

INSTALLATION INSTRUCTIONS

MESA ROOF RACK

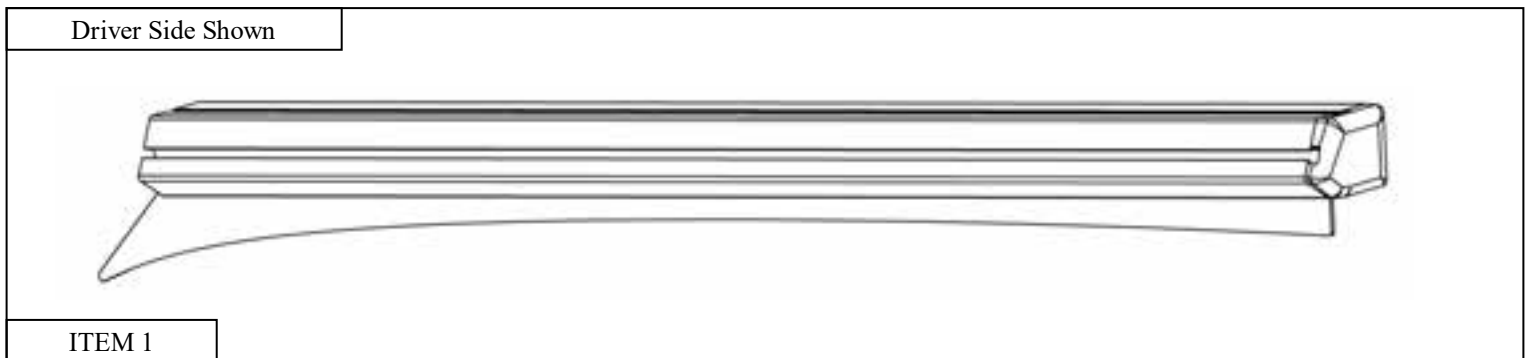


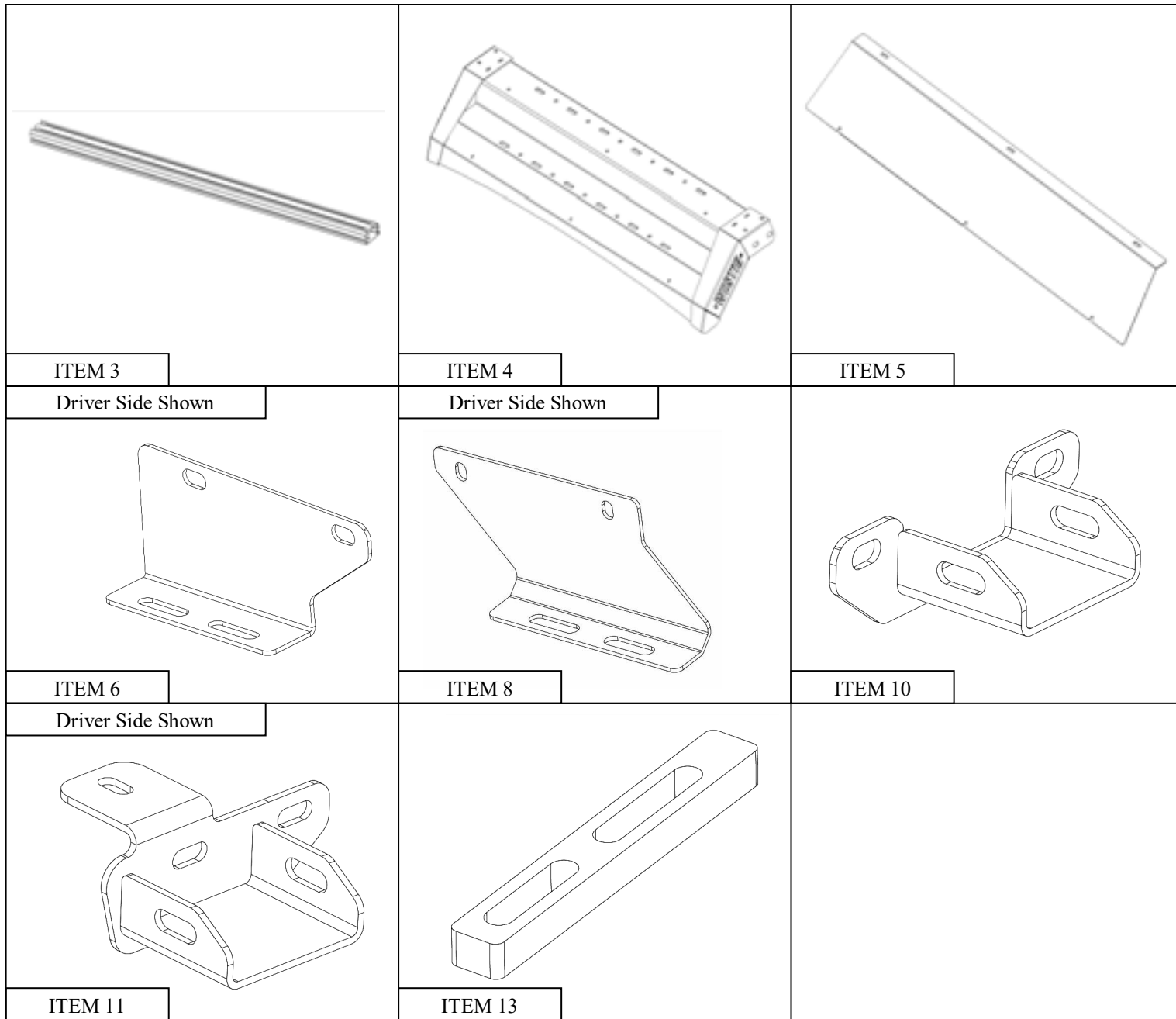
APPLICATION:
2024 Toyota Tacoma Double Cab

