

# INSTALLATION INSTRUCTIONS

## EXP TRUCK CAP TOOLBOX SHELL



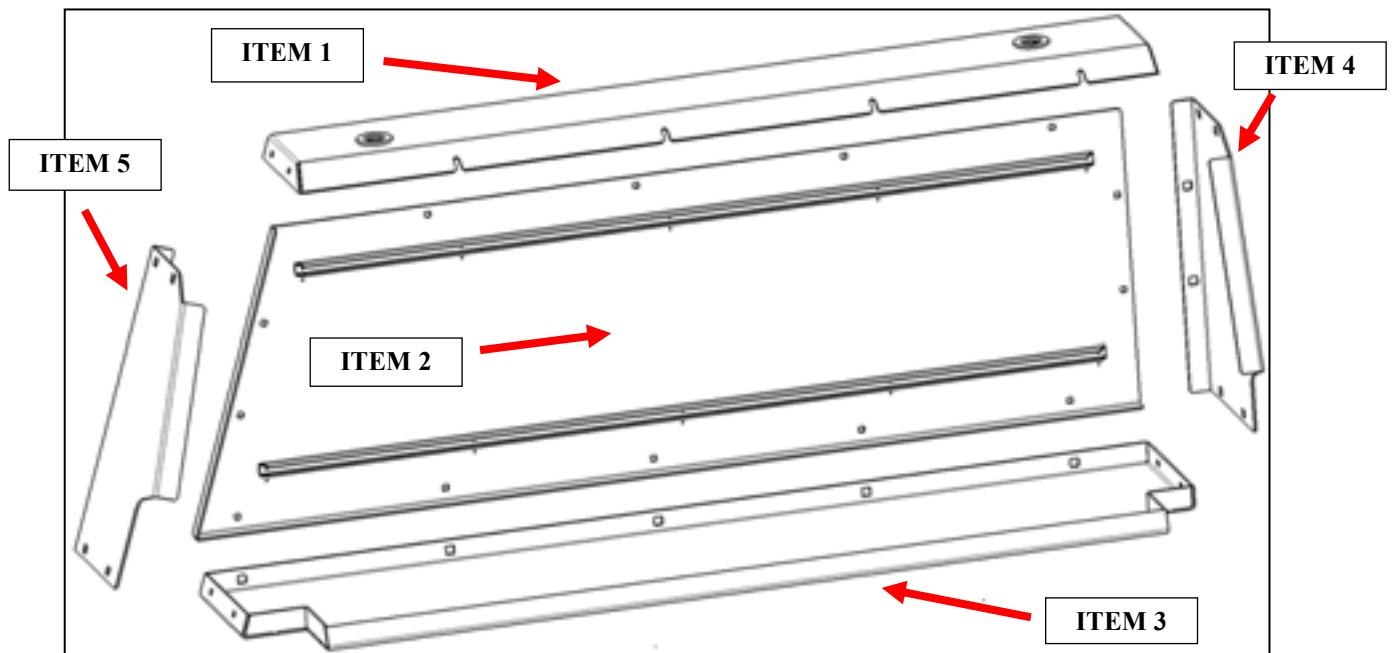
APPLICATION:

2024+ TOYOTA TACOMA 5FT BED

PART NUMBER:

16-10013

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	TOP PANEL	13MM SOCKET
2	1	BACK PANEL	RATCHET
3	1	BOTTOM PANEL	4MM ALLEN KEY
4	1	FRONT PANEL	
5	1	REAR PANEL	
6	3	BOTTOM BRACKETS	
7	21	M8 SQUARE NECK BOLTS	
8	6	M8 COMBINATION BOLTS	
9	4	M8 BUTTON HEAD BOLTS	
10	35	M8 FLAT WASHERS 20MM	
11	27	M8 LOCK WASHERS	
12	31	M8 HEX NUTS	
13	2	M6/M8 CONVERSION BOLTS	
14	2	M8 FLAT WASHERS 24MM	
15	2	M8 HEX NUTS THIN	
16	4	M6 BUTTON HEAD BOLTS	
17	4	M6 FLAT WASHERS	
18	4	M6 LOCK WASHERS	
19	4	M6 SLOT NUTS	
20	1	FRONT PANEL RUBBER STRIP 25MM WIDTH	
21	1	REAR PANEL RUBBER STRIP 25MM WIDTH	
22	1	REAR PANEL RUBBER STRIP 12MM WIDTH	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			



### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Start the installation inside the EXP Truck Cap by locating the 5 plugs on the passenger side of the EXP Truck Cap's Roof Panel. Mounting will use 2nd and 4th locations, (**Fig 1**).



