

# **31106**

## **05-06 CHEVY** **SILVERADO**



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### **2005 Chevy Silverado Heavy Duty (ONLY)** **2006 Chevy Silverado (ALL MODELS)**

#### **Tools Required:**

Phillips Screw Driver  
5/16" Socket/Wrench, or just Pliers  
File\*  
Die Grinder w/ Cut-Off Wheel or Jigsaw\*

#### **Hardware / Parts List:**

1 Upper Insert (77 bars)  
1 Lower Insert (78 bars)  
8 6-32 x 1.5" Machine Screws  
8 6-32 Nylon lock Nuts & Washers  
4 4" Flange Brackets  
4 6" Flange Brackets

**\* Required for Center Cut-Out Style Only**

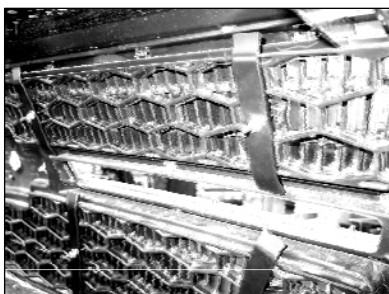
### **Read and understand instructions before attempting installation**

#### **Step 1**

Remove the black plastic cover (on top of grille/front Panel) from vehicle. This will allow access to the rear of the grille shell. At this time the grille shell may be removed. It is only necessary if the grille mesh is going to be cut from the factory grille. Unfasten the clips on the grille and remove the grille shell. There is a clip on each end and one next to each headlight/signal light.

#### **Step 2**

Identify the billet inserts and hardware from the parts list. Test fit each into the openings. If the billets are to be installed as an overlay, skip to Step 3. Use a die grinder or similar tool to cut the inner mesh from the openings. Leave the small edge of the honeycomb around the opening to rest the billet inserts. File or sand the cuts smooth around both openings.



#### **Step 3**

Place the LOWER billet insert in the lower opening of the factory grille. Hold the billet in place and insert a machine screw in each of the mounting brackets welded to the rear of the insert. Starting in the center; install a 6" flange bracket (with the bent edges facing forward), washer and Nylon lock nut on each machine screw from behind the factory grille shell. Now snug the four machine screws and Nylon lock nuts so the billet is held firmly in place (DO NOT OVER TIGHTEN). Repeat the installation of the upper insert as in Step 2 with the 6" flange brackets. Re-install the black plastic cover back on the vehicle. ***Thank you for purchasing your T-Rex billet grille.***

**10/21/05**