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**06-09 CHEVY
TRAILBLAZER SS
BILLET OVERLAY**



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2006-09 CHEVY TRAILBLAZER SS 4 PC BILLET OVERLAY

Tools Required:

5/16" Nut Driver or just Pliers
Slotted Screw Driver

Parts list:

2 Billet Insert – Top and Bottom (7, 8 bars)	2 #8 Flat Nuts
2 Side Vent Billets – Left and Right (8 bars)	4 2" Flange Brackets
6 #8 x 1.25" Screws (#6 Head)	4 #8 U-Nuts

Read and understand instructions before attempting installation

Step 1.

Test fit the grilles in place to identify each grille. Remove the grille shell from the vehicle; unfasten the mounting clips on the rear of the grille shell as pictured (left). Use a Slotted screw driver to pry the clips. Use a towel or cloth around the screwdriver to protect the headlights and grille.



Step 2.

Place the lower insert in the lower opening of the factory grille. Hold the billet in place and insert a machine screw in both of the mounting brackets welded to the rear of the insert. Install a flange bracket (with the bent edges facing forward), washer and nylon lock nut on each machine screw from behind the factory grille shell. Now snug the two machine screws and nylon lock nuts (DO NOT OVER TIGHTEN) so the billet is held firmly in place.

Step 3.

Repeat the installation of the upper insert as in Step 2. Use the remaining screws and flat nuts to secure the side vents in place. Re-install the grille assembly on the vehicle. *Thank you for purchasing a T-Rex billet grille. 9/6/06*

