



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2010-2013 DODGE RAM 2500/3500

APP PART # 37-02590, 37-02595

OFF ROAD LIGHT BAR

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LIGHT BAR	16MM SOCKET
2,3	2	MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	16MM WRENCH
4	8	M10 X 45MM HEX HEAD BOLTS	RATCHET
5	16	M10 FLAT WASHERS	TORQUE WRENCH
6	4	M10 LOCK WASHERS	SOCKET EXTENSION
7	4	M10 HEX NUTS	SOCKET U-JOINT
8	8	M10 SERRATED FLANGE NUTS	
9	4	M10 X 30MM HEX HEAD BOLTS	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the front of the vehicle remove the factory tow hooks and set aside FIG 1. NOTE: the factory tow hooks can be re-used with this application.
3. Starting at the drivers side take the drivers side mounting bracket and attach it to the tow hook mounting points using (4) M10 hex head bolts, (4) M10 flat washers, and (4) M10 serrated flange nuts. NOTE: if you would like to re-use the tow hooks place the tow hook over the mounting bracket then attach them to the vehicle using the supplied hardware FIG 2. Do not fully tighten at this time.
4. Repeat step 3 for the passenger side.
5. Take the light bar and place it to the outsides of the mounting brackets attach using (4) M10 x 30mm hex head bolts hex head bolts, (8) M10 flat washers, (4) M10 lock washers, and (4) M10 hex nuts FIG 3. NOTE: if installing part number 37-02590 the hardware used to attach the light bar to the mounting brackets will be stainless steel. Do not fully tighten at this time
6. Align and adjust the light bar as needed then fully tighten all hardware at this time. Torque all M10 hardware to 35-40 ft lbs

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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Thank You for choosing Westin products
For Additional installation assistance please call
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