



AUTOMOTIVE PRODUCTS,

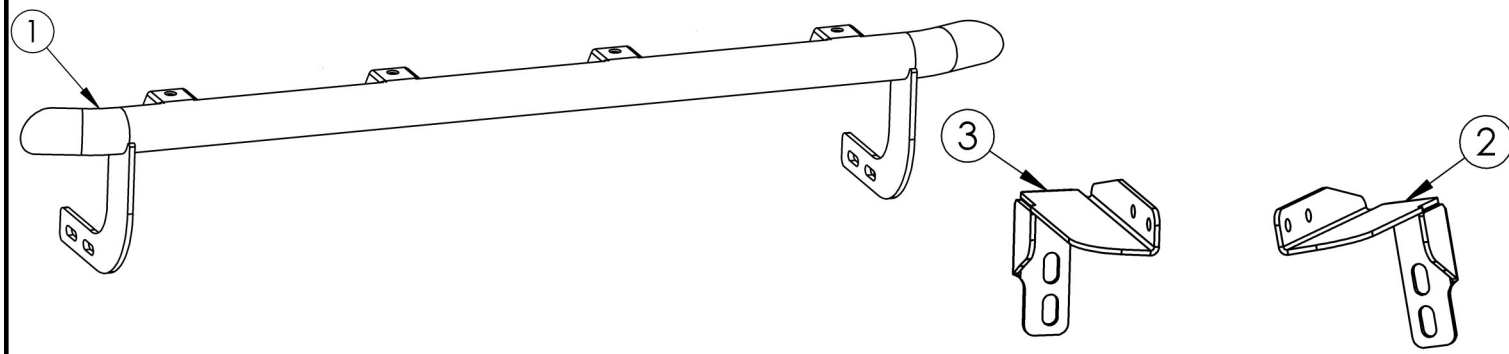
INSTALLATION INSTRUCTIONS

OFF-ROAD LIGHT BAR
APPLICATION:
2014-2015 Toyota Tundra
PART NUMBER:
37-23700, 37-23705

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	LIGHT BAR	XXMM SOCKET
2	1	DRIVER MOUNTING BRACKET	RATCHET
3	1	PASSENGER MOUNTING BRACKET	TORQUE WRENCH
4	4	M10 HEX HEAD BOLT (BLACK ZINC OR RAW)	
5	8	M10 FLAT WASHER (BLACK ZINC OR RAW)	
6	4	M10 SPLIT LOCK WASHER (BLACK ZINC OR RAW)	
7	4	M10 HEX NUT (BLACK ZINC OR RAW)	

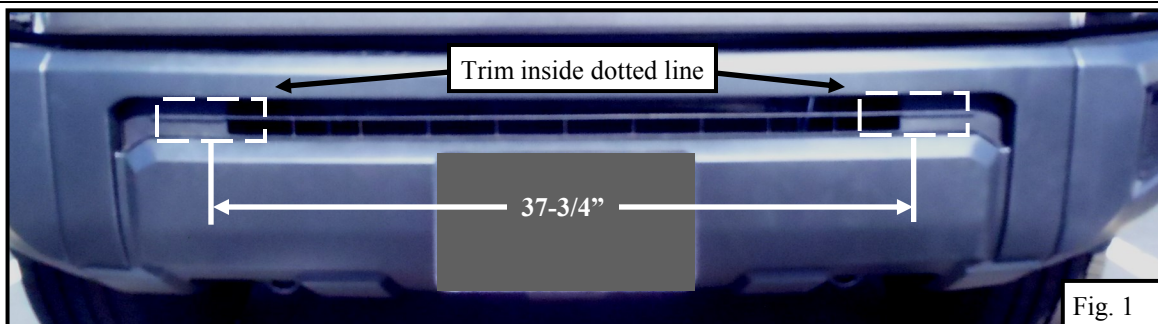
(BLACK ZINC OR RAW) DEPENDS ON PART NUMBER, 37-23700 COMES WITH RAW AND 37-23705 WITH BLACK ZINC HARDWARE