PART NUMBER:
15-00135

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE RACK RAIL	10MM SOCKET
2	1	PASSENGER SIDE RACK RAIL	10MM WRENCH
3	5	CROSS BAR RAIL	4MM ALLEN KEY
4	1	VISOR	RATCHET
5	1	VISOR COVER	
6	1	DRIVER SIDE FRONT RAIL SUPPORT BRACKET	
7	1	PASSENGER SIDE FRONT RAIL SUPPORT BRACKET	
8	1	DRIVER SIDE REAR RAIL SUPPORT BRACKET	
9	1	PASSENGER SIDE REAR RAIL SUPPORT BRACKET	
10	8	CROSS RAIL BRACKET	
11	1	DRIVER SIDE REAR CROSS RAIL BRACKET	
12	1	PASSENGER SIDE REAR CROSS RAIL BRACKET	
13	4	SPACER	
14	4	FOAM GASKET	
15	50	M6 SLIDE NUT	
16	8	M6 BUTTON HEAD SCREW (LONG)	
17	57	M6 BUTTON HEAD SCREW (SHORT)	
18	65	M6 SPLIT LOCK WASHER	
19	65	M6 FLAT WASHER	
20	7	M6 FLANGE HEX NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

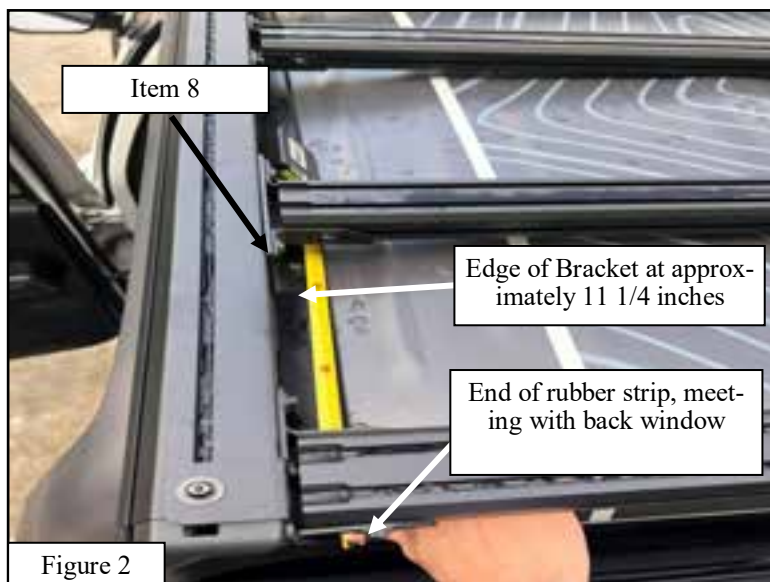
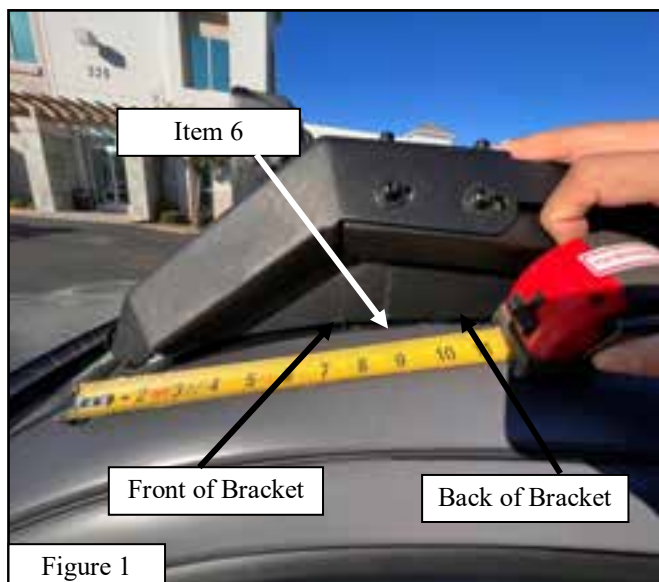




PROCEDURE

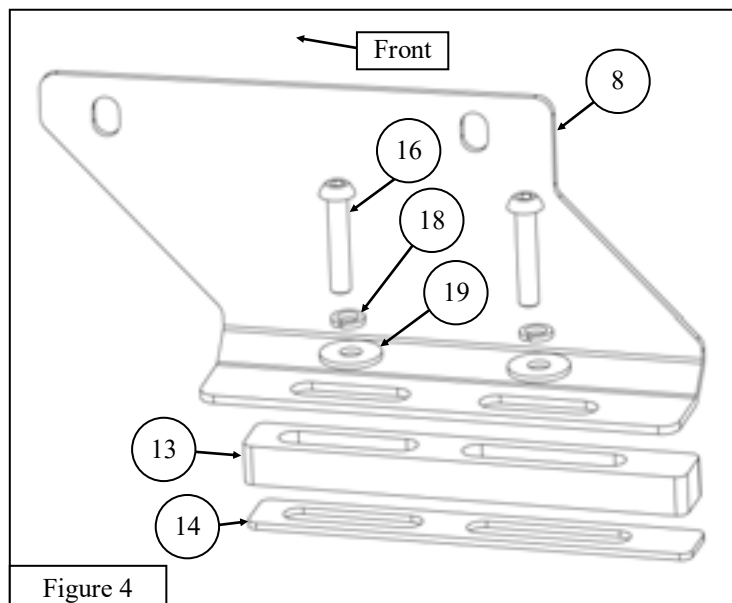
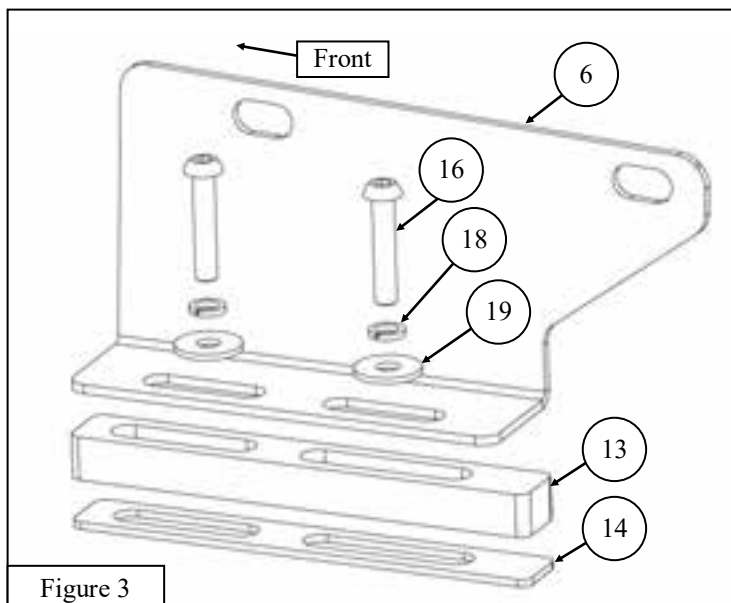
1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Begin by trimming roof rubber strips to expose mounting holes. Locate the front mounting location by measuring from the front of the rubber strip to approximately 7 1/4 inches and make a cut. Leave approximately 5 1/4 inch gap and make another cut. See **Figure 1**.
3. Locate the rear mounting location by measuring from the back of the rubber strip where it meets the window to approximately 11 1/4 inches and make a cut. Leave a 5 1/4 inch gap and make another cut. See **Figure 2** for reference.

