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2 PC X-METAL GRILLE

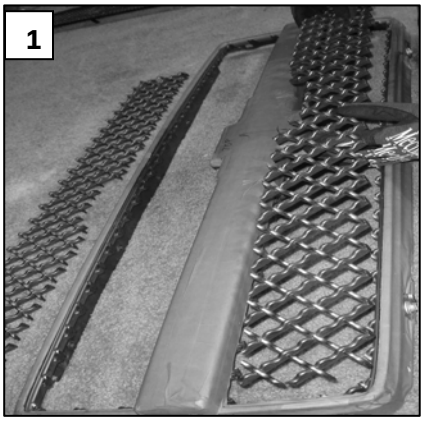
Recommended Tools:

Die Grinder W/ Cut-Off Wheel
Socket or Nut Driver Set
Phillips Screwdriver

Parts List / Hardware:

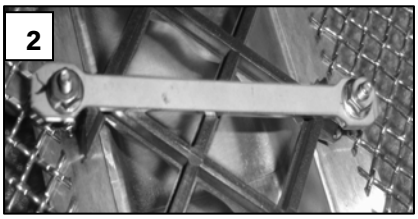
2	Mesh Inserts
12	6-32 Nylon Lock Nuts
8	1/2" X 1/2" L Brackets
2	Custom Brackets

Read and understand instructions before attempting installation



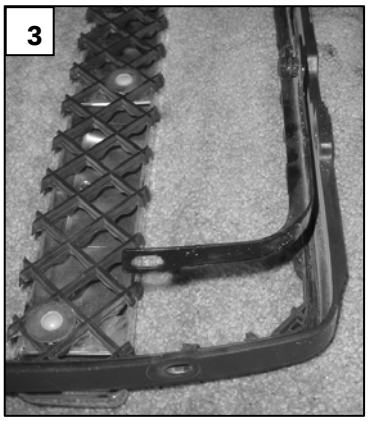
Step 1

Remove the grille shell from the vehicle. At this time the grille mesh may be cut from the opening. Make your cuts on the inside edge; where the mesh meets the outer perimeter of the opening and around the center cross bar. The picture (1) shows the mesh being cut from the outer shell. Do not cut too close to the inner edge of the opening. The mesh will rest inside the inner edge when installed.



Step 2

Place the grille into the upper half of the grille shell. Place an L bracket and nylon lock nut on the outside perimeter studs. Locate the two long brackets. Place one end of the brackets onto the studs closest to the center bar (2). On the lower half of the grille shell; there are two steel supports spanning the lower perimeter. Remove these and place aside. Install the lower grille insert (3). Place the remaining L brackets and nylon lock nuts on each stud. Connect the long center brackets to the studs on the lower grille studs.



Step 4

Re-install the steel supports on the lower half of the grille shell. These sandwich the L brackets between the shell and the steel supports. Tighten all of the grille hardware. Re-install the grille assembly back onto the vehicle. Installation is now complete.

Thank you for purchasing your T-Rex grille. **4/02/08**