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3. Remove the 2nd and 4th plastic plugs from the EXP Truck Cap Roof Panel, (**Fig 2**). Then remove the M6 Hex Nuts and M6 Flat Washers inside the plastic plugs, (**Fig 3**). Keep the M6 Flat Washers.

**FIGURE 2**



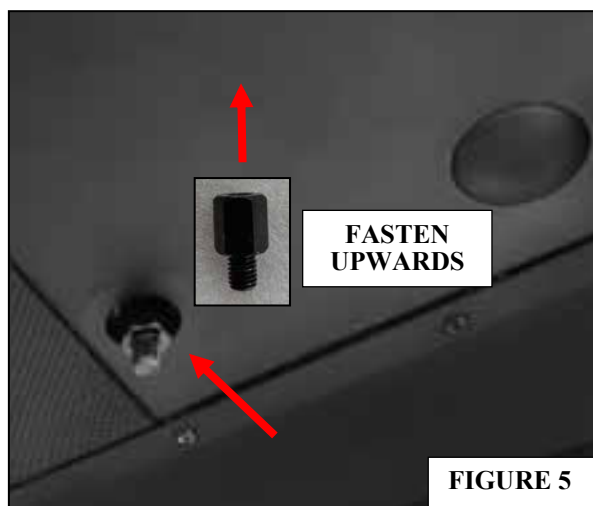
**FIGURE 3**



4. Reuse the M6 Flat Washers. Attach the Flat Washers and (2) M6/M8 Conversion Bolts (**Fig 4**) to each stud. Tighten the Conversion Bolt using a 13mm Wrench, (**Fig 5**).

