

54642
06-08 LEXUS
GS450H



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UPPER CLASS MESH GRILLE

Recommended Tools:

Screw Drivers
8mm Socket
10mm Socket

Parts List / Hardware:

1	Upper Class Mesh Grille	2	U Nuts
2	6-32 Nylon Lock Nuts	2	1/2" L-Bracket
2	#10 Screws		
1	1 1/2" Flat bracket		

Read and understand instructions before attempting installation

Step 1

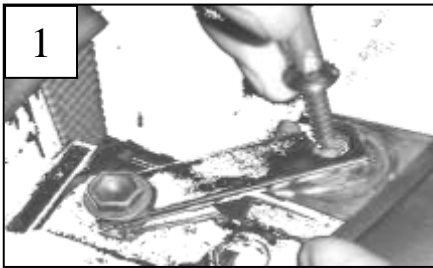
Using a screw driver; remove the top motor cover by compressing the center of the plastic clips. Under cover, remove the four 10mm bolts. Remove all remaining plastic clips. From rear of grille; compress the upper and lower clips and push grille center towards the core support. Remove and place aside. Do not remove the pre crash sensors.



If you purchased the lower grille; install now

Step 2

Center the grille into position. Place an L bracket and a 6-32 nylon lock nut on the two lower studs. On both sides of the grille; place a flat bracket, U nut and a 10-32 screw to secure in place [1].



Step 3

Place the cover back on the vehicle. Using the stock hardware place all plastic clips back in place except for the two center clips. Locate the two stock pop up clips from the location of the new flat bracket. Use two of the pop up clips to secure the center of grille to top motor cover [2].

Thank you for purchasing your T-Rex billet grille.
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