



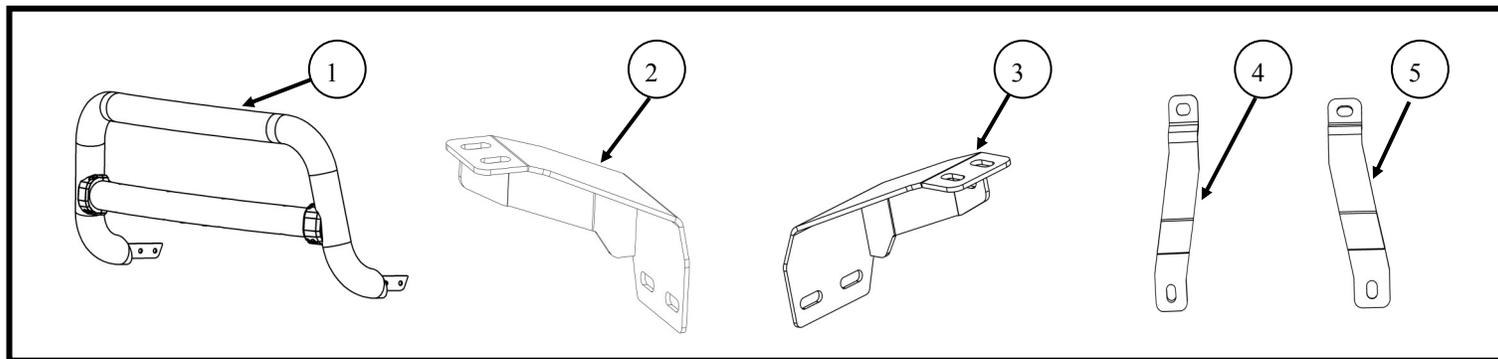
INSTALLATION INSTRUCTIONS

APPLICATION: 2015 CHEVY SILVERADO 2500/3500
 APP PART#S: 32-31010, 32-31015, 32-31015T
 3.5" CONTOUR BULL BAR

AUTOMOTIVE PRODUCTS,

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	3.5" CONTOUR BULL BAR	RATCHET
2	1	DRIVER LOWER MOUNT BRACKET	3/4 SOCKET
3	1	PASSENGER LOWER MOUNT BRACKET	3/4 WRENCH
4	1	DRIVER UPPER SUPPORT STRAP	16MM SOCKET
5	1	PASSENGER UPPER SUPPORT STRAP	16MM WRENCH
6	1	BOLT PLATE	TORQUE WRENCH
7	2	M10-1.50 HEX NUT (YELLOW ZINC)	UTILITY KNIFE
8	4	M10 FLAT WASHER 20MM OD X 2MM THICK (YELLOW ZINC)	DREMEL
9	2	M10 SPLIT LOCK WASHER (YELLOW ZINC)	
10	2	M10-1.50X35MM HEX HEAD CAP SCREW, CLASS 8.8 (YELLOW ZINC)	
11	2	1/2-13 HEX NUT (YELLOW ZINC)	
12	2	1/2 SPLIT LOCK WASHER (YELLOW ZINC)	
13	2	1/2 SAE FLAT WASHER (YELLOW ZINC)	
14	4	M10-1.50X30 HEX HEAD CAP SCREW (STAINLESS STEEL)	
15	10	M10 FLAT WASHER 20MM OD X 2MM THICK (STAINLESS STEEL)	
16	6	M10 SPLIT LOCK WASHER (STAINLESS STEEL)	
17	4	M10-1.50 HEX NUT (STAINLESS STEEL)	
18	2	M10X1.50X30MM HEX SOCKET BUTTON HEAD CAP SCREW (STAINLESS STEEL)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

