



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

CLASS III RECEIVER HITCH  
 APPLICATIONS: 2007-2013 CHEVROLET SILVERADO 1500  
 2007-2013 GMC SIERRA 1500  
 1999-2007 CHEVROLET SILVERADO 1500 (CLASSIC)  
 1999-2007 GMC SIERRA 1500 (CLASSIC)  
 1999-2005 CHEVROLOET SILVERADO 2500LD  
 1999-2005 GMC SIERRA 2500LD  
 APP PART # 65-1005

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	CLASS 3 HITCH ASSEMBLY	TORQUE WRENCH
2	2	M12 BOLT PLATE	
3	2	M12 FLAT WASHER	
4	2	M12 LOCK WASHER	
5	2	M12 HEX NUT	18MM SOCKET
6	4	M14 HEX CAP SCREW	21MM SOCKET
7	4	M14 FLAT WASHER	
8	4	M14 LOCK WASHER	

**WARNING: Never exceed the capacity ratings shown on the receiver hitch or the tow vehicle. See your vehicle's owners guide for towing guidelines.**

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Remove OEM frame hex cap screws (fig 1).
3. Attach hitch assembly with M14 hex cap screws (item 6), M14 lock washer (item 8), M14 flat washer (item 7), in place of the OEM hex cap screws removed in step 2 (fig 2).
4. Install the M12 bolt plate (item 2) through the open hole in the frame (fig 1 & 3) and the rear bracket hole on the hitch assembly. Secure the bolt plate with M12 flat washer (item 3), M12 lock washer (item 4), and M12 hex nuts (item 5) (fig 2).
5. Attach the bumper brackets to the bottom of the bumper with M14 hex cap screw (item 6), M14 lock washers (item 8), M14 flat washer (item 7), (fig 4-5).
6. Level and align hitch assembly and tighten all hardware at this time. Torque M12 hardware to 55 ft-lbs and M14 hardware to 90-100 ft-lbs.

Note: Optional electrical mount tab located on drivers side.

NOTICE: This product complies with all safety specifications and requirements defined for V.E.S.C. regulation V-5 & SAE J684