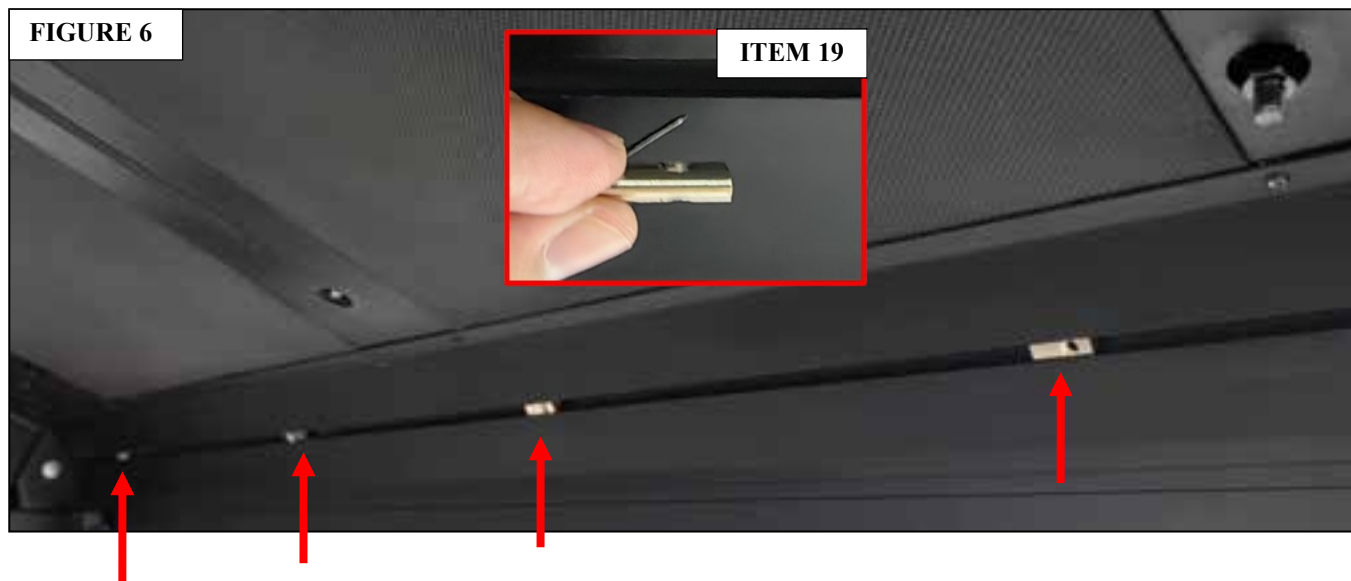


**FIGURE 4**

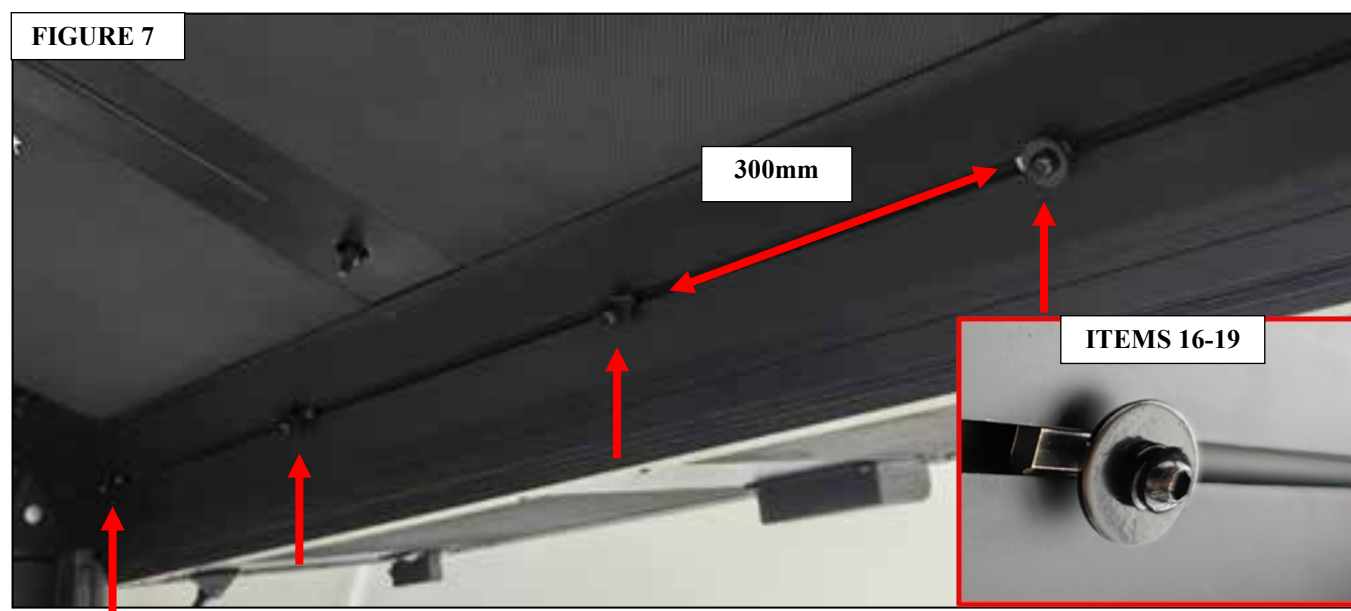


**FIGURE 5**

5. Insert (4) M6 Slot Nuts into the slot below the EXP Truck Cap Roof Panel (**Fig 6**) .



6. Attach (1) M6 Button Head Bolt, (1) M6 Lock Washer, and (1) M6 x 22 x 2mm Flat Washer to each Slot Nut, (**Fig 7**). Adjust the M6 bolt and nut to the appropriate position. The distance between two bolts is 300mm.