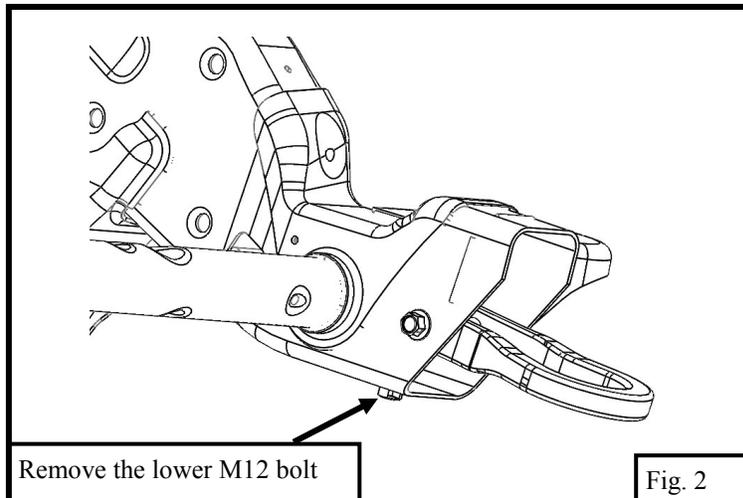
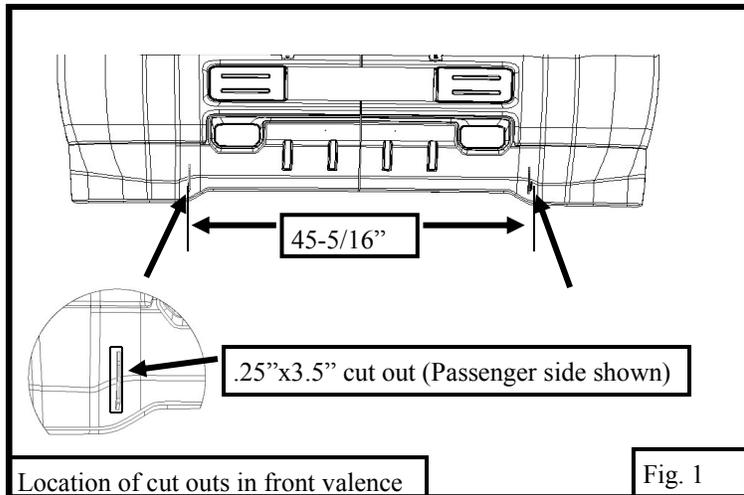


Westin Automotive Products, Inc.
 320 W. Covina Blvd
 San Dimas, Ca. 91773

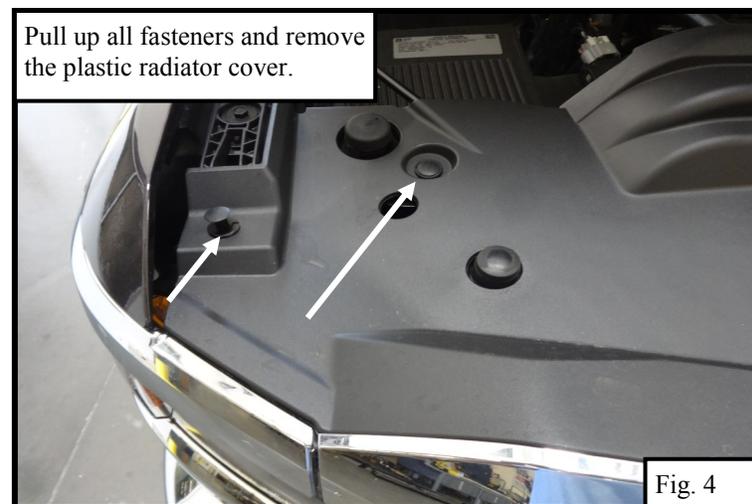
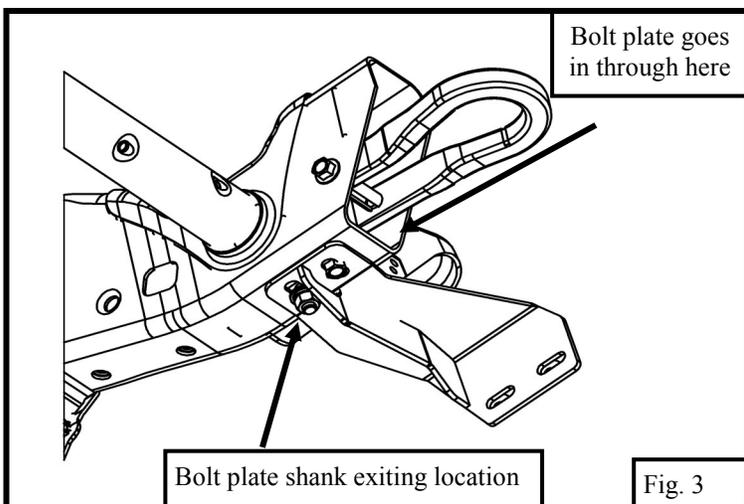
Thank You for choosing Westin products
 For Additional installation assistance please call
 Customer service (800) 793-7846