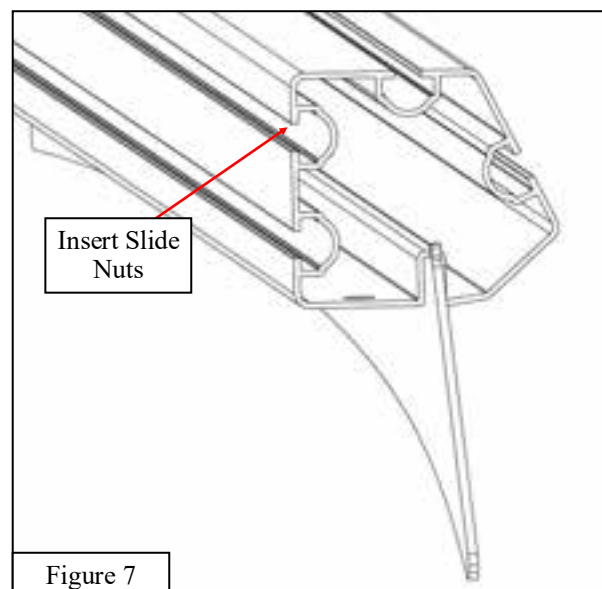
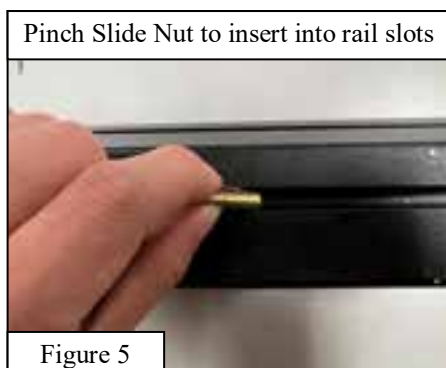


