



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2010—UP DODGE RAM 2500/3500 CREW CAB W/ 8FT BED

APP PART # 24-54330/24-54335

PLATINUM OVAL WHEEL TO WHEEL STEP BARS

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	18MM SOCKET
2	3	DRIVERS SIDE MOUNTING BRACKETS	16MM SOCKET
3	3	PASSENGER SIDE MOUNTING BRACKETS	RATCHET
4,5	2	UPPER BED MOUNT BRACKETS (4) DRIVERS SIDE, (5) PASSENGER SIDE	TORQUE WRENCH
6,7	2	LOWER BED MOUNTING BRACKETS (6) DRIVERS SIDE, (7) PASSENGER SIDE	ALLEN KEY (INCLUDED)
8	2	ISOLATOR ASSEMBLIES (WITH HARDWARE)	
9	6	M10 NUT/M12 BOLT PLATES	
10	6	M10 HEX BOLTS	
11	6	M10 LOCK WASHERS	
12	6	M10 FLAT WASHERS	
13	2	M12 X 100MM HEX HEAD BOLT	
14	8	M12 HEX NUTS	
15	8	M12 LOCK WASHERS	
16	10	M12 FLAT WASHERS	
17	6	M12 PLASTIC RETAINERS	
18	16	M10 BUTTON HEAD BOLTS (STAINLESS STEEL)	
19	16	M10 FLAT WASHERS (STAINLESS STEEL)	
20	16	M10 TOOTHED LOCK WASHERS (STAINLESS STEEL)	

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the drivers side near the front body mount remove the tape covering the factory hole in the body panel. Fig 1
3. Insert (1) M10 nut/ M12 bolt plate into the hole in the body panel and thread (1) M12 plastic retainer onto the threaded bolt to hold it in place. Fig 2
4. Take the drivers side front mounting bracket (the drivers side brackets step bar cradles face the rear of the vehicle) and align it to the previously installed nut/bolt plate and fasten with, (1) M12 flat washer , (1) M12 lock washer, (1) M12 hex nut , (1) M10 hex head bolt, (1) M10 lock washer, and (1) M10 flat washer. Do not fully tighten at this time. Fig 3
5. Repeat steps 2-4 for the center, rear, and passenger side mounting brackets
6. Take the upper bed mount and lower bed mount brackets and install the isolator assembly between them using the hardware included. Fig 4
7. Attach upper bed mount to the bed by removing the factory hardware. See Figure 5. Take the upper bed mount bracket and attach it to the bed. Locate the slot in the upper bed mount bracket and using a 1/2” drill bit, drill a hole through the bed channel. Fasten using (1) M12x 100mm hex head bolt, (2) M12 flat washers, (1) M12 lock washer, and (1) M12 hex nut. Repeat step 7 for passenger side. Do not fully tighten at this time. Fig 4

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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8. Take the step bar and align it the mounting holes in the brackets. Attach the step bar using (8) M10 button head bolts (stainless steel), (8) M10 toothed lock washers (stainless steel), and (8) M10 flat washers (stainless steel). Do not fully tighten at this time. Fig 6
9. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque all M12 hardware to 45-50 ft lbs, M10 hardware to 30-35 ft lbs, and M10 (stainless steel) hardware to 20 ft lbs.



