

# **30200**

**03-06 GMC**

**S i e r r a**

**BILLET INSERT**



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## **03-06 GMC SIERRA (ALL)** **Billet Insert - VERTICAL**

### **Tools Required:**

Phillip Screw Driver  
Drill & 1/8" Drill Bit  
Die Grinder w/ cut-off Wheel  
Sandpaper or Files

### **Hardware Included:**

1 Billet Insert (67 bars)  
8 #8 x 3/4 Phillip Screws  
8 #8 Flat Nuts

### **Read and understand instructions before attempting installation**

#### **Step 1.**

Remove grille shell from vehicle.

#### **Step2**

Cut the center cross bars out of the grille shell. Make your cut at the end of each bar. File the cuts smooth so there are no rough edges.

#### **Step3**

Note the tabs welded to the back of the billet insert. Center the billet in the opening. Drill a 1/8" hole into the grille at each tab. Now fasten the insert using the #8 screws and flat nuts.

#### **Step4**

Re-install the complete grille assembly back on the vehicle.

***Thank you for purchasing your T-Rex billet grille.***