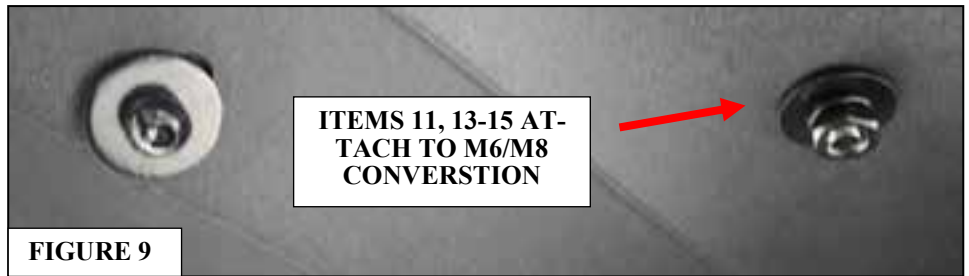
7. Line up the Top Panel with the installed (2) M6/M8 Conversion Bolts and slide the panel's slots over the installed (4) M6 Button Head Bolts (**Fig 8**). Attach the Top Panel to the Conversion Bolts with (2) M8 x 24 x 2mm Flat Washers, (2) M8 Lock Washers, and (2) M8 Thin Hex Nut, (**Fig 9**). Do not tighten hardware.

**FIGURE 8**



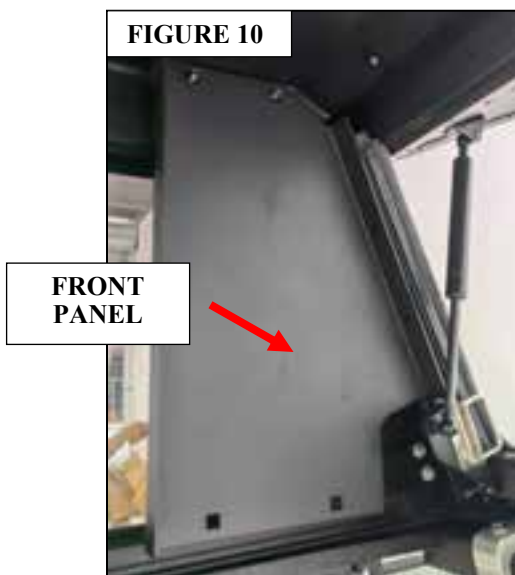
ITEMS 11, 13-15 AT-  
TACH TO M6/M8  
CONVERSION

**FIGURE 9**



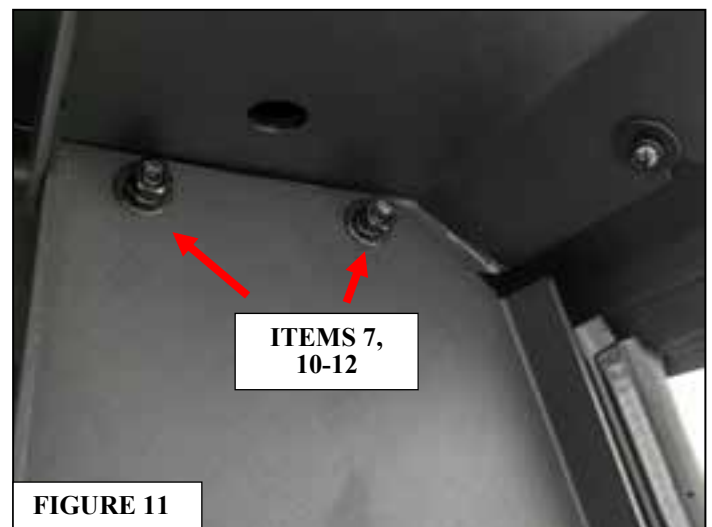
8. Select the Front Panel, attach the Front Panel to the Top Panel with (2) M8 x 20mm Square Neck Bolts, (2) M8 x 20 x 2mm Flat Washers, (2) M8 Lock Washers, (2) M8 Hex Nut, (**Fig 10 & 11**). Do not tighten hardware.

