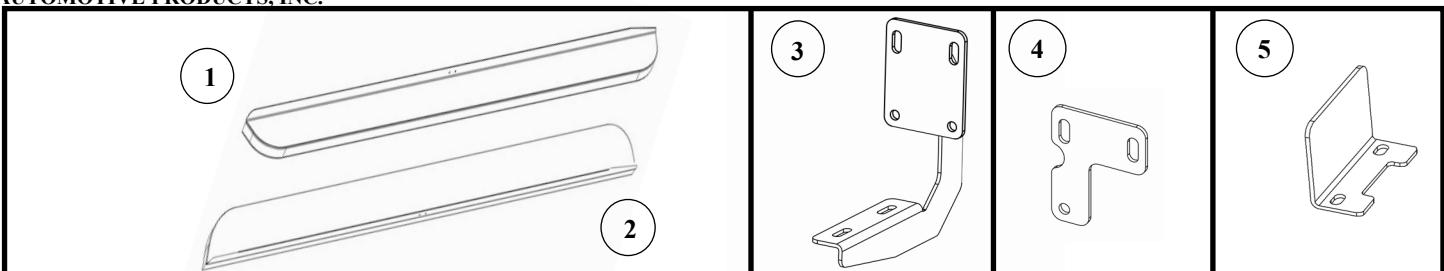




AUTOMOTIVE PRODUCTS, INC.

INSTALLATION INSTRUCTIONS
HDX RUNNING BOARD
APPLICATION: 2008-14 FORD SUPER DUTY F250/350 REGULAR CAB
PART # 57-51325



ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	RUNNING BOARD PASSENGER	13MM SOCKET
2	1	RUNNING BOARD DRIVER	13MM WRENCH
3	4	MOUNTING BRACKETS	RATCHET
4	2	SPACER	RATCHET EXTENSION
5	2	BOOT SCRAPER	TORQUE WRENCH
6	22	M8 HEX HEAD CAP SCREW	5/16" DRILL BIT
7	30	M8 FLAT WASHER	TRANSFER PUNCH
8	22	M8 SPLIT LOCK WASHER	
9	14	M8 U-NUT CLIP	
10	8	M8 HEX NUT	
11	4	M9.5 EXTERNAL TOOTH LOCK WASHER	
12	4	M9.5 HEX FLANGE HEAD SELF THREADING SCREW	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING .

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Identify driver and passenger side running boards (Figure 1) and install M8 u-nut clips (Item 9) to the underside of the boards. (Figure 1)
3. Starting at the passenger side, locate the front mounting point on the rocker panel. Insert (1x) M8 nut clip onto the small circular hole (Figure 3) and attach (1x) mounting bracket to the nut clip using (1x) M8 hex cap screws, (1x) M8 lock washer, and (1x) M8 flat washer. Attach the mounting bracket to the existing holes in the pinch weld using (2x) M8 hex cap screws, (4x) M8 flat washers, (2x) M8 lock washers, and (2x) M8 hex nuts (Figure 2). Note: for 2010- up model years place (1x) front mounting bracket spacer in between the rocker panel and the front mounting bracket before attaching (Figure 4). Do not fully tighten at this time.
4. Locate the rear mounting point on the rocker panel (Figure 5), insert (2x) M8 nut clips onto the small circular holes (Figure 5). Attach the mounting bracket to the nut clips using (2x) M8 hex cap screws, (2x) M8 lock washers, and (2x) M8 flat washers. Attach the mounting bracket to the existing holes in the pinch weld using (2x) M8 hex cap screws, (4x) M8 flat washers, (2x) M8 lock washers, and (2x) M8 hex nuts (Figure 6). Do not fully tighten at this time.
5. Take the drivers side running board and attach it to the mounting cradles using (4x) M8 hex head bolts, (4x) M8 lock washers, and (4x) M8 flat washers (Figure 2). Do not fully tighten at this time.
6. Repeat steps 2-5 for passenger side.
7. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque all M8 fasteners to 20 ft. lbs.