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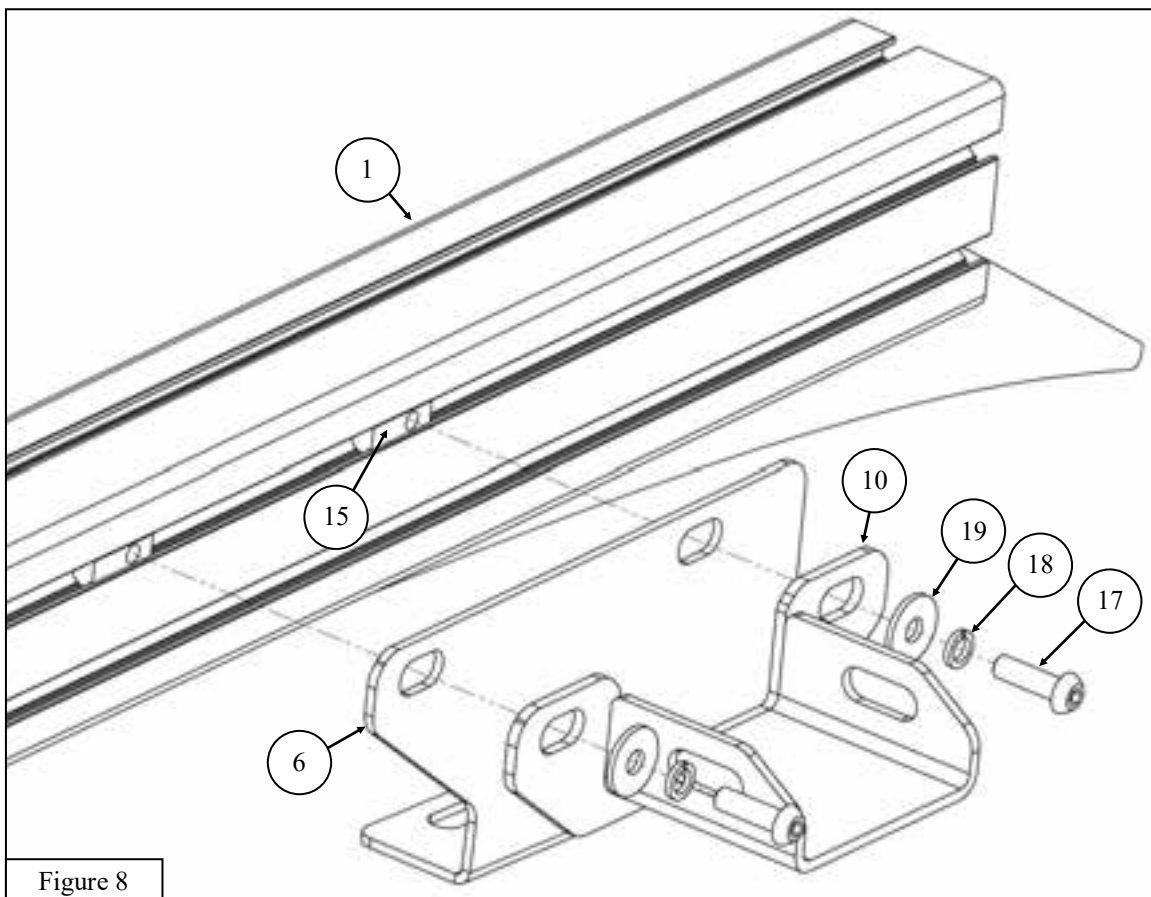
4. Starting on the driver side, use the provided M6 hardware (**items 16,18, and 19**) to loosely secure the Driver Side Front Rail Support Bracket (**item 6**) and Driver Side Rear Rail Support Bracket (**item 8**) to the mounting holes from steps 2 and 3. **Note:** Use provided foam gaskets and spacers under each bracket. See **Figure 3 and 4**.



5. Insert (4) M6 Slide Nuts (**item 15**) into the Driver Side Rack Rail (**item 1**). See **Figures 5-7**.



6. Loosely attach the Driver Side Rock Rail (**item 1**) to the Driver Side Front Rail Support Bracket (**item 6**), Driver Side Rear Rail Support Bracket (**item 8**), and (2) Cros Rail Brackets (**item 10**) using provided M6 Slide Nuts (**item 15**) and M6 hardware (**items 17-19**). See **Figure 8**.
7. Repeat steps 4-6 on the passenger side using (**items 2, 7, and 9**).



8. Install (2) Cross Rail Brackets (**item 10**) and the Driver Side Rear Cross Rail Bracket (**item 11**) on the Driver Side Rack Rail using the M6 hardware (**items 15, 17-19**). See **Figure 9**.
9. Repeat step 8 on the passenger side using items 10 and 12.