**FIGURE 10**

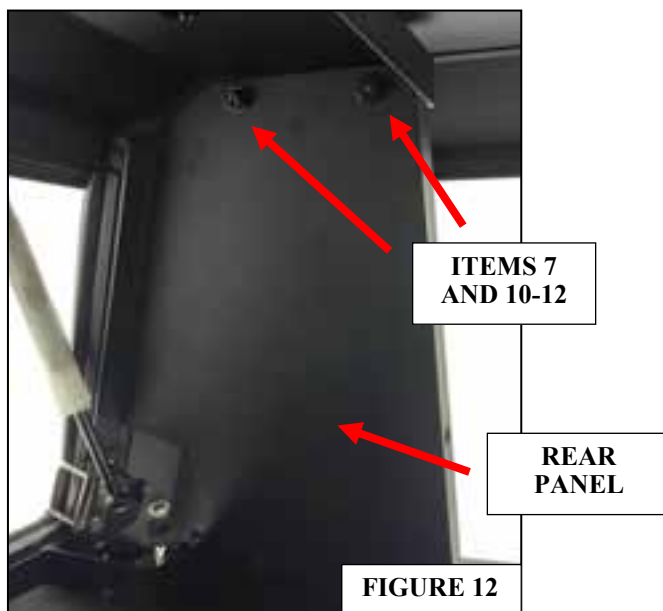


ITEMS 7,  
10-12

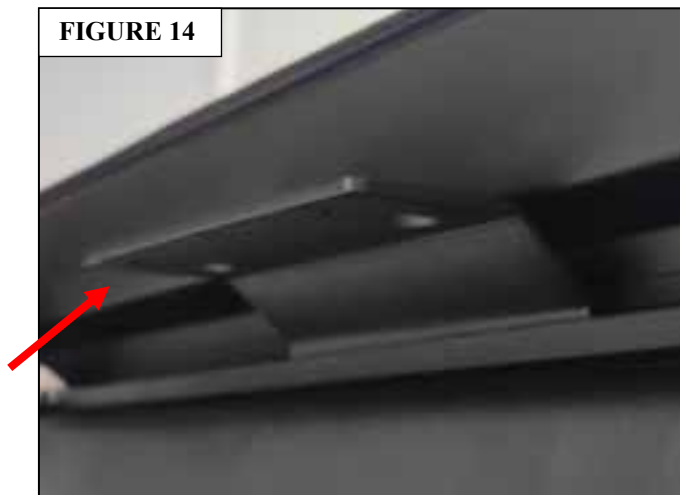
**FIGURE 11**



9. Select the Rear Panel, attach the Rear Panel to the Top Panel with (2) M8 x 20mm Square Neck Bolts, (2) M8 x 20 x 2mm Flat Washers, (2) M8 Lock Washers, (2) M8 Hex Nut, (**Fig 12**). Do not tighten hardware.



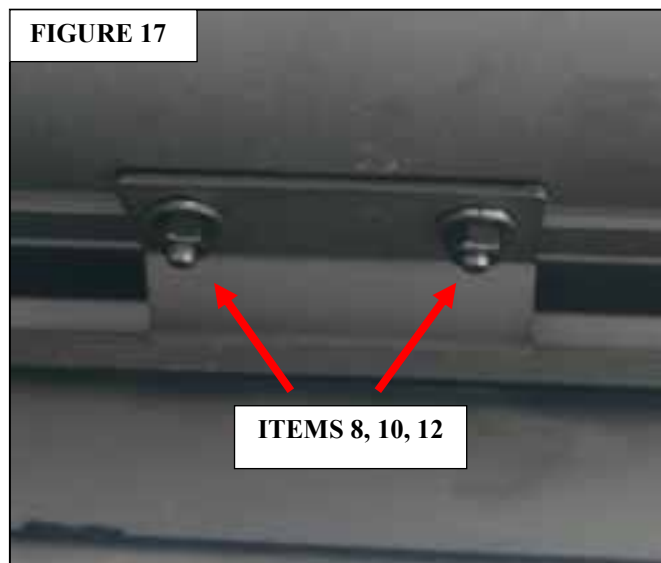
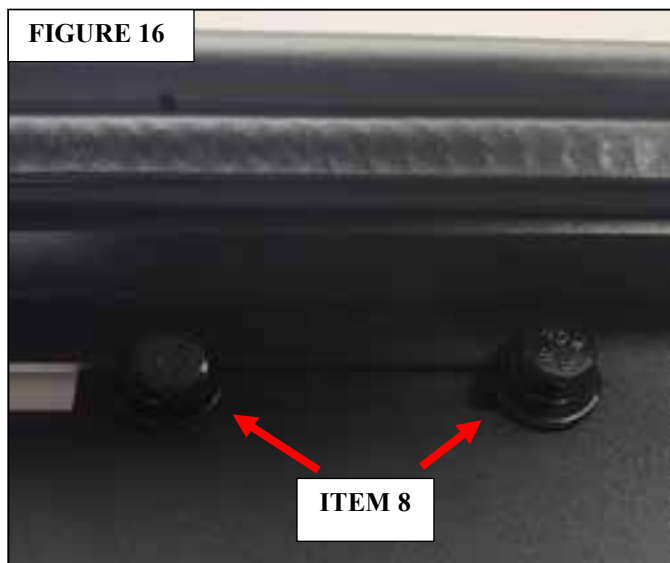
10. Select (3) Bottom Brackets, insert the Brackets into the outer slot of the EXP Truck Cap Mounting Rail, (**Fig 13 & 14**).