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Start installation from under the front of the vehicle. **NOTE:** Trimming of the front valence is required in order to install the lower mounting brackets. From outer flange to outer flange, the lower brackets should measure 45-5/16". The approximate dimensions for the cuts outs are shown in **Figure 1**. (**NOTE:** Trim as necessary.)
3. Starting on the drivers side of the vehicle, locate the factory tow hook mounting location. Remove the lower M12 bolt to allow installation of the lower mounting brackets (**FIG 2**).

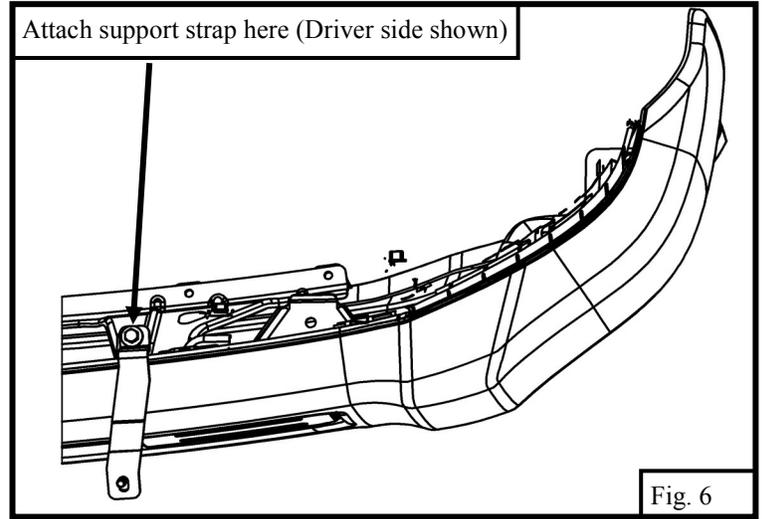
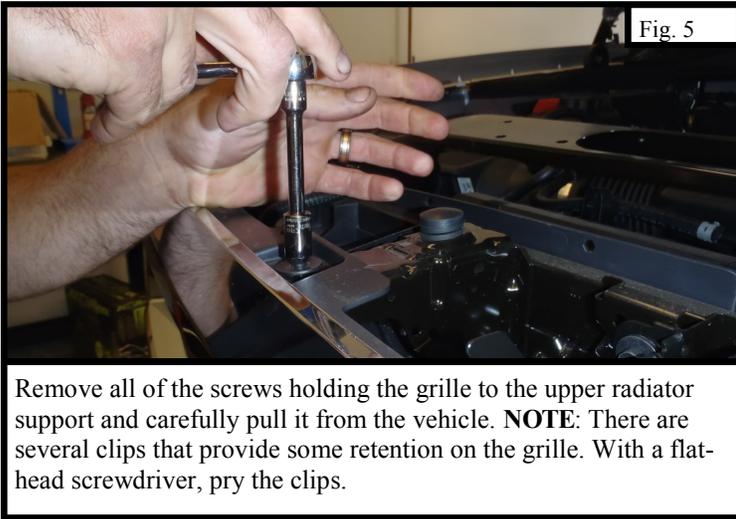


