



INSTALLATION INSTRUCTIONS ATV PLOW

Mount Kit: PN 63290

Application: 2000+ HONDA RANCHER

Your safety, and the safety of others, is very important. To help you make informed decisions about safety, we have provided installation and operating instructions and other information on labels and in this guide. This information alerts you to potential hazards that could hurt you or others. It is not possible to warn you about all potential hazards associated with this product, you must use your own good judgment.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE. READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND OPERATING INSTRUCTIONS BEFORE INSTALLING AND OPERATING THIS PRODUCT.

This guide identifies potential hazards and has important safety messages that help you and others avoid personal injury or death. **WARNING** and **CAUTION** are signal words that identify the level of hazard. These signal words mean:

▲ WARNING signals a hazard that could cause serious injury or death, if you do not follow recommendations.

CAUTION signals a hazard that may cause minor to moderate injury, if you do not follow recommendations.

This guide uses **NOTICE** to call attention to important mechanical information, and **Note**: to emphasize general information worthy of special attention.

▲WARNING

SEVERE INJURY OR DEATH MAY RESULT IF YOU IGNORE ANY OF THE FOLLOWING.

- Always read the Plow Operator's Manual, the Winch Operator's Manual, and all warning labels before operating or using your ATV plow.
- Always operate ATV at a walking speed with the blade installed. Do Not exceed 5mph (8 km/h) even with the blade up.
- Always plow CAUTIOUSLY, impact with a hidden or stationary object may cause the ATV to stop suddenly or go out of control.
- Never operate the ATV on slopes greater than 10° with the plow installed.
- Never stand or ride on the plow.
- Always stay clear of moving parts and joints. Keep others away when operating or adjusting plow.
- Always inspect the plow mechanism, fasteners, cable, and adjustments before operating. Replace all worn or damaged parts before operating.
- Always lower the plow to the down position before leaving the ATV unattended.

TOOLS REQUIRED

Ratchet

Sockets: 7/16, 1/2, 9/16

Wrenches: 7/16, 1/2, 9/16

Drill with 5/16" bit (2002 or newer models only)

Phillips Screwdriver (optional)

PARTS LIST:

<u>PART NO.</u>	<u>QUANTITY</u>	<u>DESCRIPTION</u>
1827	1	3/8-16 x 1" Hex Bolt
2002	6	5/16" Nylock Nut
3870	2	Hex Bolt, 5/16-18 x 3/4"
6725	2	1/4" Nylock Nut
6779	1	3/8" Nylock Nut
13612	2	Hex Bolt, 5/16-18 x 1-3/4"
35391	2	J-Bolt, 1/4"
60731	1	Frame Mount, Plow, Rancher
60870	2	U-Bolt, 5/16-18 x 1-1/4"
62845	1	J-Bolt Mount

1. Frame Mount Installation:

Note: Depending on bike model it may be necessary to remove the plastic skid plate for installation of plow mount.

Fasten the frame bracket to the bottom side of the ATV's frame tubes as shown in Figure 1.

For 2001 or older model Ranchers, attach the frame bracket using the two 5/16" holes in the rear that should line up with the holes in the frame gussets. Secure the bracket to the frame with two 5/16-18 x 3/4" Bolts and 5/16" Nylock nuts.

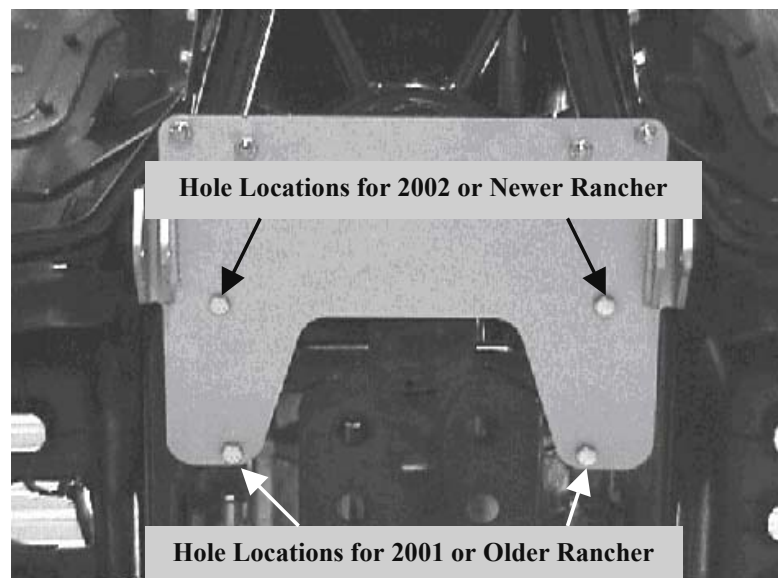


Figure 1.