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



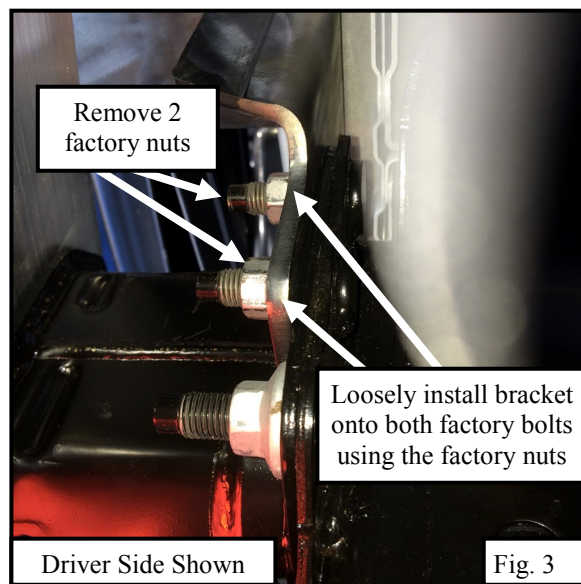
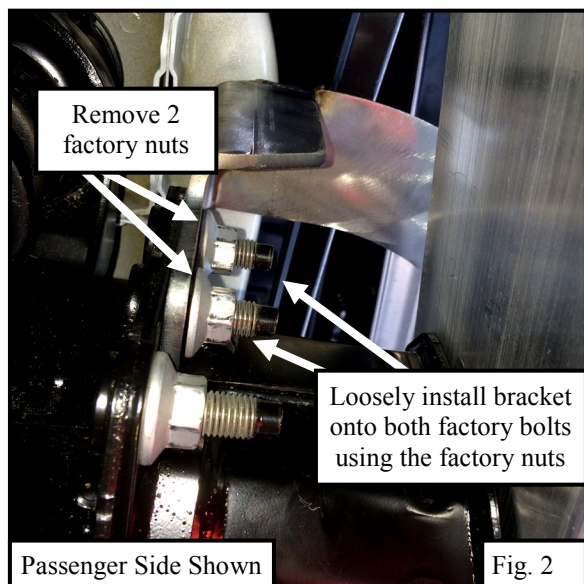
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. In the front of the vehicle trim out two rectangular slots approximately 2-3/4" x 1-1/2" from the front bumper air dam grill with an appropriate cutting tool. Trim inside the grill frame. Distance between the centers of the two rectangular slots is approximately 37-3/4". Trim front bumper air dam grill as appropriate. See Fig. 1.

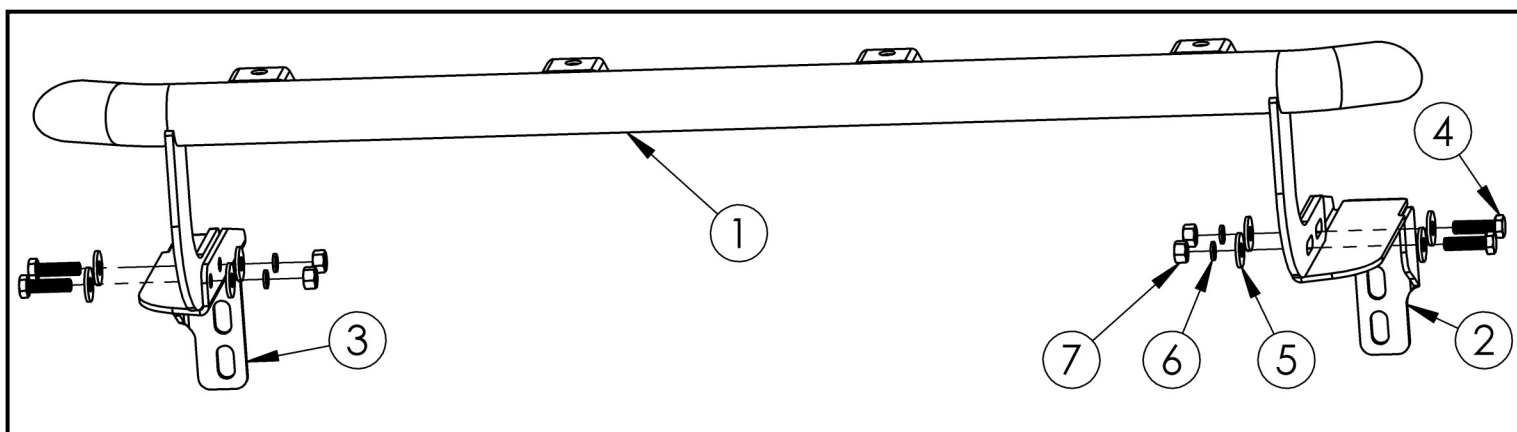


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3. On the front driver side locate the Driver Mounting Bracket mounting location, where the front bumper was trimmed, on the vehicles frame. On the front passenger side locate the Passenger Mounting Bracket location on the vehicles frame. Remove the two factory nuts on each side. **See Fig. 2 & 3.**
4. Locate (1) Driver Mounting Bracket (Item 2) and (1) Passenger Mounting Bracket (Item 3). Loosely install both brackets through the factory bolts on the frame using the two factory nuts that were removed in the step 3. **See Fig. 2 & 3.**



5. Locate the Light Bar (Item 1) and align it with the two mounting brackets. Loosely secure the light bar to the brackets using the provided M10 hardware. **See Fig. 4.**
6. Align and adjust the light bar and brackets. Tighten all M10 hardware to 20-25 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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