

APPLICATION: FORD SUPERDUTY (F250/350/450/550) 1999-2007  
FORD EXCURSION 2000-2005  
PART NUMBER:37-01640, 37-01645

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LIGHT BAR ASSEMBLY	18MM SOCKET AND RACHET

1. Remove contents from box. Verify that all parts listed are present and free from damage. Read installation instructions carefully before attempting installation.
2. Remove the (X4) 18MM front tow hook bolts and nut plates from the front bumper. It is recommended to support the front bumper with a jack stand to keep proper alignment.
3. Install the light bar assembly to the front of the vehicle using the factory tow hook bolts and nut plates. Align front bumper and light bar as desired and tighten fasteners. Tighten to 30-45 lbs/ft.