Frame Mount Installation Continued

For 2002 or newer models, attach the mount using the center slots. Before you can attach the mount, you will have to drill through the skidplate as shown in Figure 2. Using a 5/16" drill bit, drill through the existing holes on the bike located on the inside of the tubing and near the front of the bike. Attach the bike to the chassis using two 5/16-18 x 1-3/4" Bolts and 5/16" Nylock nuts.

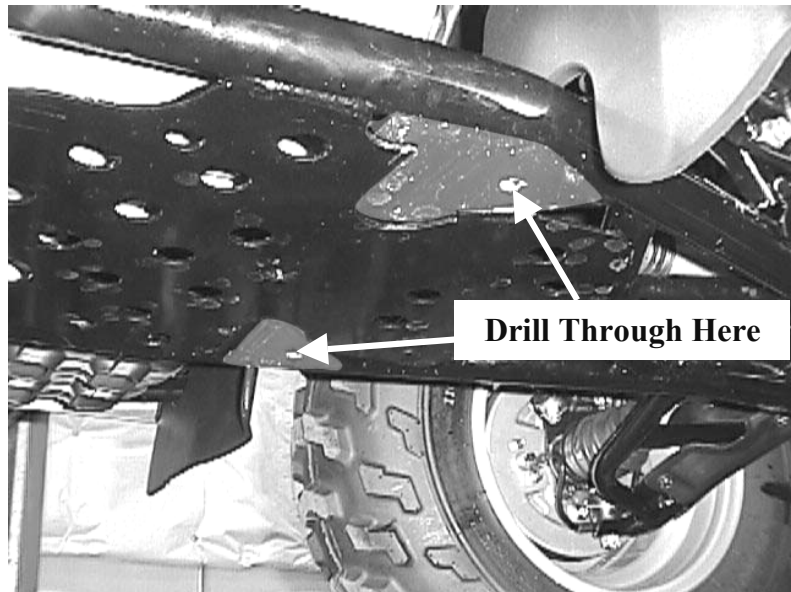


Figure 2.

⚠WARNING

USE EXTREME CAUTION WHEN DRILLING THROUGH THE SKID PLATE. KEEP ALL BODYPARTS AWAY FROM THE ROTATING BIT. CHECK TO MAKE SURE THE BIT WILL NOT DRILL THROUGH ANY OTHER PART OF THE BIKE WHEN YOU DRILL THROUGH THE SKID PLATE. FAILURE TO FOLLOW THIS WARNING CAN RESULT IN SERIOUS BIKE DAMAGE OR OPERATOR INJURY.

Install both U-Bolts over the top of the frame tubes and into the frame bracket (Fig. 3). Use a 1/2" socket and ratchet to secure the U-Bolts with 5/16" Nylock nuts. *Do not over tighten the U-Bolts as this can bend the frame bracket.*

Tighten all fasteners to the following specifications.

Torque 5/16" Bolts: 11 ft-lb (15 N-m)



Figure 3.

2. Plow Installation:

Slide the plow into position with the tubes under the ATV. Lift the end of the tube assembly into position so the holes in the Tube Wings line up with the 3/8" holes in the frame brackets (Figure 3).

A Phillips head screwdriver may be used to align the holes.

Insert both 3/8" pins and hook the retaining clips on the ends of the pins to secure the plow to the ATV.

CAUTION

When using a winch with this plow, read your winch operator manual before proceeding with this installation. ALWAYS USE EXTREME CAUTION WHILE WORKING WITH OR AROUND A WINCH AS SEVERE INJURY OR DEATH MAY OCCUR. A roller fairlead must be used for lifting and lowering the plow. Cable damage will occur if a roller fairlead is not used.

Attach the J-bolt bracket to the center hole in the plow cross member using a 3/8" dia x 1" long bolt as shown in figure 5. The bracket should be mounted on the blade side of the crossmember with the side flanges parallel to the ground. Terminate the with a 3/8" dia nylock nut. Tighten the bolt and nut to recommended torque of 20 ft-lb (28 N-m).

