



INSTALLATION INSTRUCTIONS

PLATINUM 4" OVAL WTW STEP BAR

APPLICATION: 2004-2013 CHEVY SILVERADO / GMC SIERRA 1500 (5.5FT BED) HD EXCLUDED
 2001-2014 CHEVY SILVERADO / GMC SIERRA CREW CAB 25/ 3500 (6.5FT BED)
 APPLICATION PART#: 24-54150, 24-54155, 24-54200, 24-54205

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	3/4" SOCKET
2	1	DRIVER SIDE FRONT MOUNTING BRACKETS	16MM SOCKET
3	1	PASSENGER SIDE FRONT MOUNTING BRACKETS	RATCHET
4	1	CENTER MOUNTING BRACKETS DRIVER/PASS	18MM SOCKET
5	1	CENTER SUPPORT BRACKETS DRIVER/PASS	ALLEN TOOL INCLUDED
6	1	REAR MOUNTING BRACKETS DRIVER/PASS	
7	1	REAR SUPPORT BRACKETS DRIVER/PASS	TORQUE WRENCH
8	2	1/2" X 2" HEX HEAD BOLTS (YELLOW ZINC)	
9	2	1/2" LOCK WASHERS (YELLOW ZINC)	
10	2	1/2" FLAT WASHERS (YELLOW ZINC)	
11	2	M12 STUD PLATES (YELLOW ZINC)	
12	2	M12 FLAT WASHERS (YELLOW ZINC)	
13	2	M12 LOCK WASHERS (YELLOW ZINC)	
14	2	M12 HEX NUTS (YELLOW ZINC)	
15	2	M10 J BOLT	
16	4	M10 X 35MM HEX HEAD BOLTS (YELLOW ZINC)	
17	8	M10 FLAT WASHERS (YELLOW ZINC)	
18	6	M10 LOCK WASHERS (YELLOW ZINC)	
19	6	M10 HEX NUTS (YELLOW ZINC)	
20	8	M10 BUTTON HEAD SCREWS (STAINLESS)	
21	8	M10 SMALL FLAT WASHERS (STAINLESS)	
22	8	M10 TOOTHED LOCK WASHERS (STAINLESS)	
23	2	11MM SQUARE PLASTIC WASHERS	
24	2	9MM SQUARE PLASTIC WASHERS	
25	2	M10 SMALL FLAT WASHERS (YELLOW ZINC)	

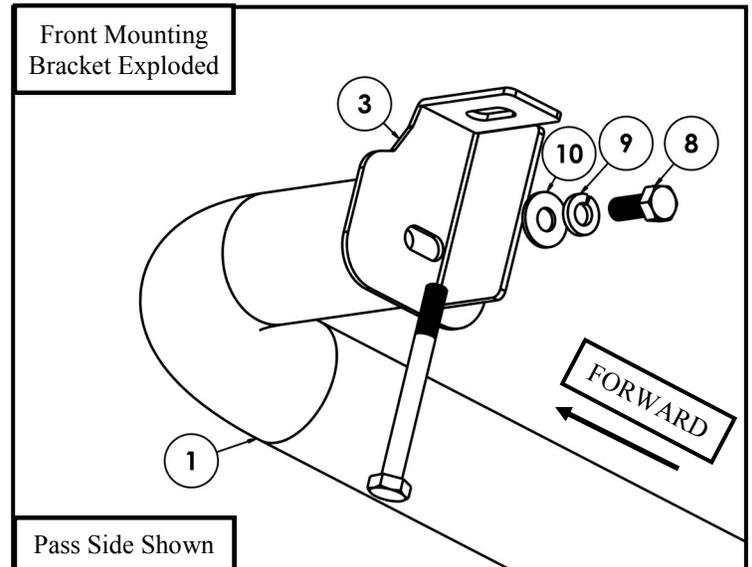
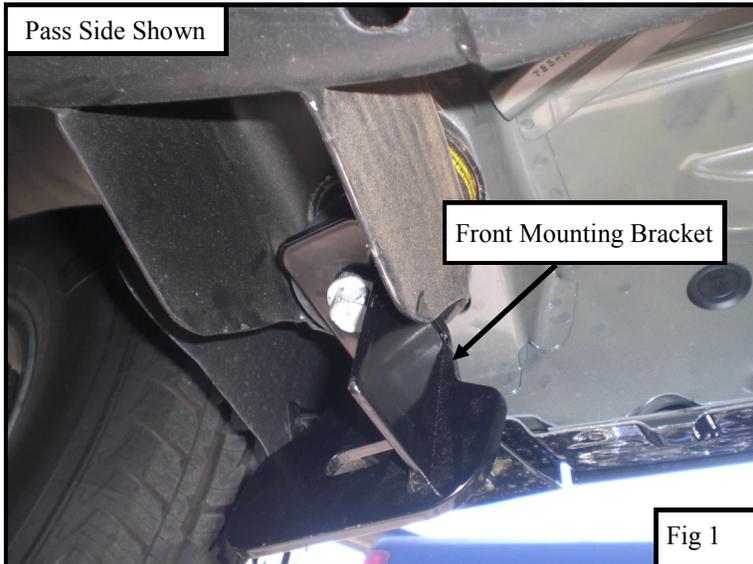
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING .



Westin Automotive Products, Inc.
 320 Covina Blvd
 San Dimas, Ca. 91773

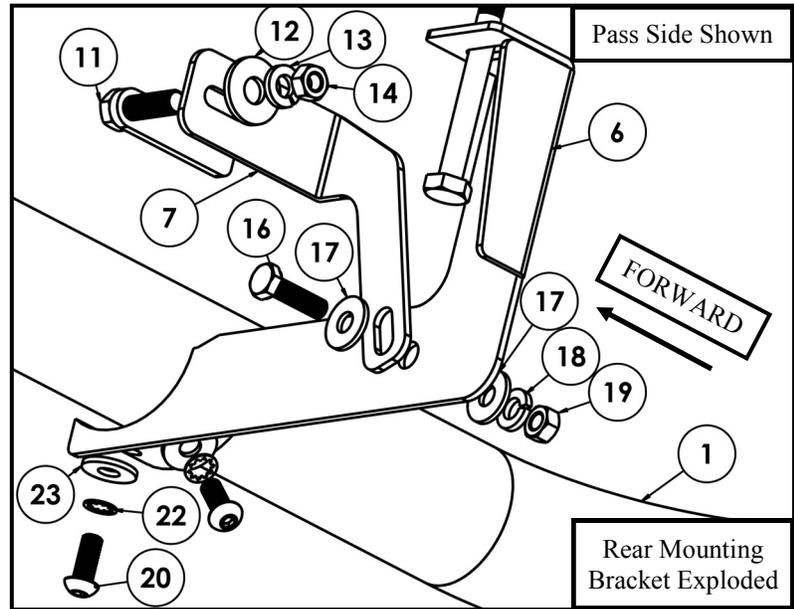
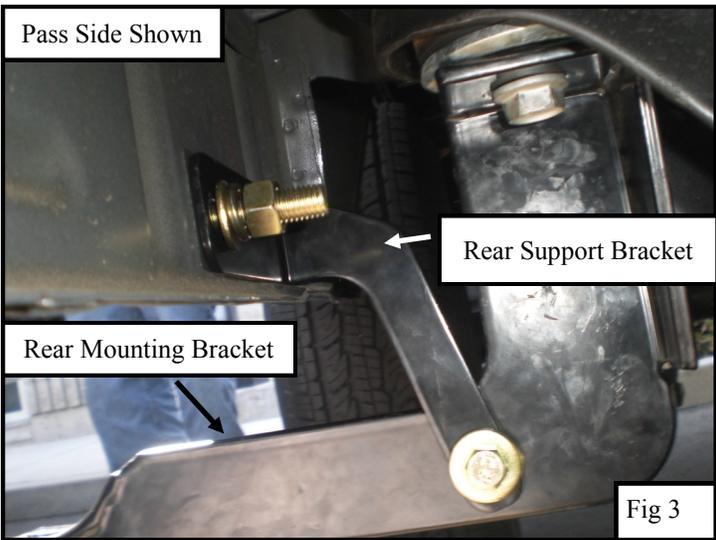
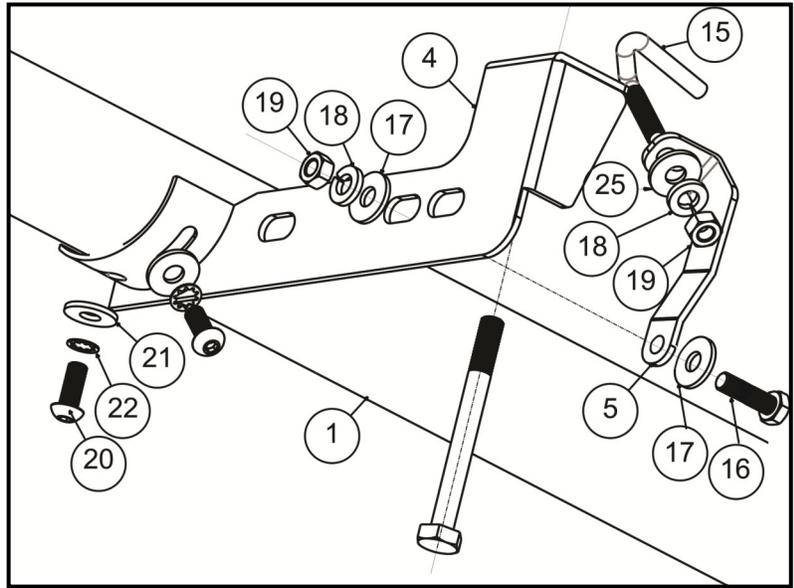
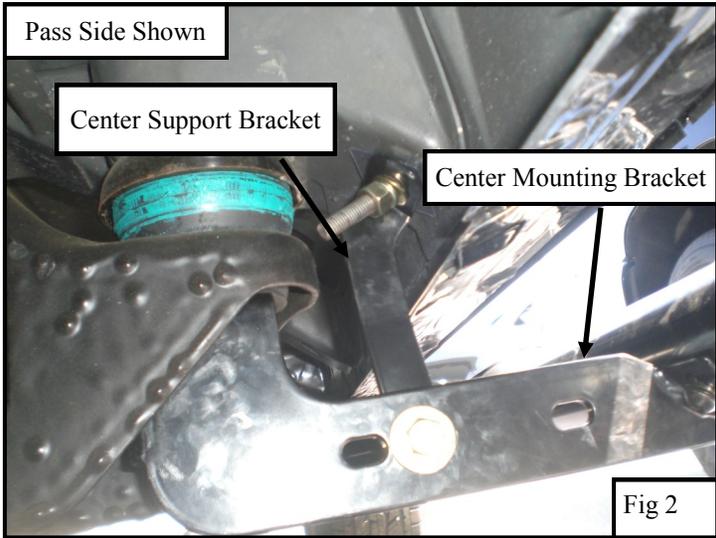
Thank You for choosing Westin products
 For Additional installation assistance please call
 Customer service (800) 793-7846
www.westinautomotive.com