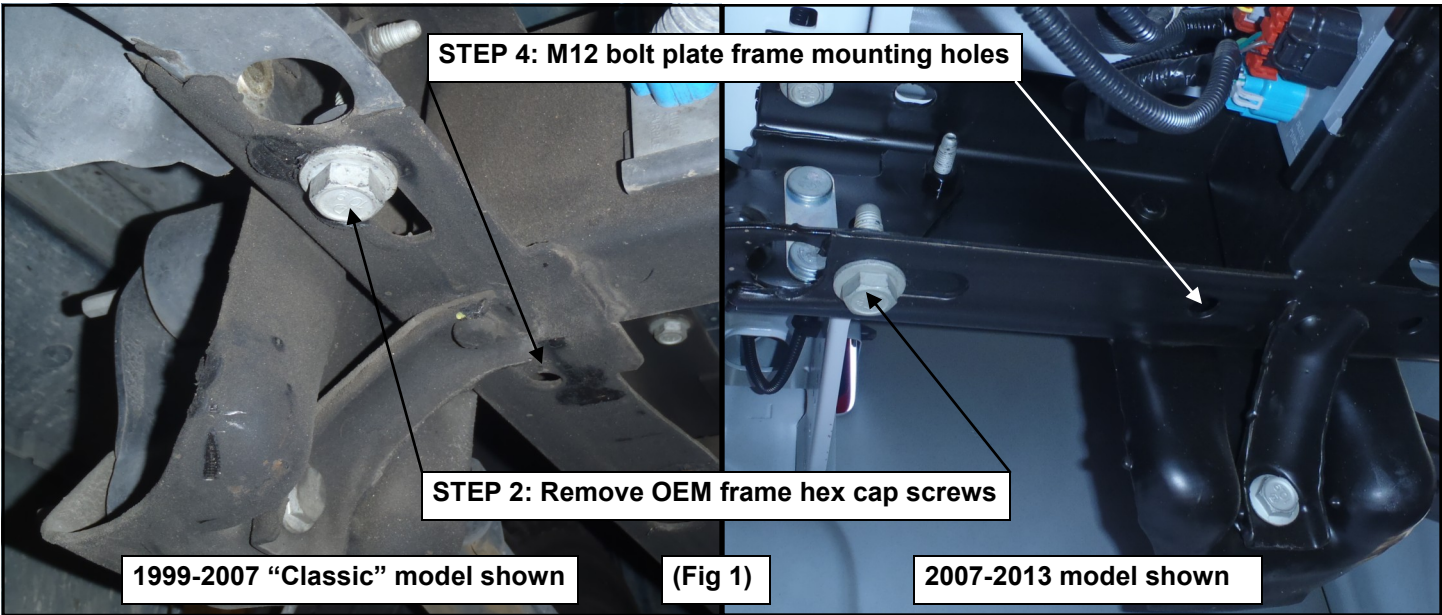
### CARE INSTRUCTIONS

- BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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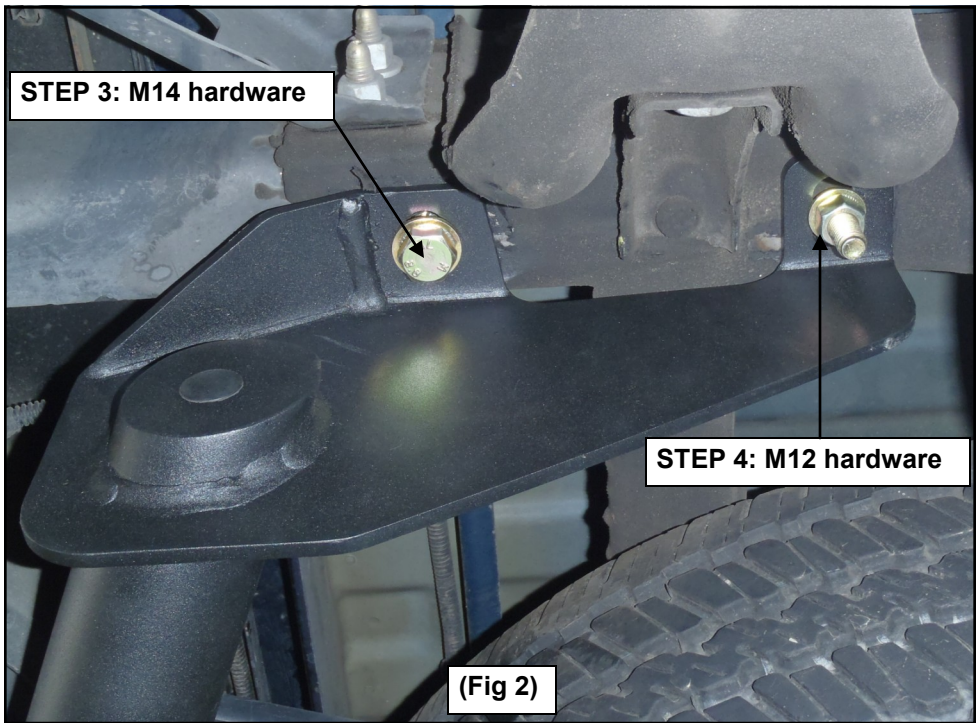
**STEP 4: M12 bolt plate frame mounting holes**