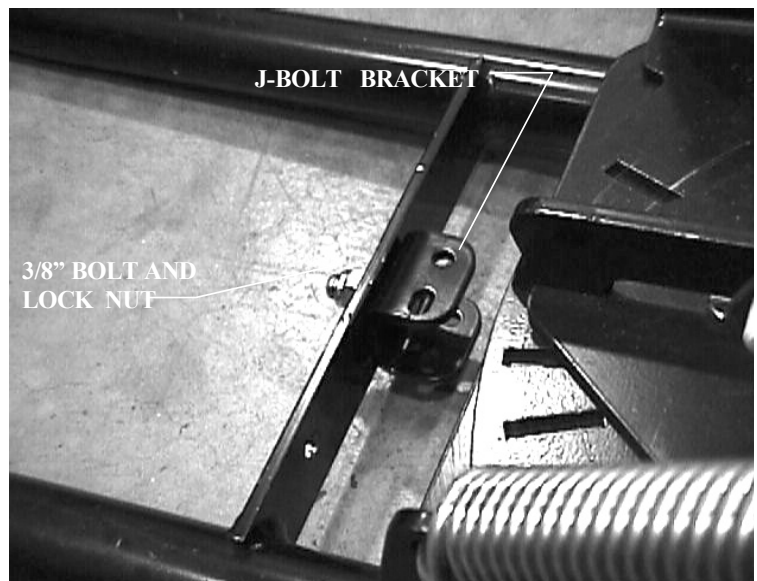


Figure 4.

Run the winch cable over the roller fairlead and down to the J-bolt bracket. Using a 1/4" dia J-bolt, hook the loop on the end of the winch cable and slide the threaded end of the J-bolt into the slotted hole in the J-bracket. Terminate the end of the J-bolt with a 1/4" dia nylock nut. Tighten the nut until the winch cable is snug inside the J-bolt as shown in figure 6.

Note: Do not remove the winch hook installed on the end of the winch cable, simply slide it out of the way.

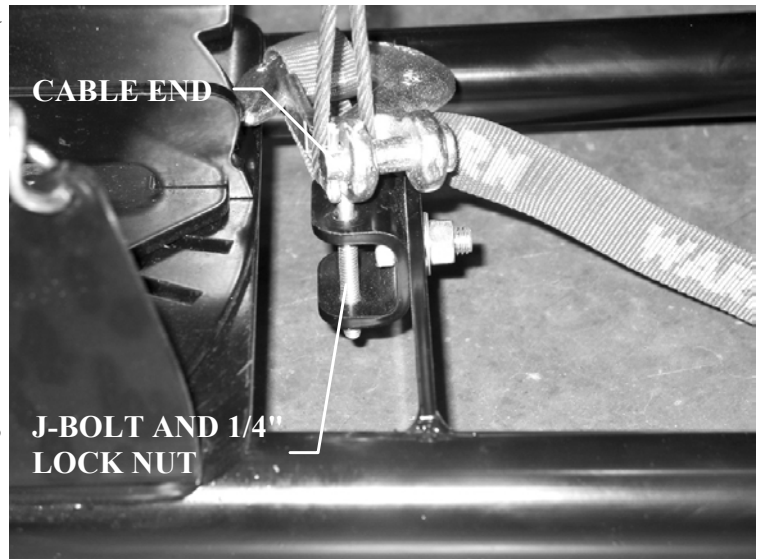


Figure 5.

⚠ CAUTION

The purpose of the J-bolt is to break the connection between the plow and ATV when the plow is subjected to high forces that could damage the plow or vehicle. The plow will drop instantly if the J-bolt breaks, so be sure there are no bystanders when operating the plow.

Instances when the J-bolt might break are:

- . If the plow is raised too high and stalls.
- . If the operator is trying to lift too much material with the plow blade.

In general, do not raise the top of the plow blade above the headlights of the vehicle. If the plow stalls, stop the winch immediately and lower the plow. After pushing material with the plow, backup the ATV prior to raising it. If the J-bolt breaks, replace it with the spare hardware found in this kit. Read the Plow Operators Guide for more information.

THE INSTALLATION SHOULD NOW BE COMPLETE.

READ THE OPERATOR'S MANUAL PRIOR TO USE OF THIS PRODUCT.