11. Select the Bottom Panel, attached the Bottom Panel to the Front Panel and Rear Panel with (4) M8 x 20mm Square Neck Bolts, (4) M8 x 20 x 2mm Flat Washers, (4) M8 Lock Washers, (4) M8 Hex Nut, (**Fig 15**). Do not tighten hardware.

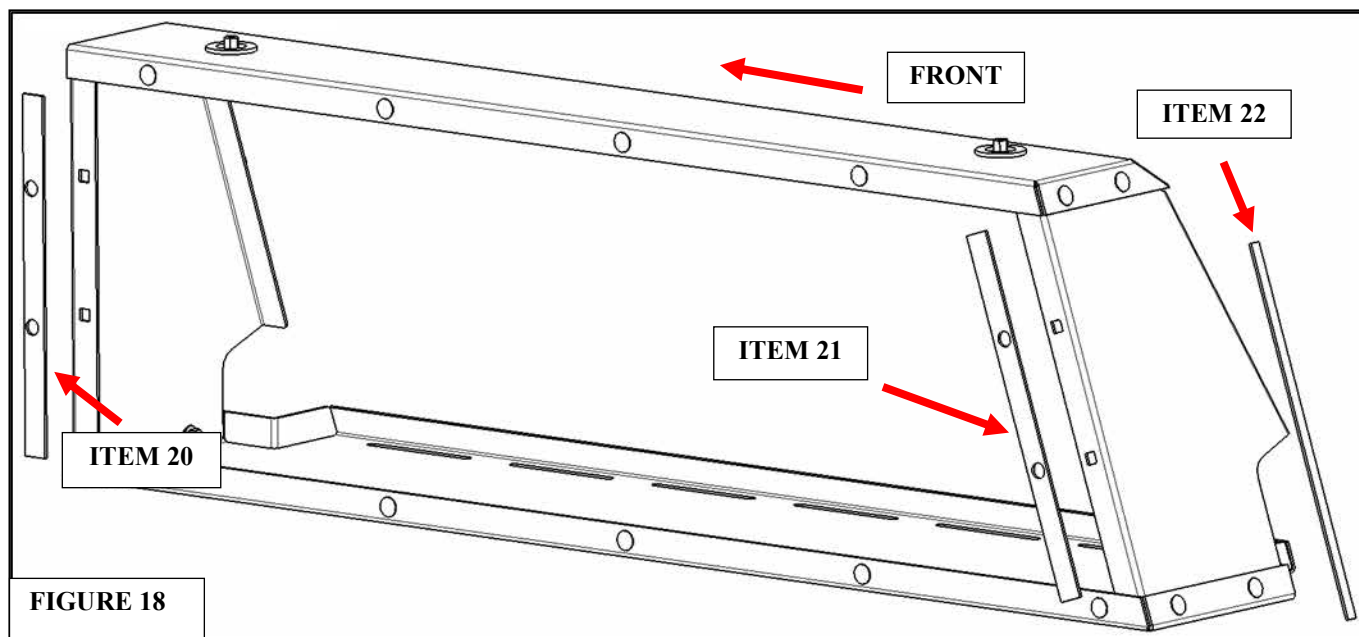


12. Adjust the Bottom Brackets location to line up the slot holes on the Bottom Panel. Attached the Bottom Panel to the Brackets with (6) M8 x 25mm Combination Bolts, (6) M8 x 20 x 2mm Flat Washers, (6) M8 Hex Nut, (**Fig 16 & 17**). Do not tighten hardware.



