



AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 07-UP JEEP WRANGLER 2DR
APP PART # 20-3315, 20-3310
GEN-X STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	16MM SOCKET
2	2	FRONT SUPPORT BRACKETS	13MM SOCKET
4	2	REAR SUPPORT BRACKETS	13MM WRENCH
5	4	M8-1.25 X 25MM HEX HEAD BOLT	ALLEN KEY (INCLUDED)
6	4	M8 X 24MM OD FLAT WASHERS	RATCHET
7	4	M8 LOCK WASHERS	3/8" DRILL BIT
8	4	M10-1.5 X 25MM HEX HEAD BOLTS	DRILL
9	4	M10 X 20MM OD FLAT WASHERS	TORQUE WRENCH
10	4	M10 LOCK WASHERS	
11	8	M8-1.25 X 25MM BUTTON HEAD BOLTS (STAINLESS STEEL)	
12	8	M8 X 24MM OD FLAT WASHERS (STAINLESS STEEL)	
13	8	M8 SERRATED FLANGE NUTS	
14	4	M8 CLIP NUTS	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting from the drivers side of the vehicle locate the mounting locations on the pinch weld of the vehicle. One of two holes at the two mounting locations must be enlarged to fit the M8 button head bolts. Use a 3/8" drill bit and drill to enlarge the holes as needed. See FIG 1.
3. Once the holes have been enlarged, take the drivers side step bar and attach it to the mounting locations on the rocker panel. Note: the mounting tabs on the step bar go behind the pinch weld. Attach the step bar to the pinch weld using (4) M8 button head bolts (stainless steel), (4) M8 flat washers (stainless steel), and (4) M8 serrated flange nuts. Rear mounting location will align on two of the three holes on the mounting tab. See FIG 2. Do not fully tighten at this time.
4. Attach the front support bracket to the threaded hole in the rocker panel using (1) M8 hex head bolt, (1) M8 lock washer, and (1) M8 flat washer. Note: some vehicles may not have threaded holes located in the rocker panel, if you do not have threaded holes place the included M8 clip nuts in their place. Attach the support bracket to the step bar using (1) M10 hex head bolt, (1) M10 lock washer, and (1) M10 flat washer. Repeat this step for the rear support brackets. To easily identify the correct brackets, rear brackets will have a triangular notch on the edge. See FIG 3 & 4. Do not fully tighten at this time.
5. Repeat steps 2-4 for passenger side.

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

"PATENTED - U.S. Patent# 6588783 & 6874801"



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11/30/12

P.N.: 75-0154 RevC

ECO #: W12-0130

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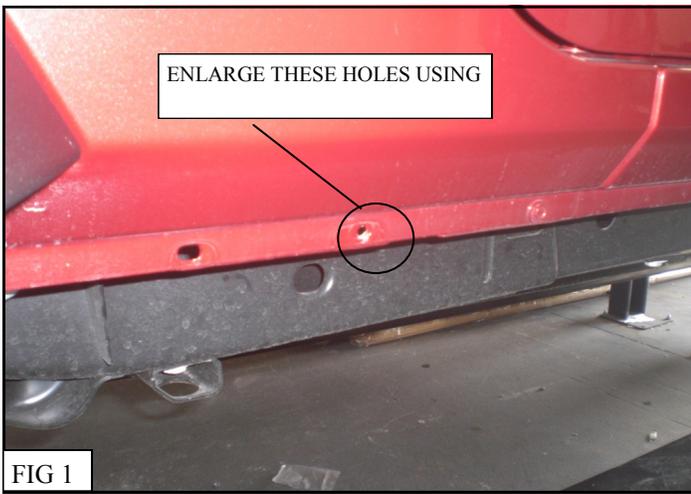


FIG 1



FIG 2



FIG 3



FIG 4



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