

44980

09-10 SUZUKI EQUATOR



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Sport Series Grille

TOOLS REQUIRED:

8mm Socket and Ratchet
Phillips and Flat Screwdrivers
Drill Motor and Bit

PARTS LIST

(3) 3" Threaded J Hooks	(3) 6/32 Nylon Lock Nuts
(1) 1/2" L Bracket	(4) #10 Flat Washers
(2) 1" Black Fender Washers	(2) #8 Screws
(2) 1/2" Plastic Spacers	(2) 1 1/2" Screws
(4) Flat Nuts	(1) Sport Series Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grill Removal

On the top of the factory grille, remove 6 plastic clips. Unlatch 6 tabs from the bottom of the factory grille. Unlatch 2 tabs from the sides of the factory grille. Remove the factory grill from the vehicle.

Step 2 Install Sport Series Grille into Factory Grill

Take the Sport Series Mesh grille and press it into the opening of the factory grille until it seats in the factory grill. On the top outside edge of the mesh grille (see top white circles in fig 1) you will install the 1/2" plastic spacers along with 1 1/2" screws, #10 flat washers and flat nuts. (Fig 2) Drill a small 1/8" hole through the factory grill shell for the screw to go through. Install a #10 flat washer on the 1 1/2" screw and insert it through the mesh and the 1/2" spacer and hole you just drilled, on the backside of the factory grille install a nut plate on the 1 1/2" screw and tighten.

On the top inside edge of the mesh grille (see top white squares in fig 1) you will install the #8 screws, #10 flat washers and flat nuts. (Fig 1) Drill a small 1/8" hole through the factory grill shell for the screw to go through. Install a #10 flat washer on the #8 screw and insert it through the mesh and the hole you just drilled, on the backside of the factory grille install a nut plate on the #8 screw and tighten.

On the bottom edge of the mesh grille (see bottom white squares in fig 1) you will install 2 of the 3" J hooks through the sport series grille with the hook side latched to the mesh grille. The j hooks will also go through the oval hole in the factory grill. On the backside of the factory grille install a 1" black washer and a 6/32" nylon lock nut and tighten. Now install the 3rd j hook in the center bottom of the grille (see bottom circle in fig 1). Insert j hook through mesh making sure the j part latches to the mesh grille. On the backside of the grille use the 1/2" L bracket to latch over the inside lip of the factory grill shell and a 6/32 nylon lock nut on top of the L bracket, tighten (Fig 5). Reinstall the grill shell on vehicle. Installation complete.

