

# **25722**

**08-10 INFINITI  
M SERIES**



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## **BUMPER INSERT**

### **Tools Required:**

Phillip Screwdriver  
Slotted Screwdriver  
8mm Socket or Wrench

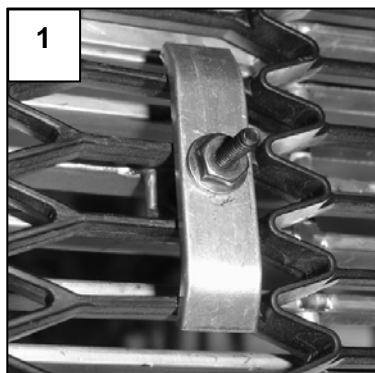
### **Hardware / Parts List:**

- 1 Bumper Insert
- 2 6-32 x 1.5 Machine Screws
- 2 6-32 Nylon Lock Nuts
- 2 2" Flange Brackets

## **Read and understand instructions before attempting installation**

### **Step 1**

Remove the factory grille to gain access to the rear of the bumper; use a small screwdriver to pull the center from each fastener. Use your fingers to depress the two molded clips along the bottom and one in each corner. The grille can now be removed.



### **Step 2**

Center the billet insert over the bumper opening. Insert a machine screw into the mounting tab on the billet insert. From the rear, place a flange bracket and nylon lock nut on the machine screw **(1)**. Repeat on second mounting tab. Center the grille and tighten hardware. Do not over-tighten the hardware. Re-install the grille onto the vehicle.

*Thank you for purchasing your T-Rex billet grille. 5-2-08*