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For Additional installation assistance please call
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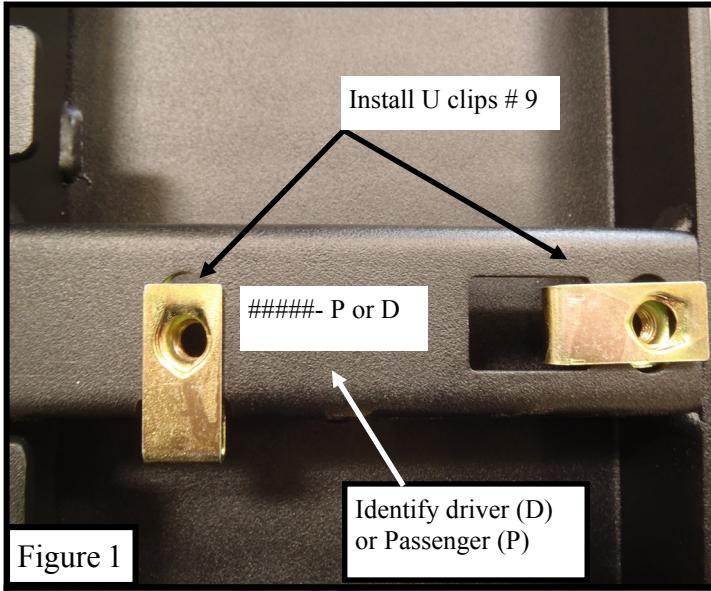


