

54895

**05-10 TOYOTA
TACOMA**



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UPPER CLASS SERIES GRILLE

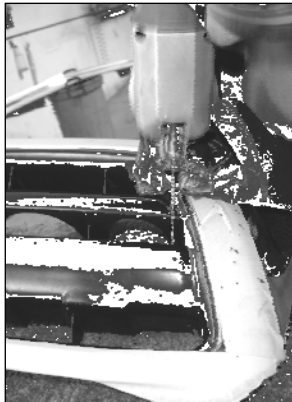
Tools Required:

Slotted Screw Driver
Die Grinder or Jig-Saw
Files or Sand Paper
5/16 & 10mm Sockets
Masking Tape

Hardware / Parts List:

1 Upper Class Grille
4 6-32 Nylon Lock Nuts
4 #6 Flat Washers
4 2 1/2" 'J' Hook Brackets

Read and understand instructions before attempting installation

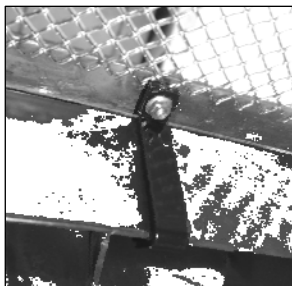


Step 1

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; (2) 10mm bolts and (2) plastic fasteners. Unclip the remaining two fasteners in each lower corner.

Step 2

Apply masking tape to the chrome or painted portion of the grille to prevent scratching. Use a die grinder or jig-saw to cut the center bars from the grille. Make your cuts at the base of each vertical bar and cross bar; where they meet the perimeter of the opening (pictured top). Test fit the grille in place. Use a file or sandpaper to smooth your cuts.



Step 3

Center the grille; install a J hook, nut and washer on each stud. Wrap the hook around the remaining plastic in the opening (pictured bottom).

Step 4

If grille inserts have been purchased for the side vents; install at this time and then re-install the grille shell assembly onto the vehicle.

Thank you for purchasing your T-Rex billet grille.

T-Rex Truck Products Inc. 10/24/06