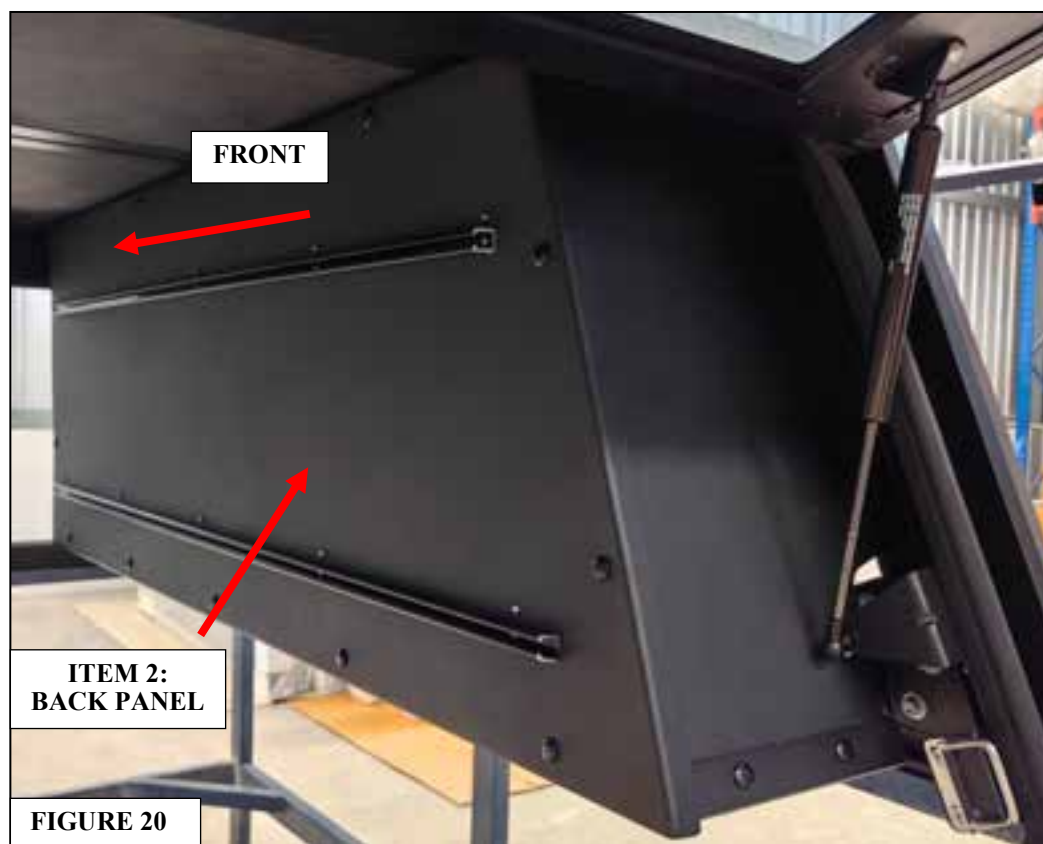


13. Stick the (3) Rubber Strip onto the Front Panel and Rear Panel, (**Fig 18**). Use a knife to cut out the notches for the M8 Square Neck Bolts, (**Fig 19**).





14. Adjust the Toolbox Frame, attach the Back Panel to the Frame with (13) M8 x 20mm Square Neck Bolts, (13) M8 x 20 x 2mm Flat Washers, (13) M8 Lock Washers, (13) M8 Hex Nut, (**Fig 20**). Do not tighten hardware.



Adjust the Toolbox to the appropriate position. Tighten all bolts in the following order.

**1<sup>st</sup>** : (2) M6/M8 Conversion Bolts;

**2<sup>nd</sup>**: (4) M6 x 16mm Button Head Bolts;

**3<sup>rd</sup>**: (6) M8 x 25mm Combination Bolts;

**4<sup>th</sup>**: (21) M8 x 20mm Square Neck Bolts;

The installation of your EXP Truck Toolbox is complete!



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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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