51122/54122 2015 Chevrolet Silverado 2500/3500 HD

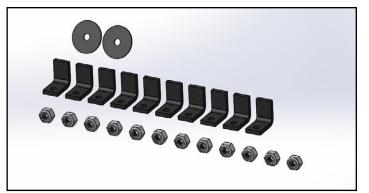


51122/54122 2015 Chevrolet Silverado 2500/3500 HD

2015 Chevrolet Silverado 2500/3500 HD Upper Class Grille Overlay 2pc

TOOLS REQUIRED:

Flat Head Screwdriver Phillips Head Screwdriver 10mm Socket Ratchet & Extensions 3/16" Drill Bit Power Drill PARTS LIST (12) 6-32 Nylock Nuts (10) 1/2"x1/2" L Brackets (2) 1" Fender Washers



NOTE:

- We recommend painting all areas exposed behind grille black prior to installing for best results.

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

<u>Step 1</u>

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



<u>Step 2</u>

Using your 10mm socket and ratchet remove the four (4) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)



51122/54122 2015 Chevrolet Silverado 2500/3500 HD



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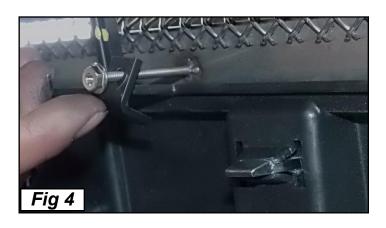
<u>Step 3</u>

Gently lift the top of grille assembly up while pulling back at the same time. Depress the four (4) release tabs located on the inside of the factory grille assembly with your flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it. (Fig 3)



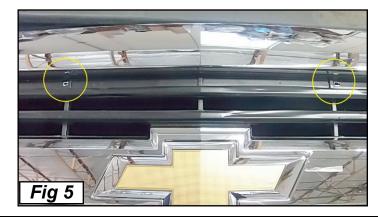
Step 4

Place the grille shell face side up and place the lower T-REX Grille over the factory grille. From the back of the grille secure the upper grille studs to the factory grille with the L Brackets and Nylock nuts. (Fig 4)



<u>Step 5</u>

Drill two 3/16" holes into the upper factory grille insert. Drill next to the vertical plastic bar on both and left and right side center of the grille. (Fig 5)



51122/54122 2015 Chevrolet Silverado 2500/3500 HD



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Step 6

Insert the upper grille over the factory grille. The two exposed studs insert into the holes drilled in step 5. Use the flat washers and nylock nuts to secure the studs to the grille (Fig 6). Secure the remaining studs with the L Brackets and Nylock Nuts.



<u>Step 7</u>

Your installation is now complete. Reattach the grille assembly back to the vehicle in reverse order of removal. Make sure you reattach all clips and screws. (Fig 7)