4. Insert the bolt plate through the tow hook pocket. **NOTE:** The bolt shank should exit through the furthest hole away from the tow hook, not through the hole of the factory M12 bolt. Position the driver lower mount bracket up against the frame, making sure to align the holes of the bracket with those of the frame. Refer to **Figure 3**. Loosely attach the lower bracket to the frame and bolt plate using the factory M12 bolt, (1) 1/2-13 hex nut, (1) 1/2 split lock washer, and (1) 1/2 SAE flat washer. Refer to **Figure 8** for a picture showing the mounting hardware used.
5. Repeat steps 3-4 for passenger side.
6. Remove the vehicle's radiator cover as shown in **Figure 4**.

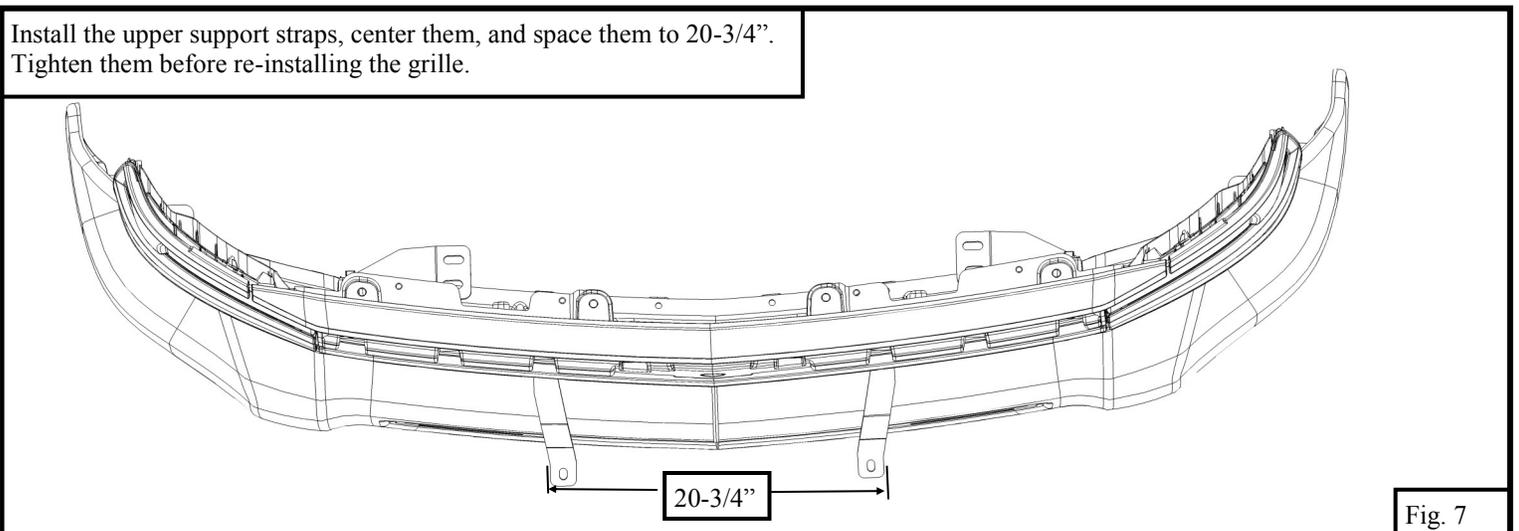


Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

7. Remove the vehicle's grille as shown in **Figure 5**.
8. Loosely attach the upper support straps to the location shown in **Figure 6**, using (2) M10-1.50 hex nuts, (4) M10 flat washers, (2) M10 split lock washers, and (2) M10-1.50x35mm hex head cap screws.
9. Center the support straps and adjust them to 20-3/4" as shown in **Figure 7**.