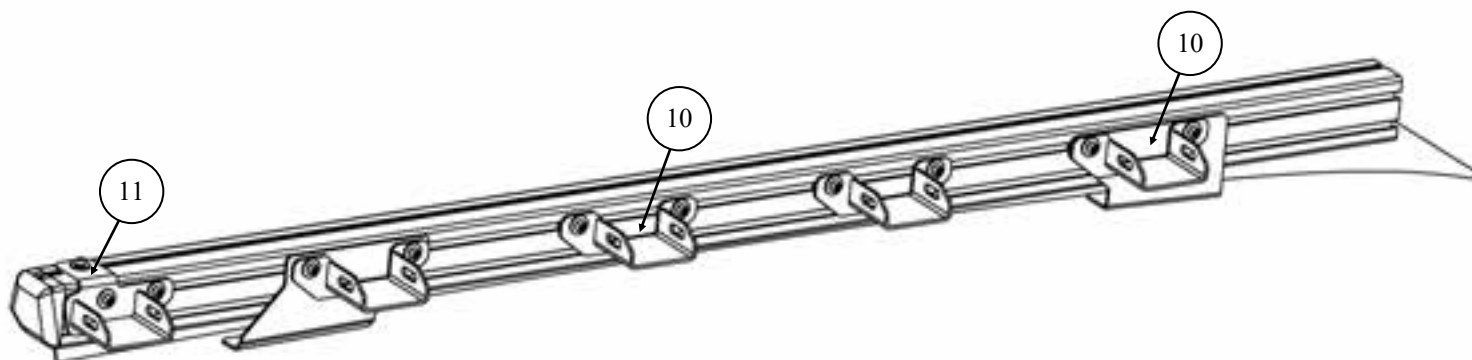


Figure 9

10. Locate 5 Cross Bar Rails (**item 3**) and insert (1) M6 Slide Nut (**item 15**) into the slots on each side and place them on the Cross Rail Brackets (**items 10-12**). See **Figure 10**.
11. Loosely secure the Cross Bar Rails to the Cross Rail Brackets using the M6 hardware (**items 17-19**). See **Figure 10**.

