



## GRILLES



# BILLET SERIES GRILLE

## BUMPER GRILLE - #25371 / #25371B

### 2015 GMC CANYON

### NOTE BEFORE INSTALL:

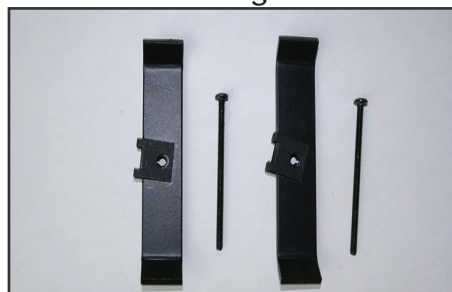
This is a Grille Overlay. Your factory grille components and other vehicle front end features may be visible once your new grille is fully installed. To counter this visual element, we have found that you can hide or mostly eliminate the components by blacking out with flat black aerosol spray paint, plasti-dip or any other similar product. If you choose to take on this extra modification, you are advised to mask off any parts or panels that you do not wish to paint over. T-REX TRUCK PRODUCTS DOES NOT TAKE ON ANY RESPONSIBILITY FOR THIS ADDITIONAL MODIFICATION.

### PARTS INCLUDED

- (1) - Bumper Grille Overlay  
Polished - Part #25371 OR  
Black - Part #25371B

### HARDWARE INCLUDED

- (2) - 4" x 3/4" Flange Brackets
  - (2) - #8 (6HD) x 2" Screws
  - (2) - #8 U-Nuts (Flat Nut Plate)
- \* Image of Hardware



### TOOLS REQUIRED

- Screwdriver Set
- Socket Set
- Flash Light

### GRILLE INSTALLATION GUIDE

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment and assist with technical questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL / VEHICLE.

#### STEP 1 DISASSEMBLY

- 1) Turn off engine and chalk tires with stop block. Open Hood.

#### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to exposed chrome, fender bumper valance. This will help protect the paint and finish of your vehicle.



FIG 1

#### STEPS 2 - 5

#### SEE FIGURES 1 & 2

- 2) Lay out the Billet Bumper.
- 3) Sort out the provided hardware and install the (2) 3" screws into the grilles located tabs.
- 4) Slide the U-Nut over the Bracket.
- 5) Thread the assembled bracket w/ U-nuts over the screws. Make sure the bracket orientation offers the bent arms in towards the grille.



FIG 2