10. With assistance, hold the bull bar up in position on the outside of the lower mounting brackets. Loosely install the bull bar to the brackets with (4) M10-1.50X30 hex head cap screws, (8) M10 flat washers, (4) M10 split lock washers, and (4) M10-1.50 hex nuts. See **Figure 8** for a picture showing the mounting hardware.
11. Loosely install the upper support straps to the bull bar using (2) M10-1.50x30mm hex socket button cap screw, (2) M10 split lock washers, and (2) M10 flat washers (**FIG 8**).
12. Align and adjust the bull bar as necessary then fully tighten all hardware at this time. Torque all M10 fasteners to 30 ft-lbs and 1/2 fasteners to 50 ft-lbs.
13. Reinstall the vehicle's grille and radiator cover in the reverse order that they were removed. **NOTE:** The bottom of the grille may need to be squeezed past the support straps.
14. Refer to **Page 6** for information regarding the mounting of lights onto the bull bar.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846

Bull bar hardware assembly

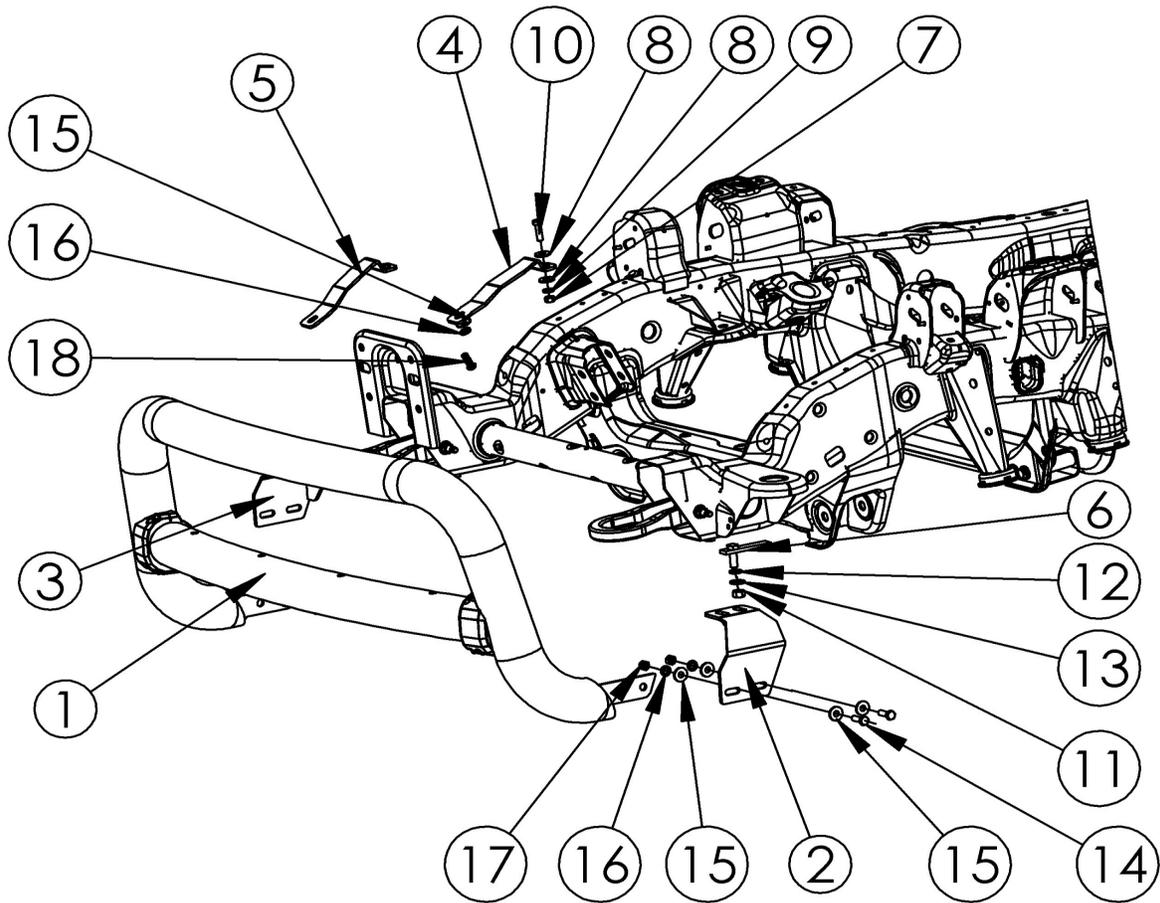


Fig. 8



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846
www.westinautomotive.com

