





2007-12 FORD EXPEDITION

UPPER CLASS SERIES MESH BUMPER

Tools Required:

Phillips Screwdriver Slotted Screwdriver 5/16" Wrench

Hardware Included:

- 1 Mesh Bumper
- 4 6-32 Nylon Lock Nuts
- 4 #6 Washers

4 1" J Hooks

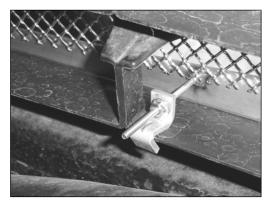
Read and understand instructions before attempting installation

Step 1

Test fit the grille into the bumper opening. Installation of this bumper insert is easier if the upper grille is removed. If installing an upper grille; do not re-install the upper grille until the bumper is installed; then skip to Step 3.

Step 2

Below the bumper is a rubber splash shield. This shield is secured with small plastic fasteners that press into holes on the frame. Use a slotted screwdriver to pull the four fasteners out closest to the bumper. This will allow access to the rear of the bumper.



Step 3

Slide a J hook onto each mounting stud; hand thread a screw onto each mounting stud. Center the grille into the opening; wrap the ends of the 'J' hooks around the plastic bars in the bumper opening (upper around the vertical bars / lower along the bottom of the opening). Make sure the insert is centered; tighten the hardware until the grille is held firmly in place.



Step 4

Re-install the bumper splash shield or grille assembly if needed. *Thank you for purchasing a T-Rex Billet Grille.* 1/24/07