**STEP 2: Remove OEM frame hex cap screws**

**1999-2007 "Classic" model shown**

**(Fig 1)**

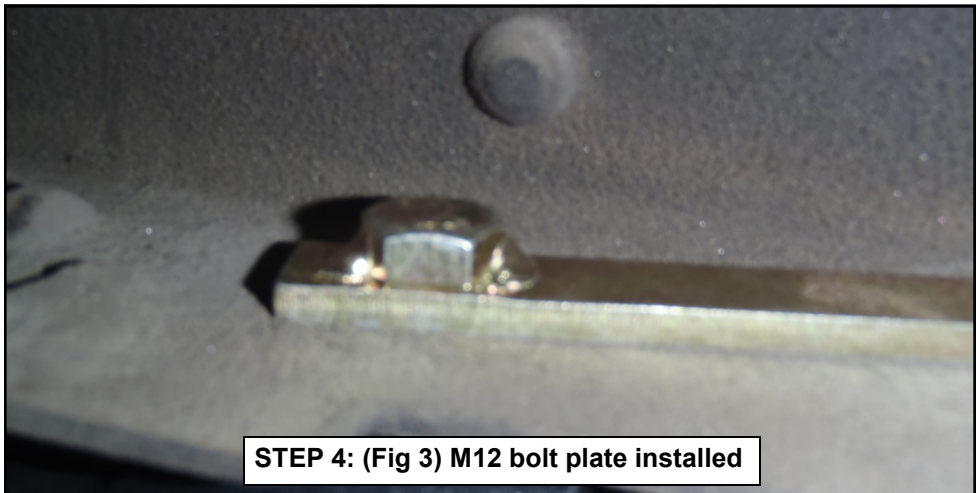
**2007-2013 model shown**



**STEP 3: M14 hardware**

**STEP 4: M12 hardware**

**(Fig 2)**

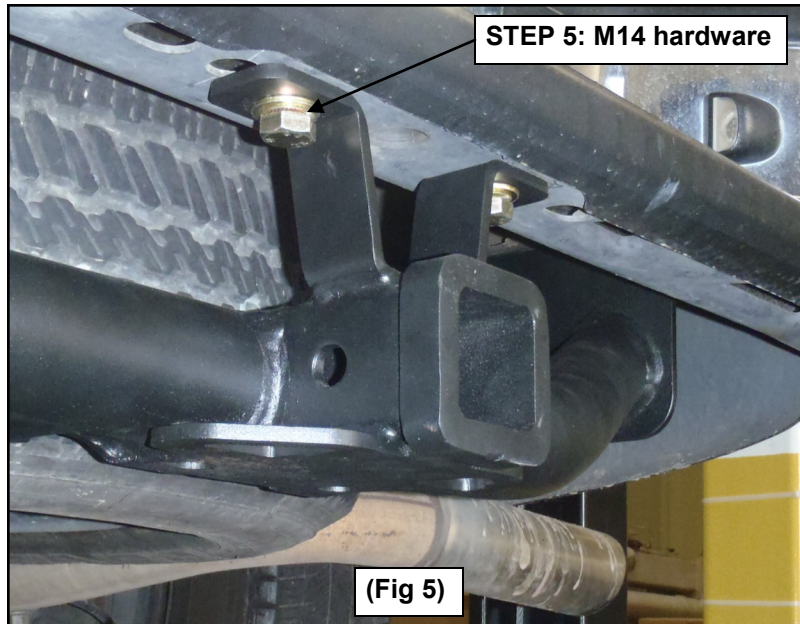
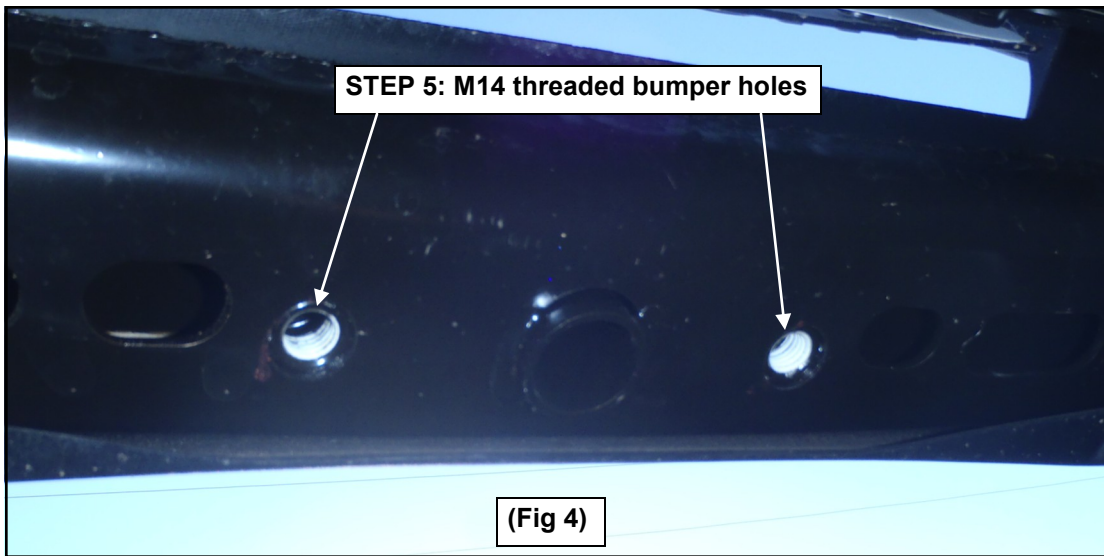


**STEP 4: (Fig 3) M12 bolt plate installed**



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AUTOMOTIVE PRODUCTS, INC.  
San Dimas, California

## WARNINGS & NOTICES FOR THE INSTALLATION OF WESTIN TOWING PRODUCTS - CLASS III RECEIVER HITCH

### NOTICE

Westin Receiver Hitches are designed to accommodate a 2" - square receiver draw bar rated for class III/IV towing. Closely follow all Westin Installation Instructions for the proper installation of product. Improper installation can result in death, serious injury, and/or product and vehicle damage. In the operation of these products, it is imperative to observe precautions for your personal safety and the safety of others.

### **WARNING**

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

#### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

#### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

#### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

#### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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