Figure 1

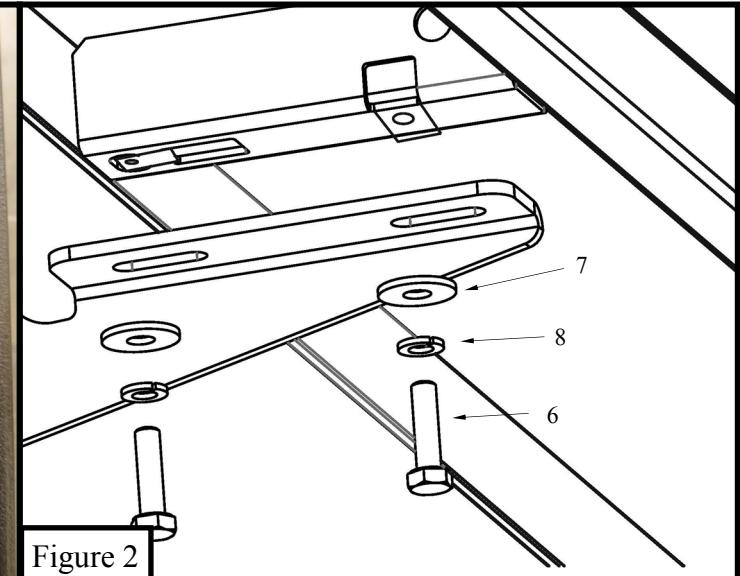


Figure 2

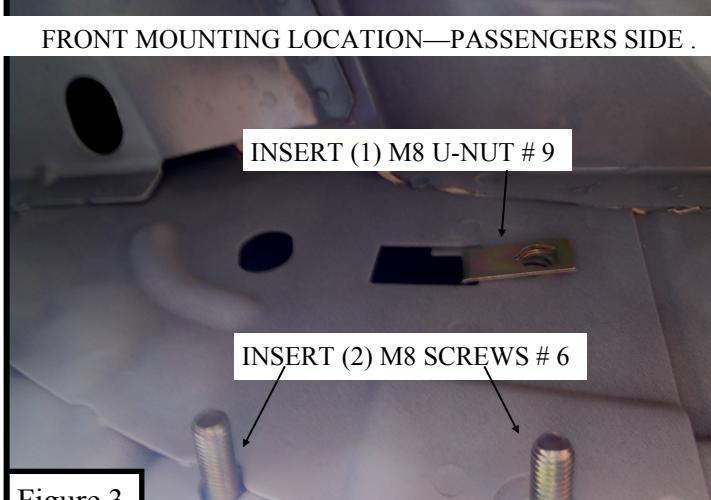


Figure 3

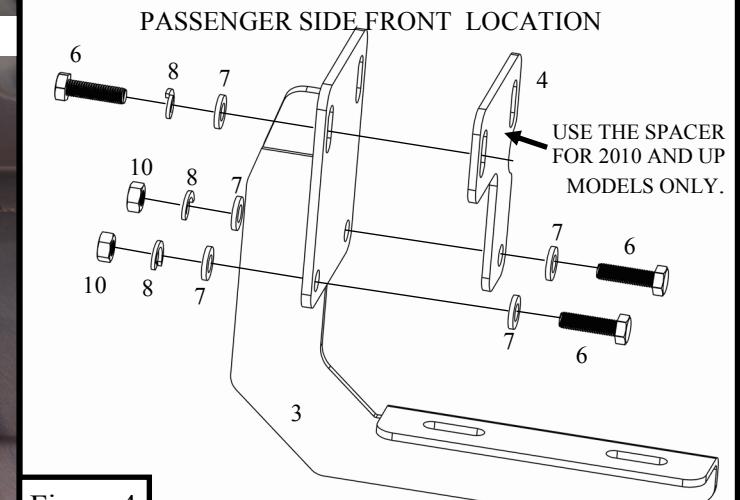


Figure 4

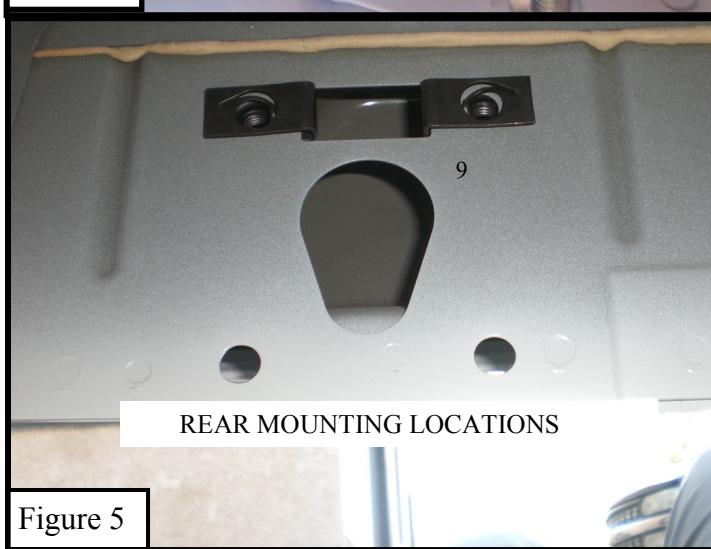


Figure 5

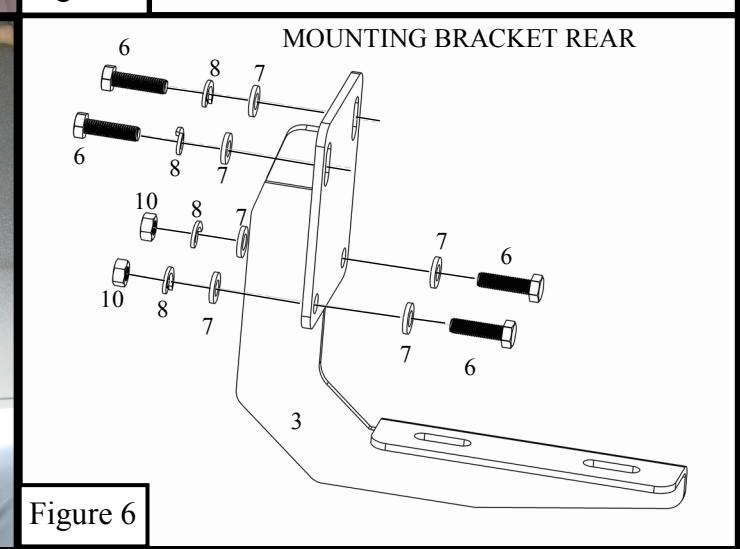


Figure 6

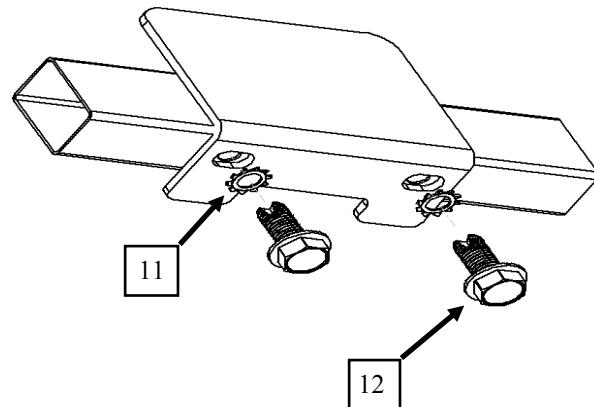


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Figure 7



Figure 8



Boot scraper (OPTIONAL) can be installed anywhere on the under side front edge of the running board. Place the boot scraper (item 5) on the underside of the running board rail. Then mark the position that it will be installed using a transfer punch. Remove the boot scraper; then using a 5/16" drill bit align it with the previously made marks and drill through the bottom of the rail on the running board. Thread in (2x) 9.5mm hex self taping screws. Remove the screws and add some silicone sealant in the holes to prevent rust. Attach the boot scraper (item 4) using (2x) 9.5mm Hex Flange Head Self Threading Screw (item 12) and (2x) 9.5mm external toothed lock washers (item 11). (Figure 8) Torque all M9.5 hardware to 18 ft. lbs.

Installation complete



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