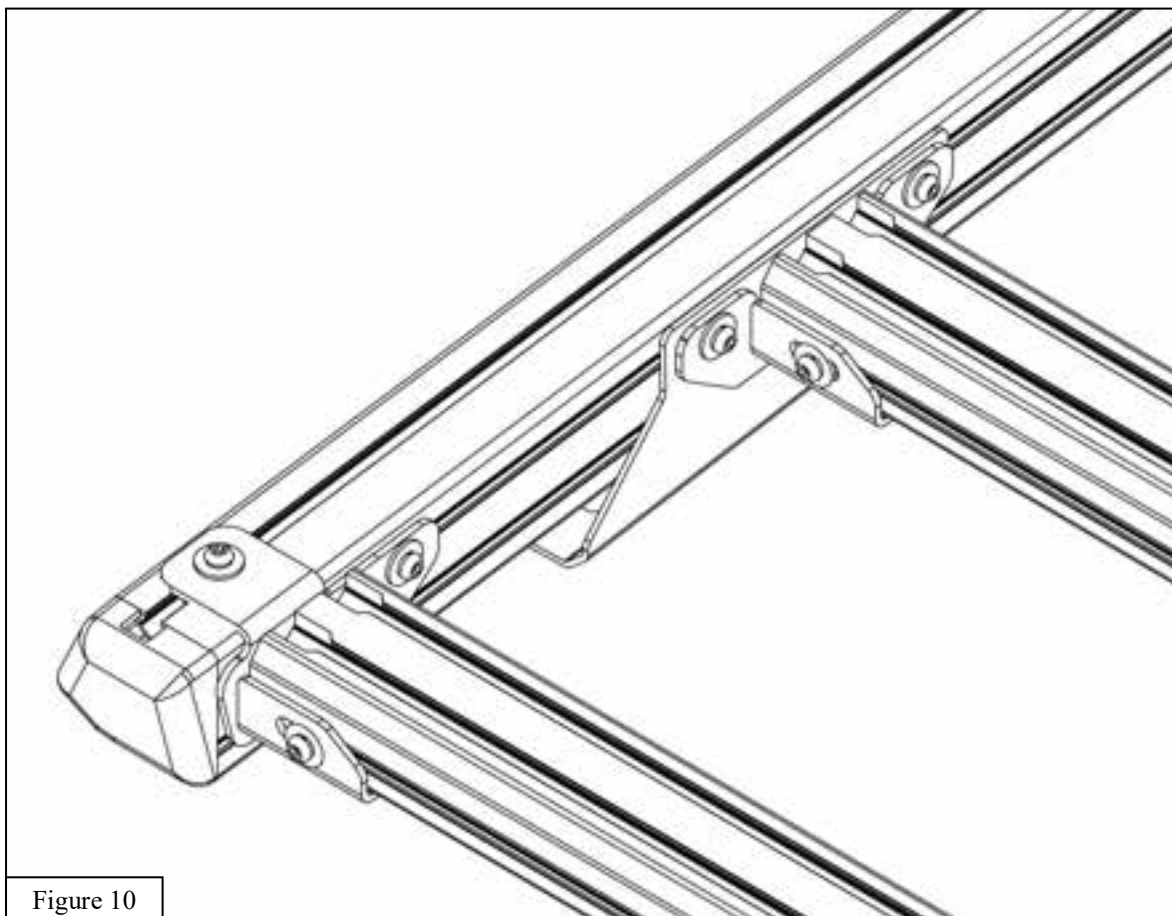
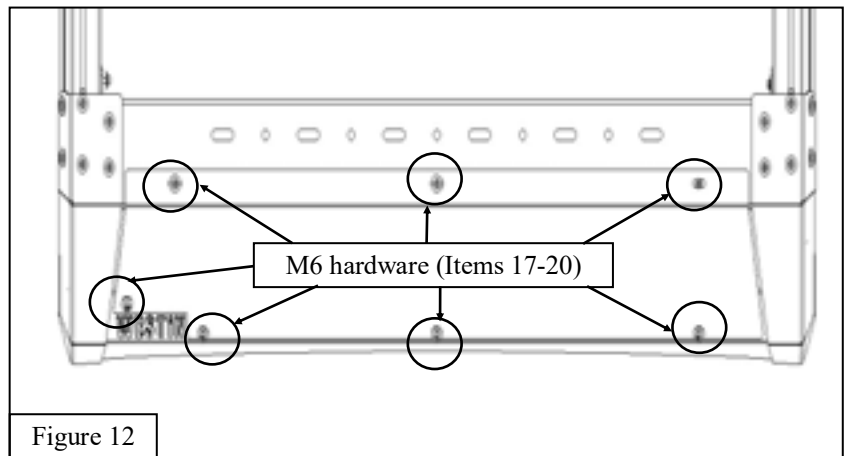
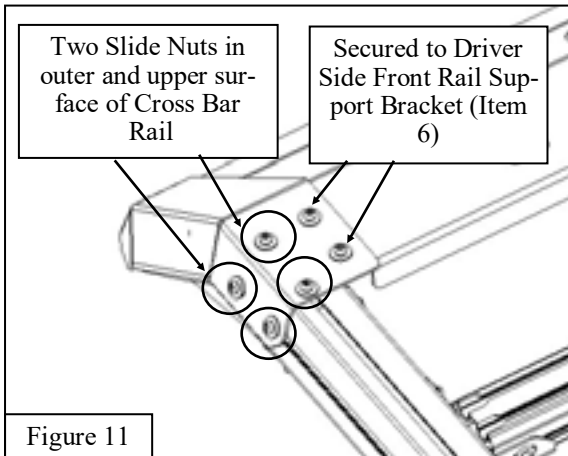


Figure 10



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12. Align and loosely secure the Visor (**item 4**) to the Driver and Passenger Side Rack Rails (**items 1 and 2**) using the M6 hardware (**items 15, 17-19**). On each side, insert (2) M6 Slide Nuts (**item 15**) into the upper surface and (2) M6 Slide Nuts into the outer surface. See **Figure 11**.
13. Loosely secure the Visor Cover (**item 5**) to the Visor using the M6 hardware (**items 17-20**). See **Figure 12**.
Note: *If lights are used, the Visor cover will not be needed.*
14. Once everything is adjusted to their desired locations, tighten all M6 hardware to 7 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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Thank you for choosing Westin products
 for additional installation assistance please call
 Customer Service (800) 793-7846
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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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