



WINCH MOTOR ROTATION INSTRUCTIONS (3.0ci WINCH ONLY)

1. Tape the motor end cap to the motor housing as seen in **Figure 1**. **Caution: The motor end cap must NOT be removed from the motor housing, damage may occur to the winch motor.**
2. Using a 3/8" box end wrench, disengage the two motor end bolts from the winch Drum Support. It is not necessary to remove the two motor end bolts from the motor housing.
3. Using a 3/16" allen wrench, remove the three screws that hold the winch Motor Collar onto the Drum Support.

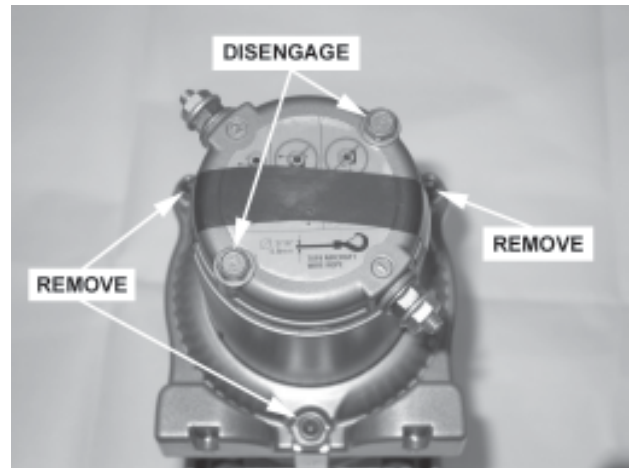


Figure 1

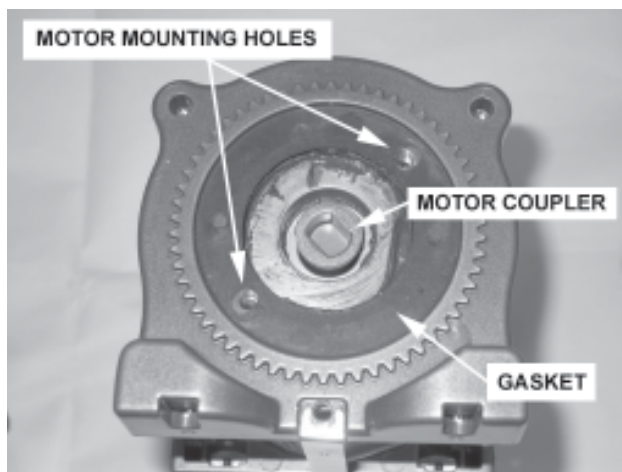


Figure 2

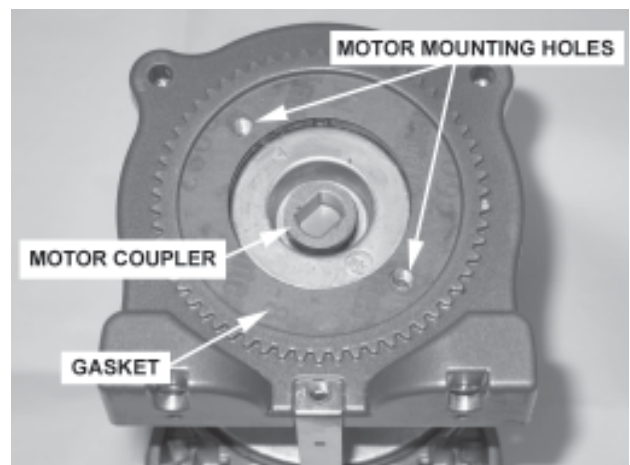


Figure 3

4. Lift motor assembly off Drum Support. Rotate the gasket and Motor Coupler 90 degrees, see **Figure 2** and **Figure 3**.
5. Reattach the winch collar and motor assembly back onto the winch Drum Support. The motor should now be rotated 90 degrees. Tighten all fasteners to 5 ft lbs at this time.



Figure 4