1. Remove contents from box, verify all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the passengers side remove the body mount bolt and install passenger side front mounting bracket with factory body mount bolt. Do not fully tighten at this time. (fig 1)
3. Move to the center of the cab and install the center mounting bracket as stated in step 2. **Note:** the step bar cradle must face the rear of the vehicle. Do not fully tighten at this time. (fig 2)
4. Place one (item 15) M10 j bolt through the hole in the rocker panel install one (item 24) 9mm square plastic washer onto the j bolt to keep it from falling into the rocker panel. Take the center support bracket and attach it to the previously installed j bolt using one (item 25) M10 small flat washer , one (item 18) M10 lock washer, and one (item 19) M10 hex nut. Do not fully tighten at this time. (fig 2)
5. Align the previously installed support bracket with the corresponding hole in the center mounting bracket and attach using one (item 16) M10 hex head bolt, two (item 17) M10 flat washer, one (item 18) M10 lock washer, and one (item 19) M10 hex nut. Do not fully tighten at this time. (fig 2)
6. Move to the rear of the vehicle and install the rear mounting bracket as stated in step 2&3. Do not fully tighten at this time. (fig 3)
7. Place one (item 11) M12 stud plate through the hole in the rocker panel install one (item 23) 11MM square plastic washer onto the stud plate to keep it from falling into the rocker panel. Take the rear support bracket and attach it to the previously installed stud plate using one (item 12) M12 flat washer, one (item 13) M12 lock washer, and one (item 14) M12 hex nut. Do not fully tighten at this time. (fig 3)
8. Align the previously installed support bracket with the corresponding hole in the rear mounting bracket and attach using one (item 16) M10 hex head bolt, two (item 17) M10 flat washer, one (item 18) M10 lock washer, and one (item 19) M10 hex nut. Do not fully tighten at this time. (fig 3)
9. Take the passenger side step bar and place it on the cradle mounts. Move to the front mounting bracket and attach the bar to it using one (item 8) 1/2" hex head bolt, one (item 9) 1/2" flat washer, and one (item 10) 1/2" lock washer. Do not fully tighten at this time.
10. Attach the drivers side step bar to the center mounting bracket cradle using two (item 20) M10 button head screws, two (item 22) M10 toothed lock washers , and two (item 21) M10 small flat washers. Do not fully tighten at this time.
11. Repeat step 10 for the rear mounting bracket.
12. Align and adjust step bar as needed then fully tighten all hardware.
13. Torque all 1/2" hardware to 50-55 ft lbs, M12 to 40-45 ft lbs, and M10 to 30-35 ft lbs
14. Repeat steps 2-12 for the drivers side.



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com