

# 54293

06-09 HUMMER  
H3 SUV



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## 06-09 HUMMER H3 SUV UPPER CLASS SERIES GRILLE

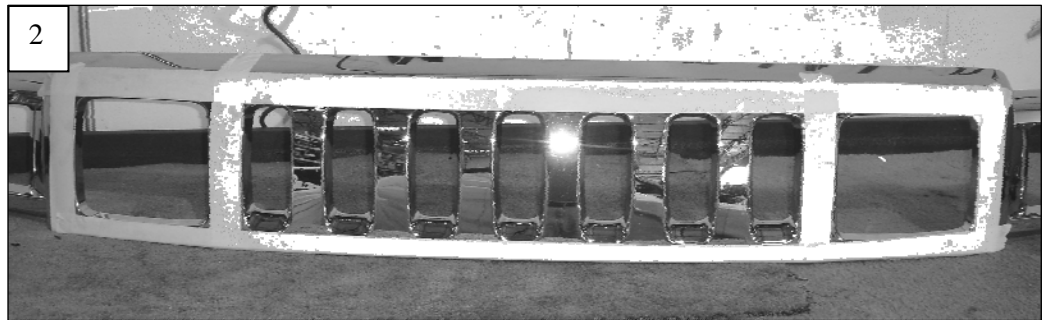
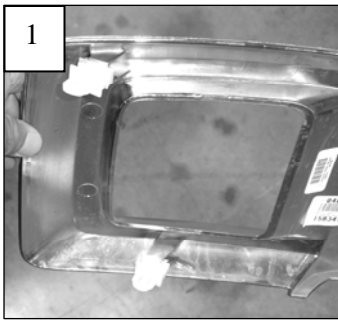
### Recommended Tools:

Phillips Screwdriver  
10mm, 5/16" Socket  
Drill / 1/16", 1/8", 1/4" Drill Bits  
Die Grinder and (or) Jigsaw  
Masking Tape  
Pliers / Wire Cutters / File

### Parts List / Hardware:

1	Upper Class Series Grille	1	1/2 x 1" Cable Stop Bracket
8	6-32 Nylon Lock Nuts	1	14 Inch Cable
4	#10 Washers	3	Cable Eyelet
4	1/2 x 1/2 L Brackets	2	#8 Self Drill Screws
4	#6 x 1" Fender Washers		

### Read and understand instructions before attempting installation



### Step 1

Open the hood on the vehicle. Remove a 10mm nut behind the grille in each corner (next to the headlight). Now remove the four 10mm bolts in the center of the grille. There are two plastic clips next to the headlight that clip into the core support (1). Pull the grille from the area around each headlight; pop out four metal pressure clips at the bottom of the grille and then remove the grille. From the back of the grille; remove two 10mm nuts. Separate the black inner grille from the chrome or painted shell. ***If a bumper grille has been purchased; install at this time; then proceed to Step 2.***

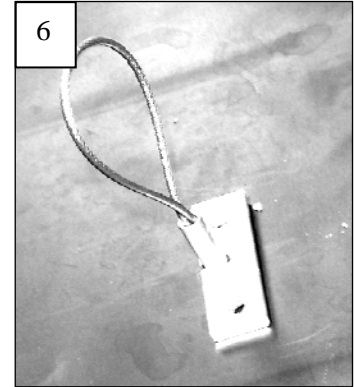
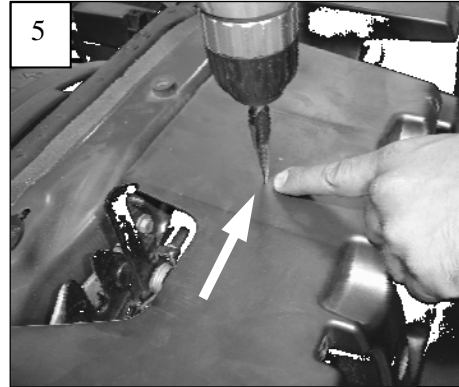
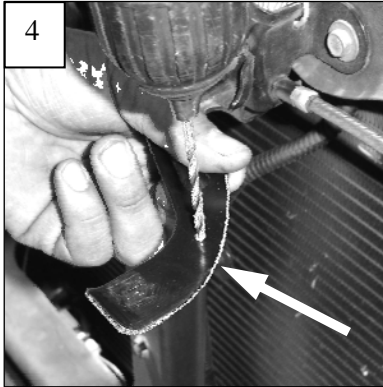
### Step 2

Apply a strip of masking tape along the top and bottom of the grille (2); then a strip up and down on each end. Use this as your guide to cut the center from the grille. Additional masking tape may be applied to the outer edges; this will prevent scratches. Use a die grinder or jigsaw to cut the inner bars (3); make your first cut approx. 1" inside the tape line. Test fit the grille in place; trim additional material to the edge until the T-Rex grille fits in place. Your cuts will

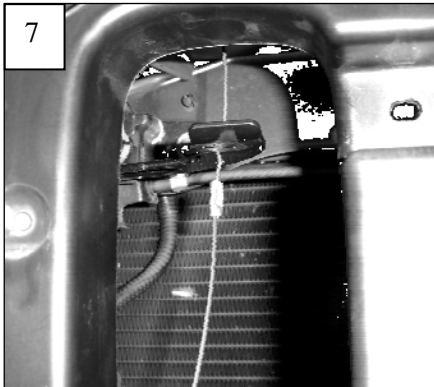
be hidden from the T-Rex frame; however file any major burs or cuts smooth.

5429354293*(CONTINUED)***Step 3**

The factory hood release is not accessible with the new T-Rex grille installed. A lanyard cable has been provided to extend the hood release. Drill a 1/16" hole into the factory hood latch as shown (4).



Re-attach the black inner section to the vehicle. Drill a 1/4" hole on top of the black plastic inner grille (5); above hole in the hood latch.



Make a loop (large enough for your index finger) with the cable provided (6); use an eyelet to crimp the loop. Feed the other end of the cable through the hole on top of the grille; then through the hood release (4 & 7).

Install the cable stop bracket above the 1/4" hole (6). Drill two 1/16" holes to mount the bracket; secure using the #8 self drill screws. Crimp the other eyelet on the bottom; 3/4" below the hood release (7).

Close the hood and check the operation of the release cable (a spare eyelet is provided incase it must be adjusted). Cut the excess cable. Remove the inner grille temporarily.

**Step 4**

Install the inner grille to the chrome shell. Center the mesh grille in place; the wider spaced mounting studs install on top (8). Secure these studs with the 'L' brackets, smaller washers and nuts (9). Use the larger fender washers and nuts to secure the bottom mounting studs (8). Install the grille assembly onto the vehicle (the bolts securing the inner grille will not be re used; behind the mesh grille). Re-install the hood release cable and cable stop.

*Thank you for purchasing a T-Rex Billet Grille. 4/2/07*

