

25661

06-07 FORD

RANGER



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2006-07 FORD RANGER (All Models)
BUMPER INSERT

Tools Required:

Phillips Screwdriver
7/16" Wrench

Parts List:

1	Bumper Insert (9 Bars)	2	1/4" Lock Washers
2	#8 x 1" Screws (#6 Head)	2	1/4-20 Nuts
2	#8 U-Nuts	2	1" X 2" X 1" 'Z' Brackets
2	1/4-20 x 3/4" Bolts	2	3/4" x 1" Spacer

Read and understand instructions before attempting installation

Step1

Test fit the billet into the bumper opening. Slide the u-nuts onto the Z brackets (the end with the small hole). Attach the other end to the factory holes in the bumper / core support. The holes are a little larger than the bolts provided. Use the spacers on the back side; this will keep the bolts from sliding through the hole.

Step2

Center the grille into the opening. The brackets should align to the tabs welded to the back of the billet. If not, bend the brackets so they align properly. They are made of aluminum and will bend by hand or pliers.

Step3

Use the screws with the small head to secure the billet. Adjust the brackets to achieve the proper adjustment if needed. *Thank you for purchasing a T-Rex billet grille. 6/19/06*