Fig 1

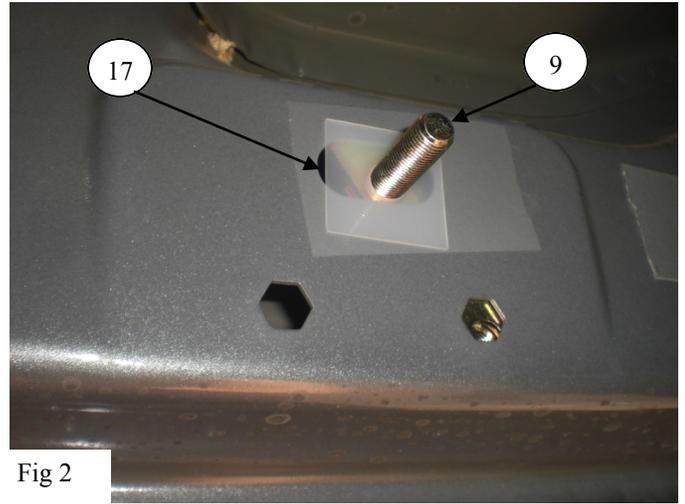


Fig 2

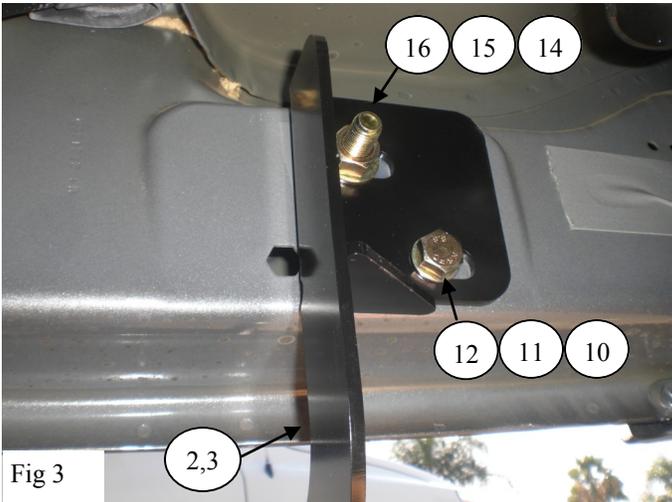


Fig 3

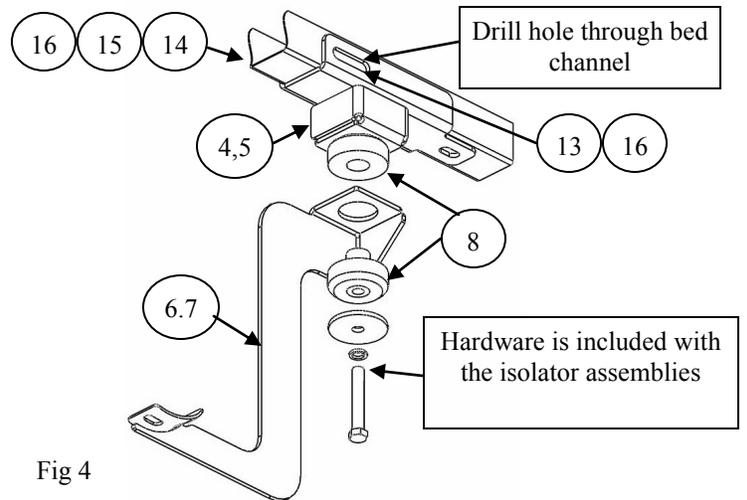
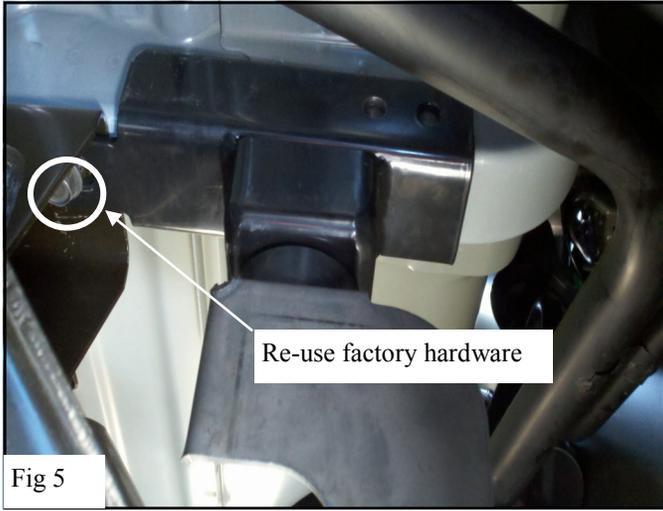


Fig 4



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