INSTALLATION COMPLETE



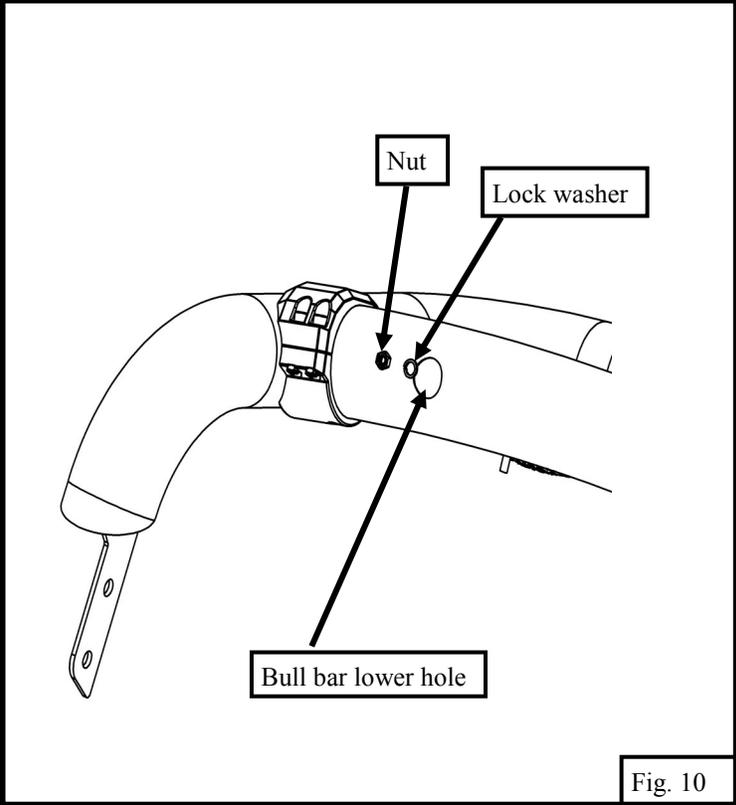
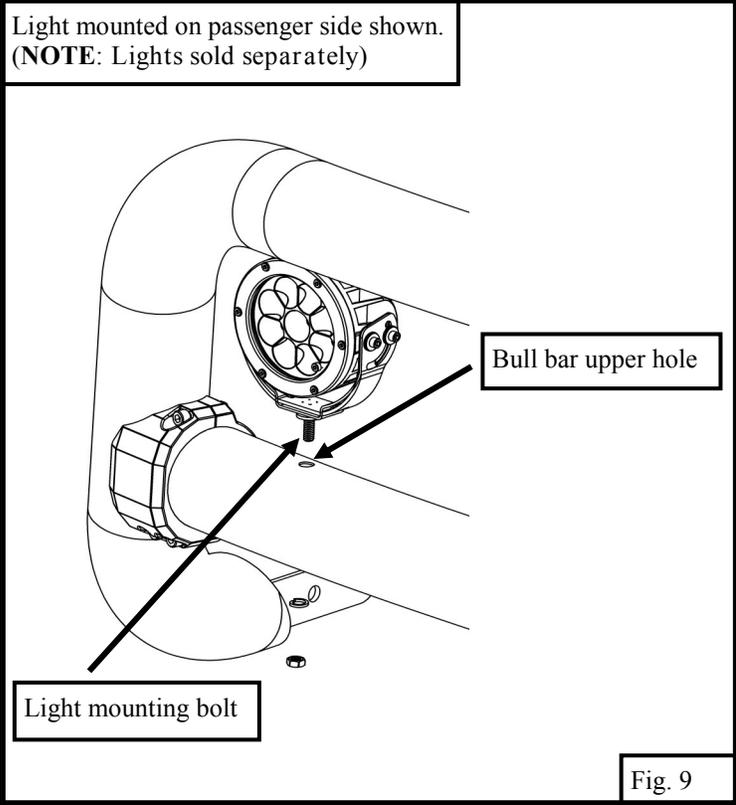
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



