the 13 clips (**Do Not Break These Clips**). Now remove the screws and separate the shell from the center.

Step 2

Now cut the center vertical bars from the factory grille insert leaving a smooth contour around the inner edge. Clean any rough edges with a file or sand paper.

Step 3

Note the eight brackets (four along the top and four along the bottom) welded to the rear of the billet insert. Place the billet in the center of the factory insert. Be sure the grill is centered and drill a 1/8" hole at each bracket. Thread the #8 screws and flat nuts at each bracket. Now tighten the screws. Now snap the insert assembly back into the chrome grille shell.

Step 4

Install the grille shell assembly back on the vehicle.

Thank You for purchasing a T-Rex billet grille. 6/23/06