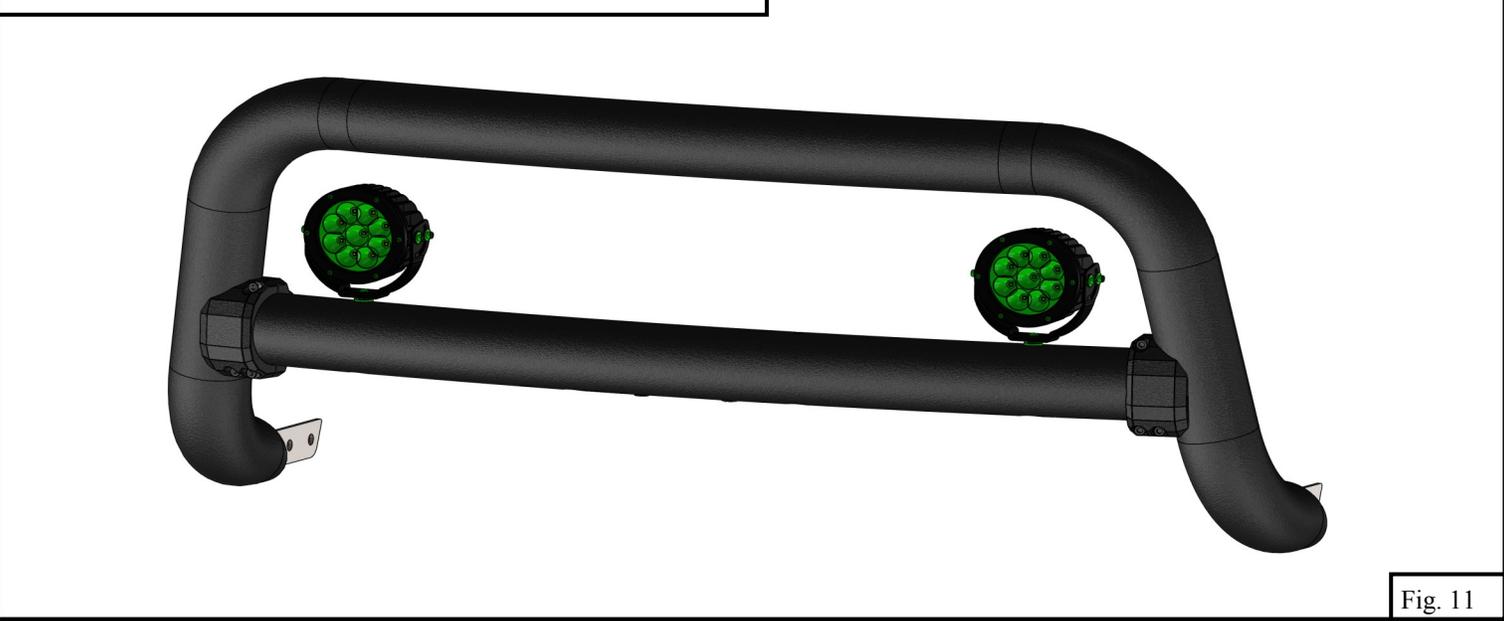
Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846



1. In order to mount the post style lights onto the bull bar start by aligning and inserting the mounting bolt of the light onto one of the upper holes in the bull bar. See **Figure 9** for a picture showing this step.
2. From underneath the bull bar, insert the lock washer and nut through the hole as shown in **Figure 10**. NOTE: A deep well socket will need to be used in order to fasten the nut to the bolt up through the bull bar. To prevent the washer from falling off while inserting it up through the bolt, use a small piece of tape to tape it to the nut. The tape will shear off once sufficient torque is applied to the nut. Torque the hardware to the specified recommendations.
3. Repeat steps 1 and 2 for the installation of any additional lights.

Westin LED lights mounted on bull bar. (LED lights sold separately).



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773