

INSTALLATION INSTRUCTIONS

UNIVERSAL CROSS RAILS

**APPLICATION:**

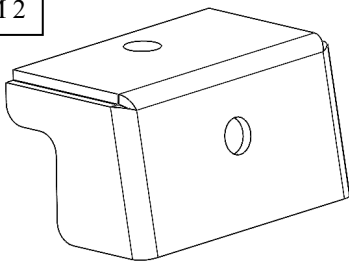
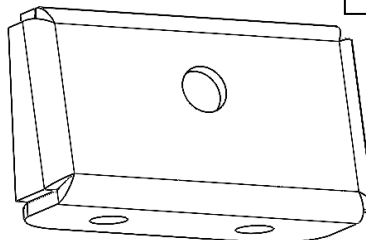
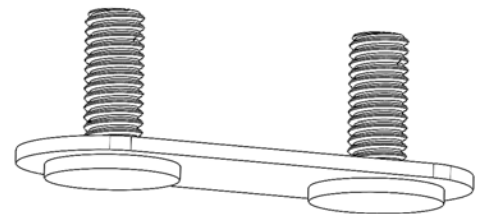
43" Black Cross Rail, 51" Black Cross Rail,
73" Black Cross Rail

PART NUMBER:

16-10057, 16-10058, 16-10059

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	CROSS RAIL	12MM SOCKET
2	4	TOP BASE BRACKET	10MM SOCKET
3	4	BOTTOM BASE BRACKET	5MM HEX KEY
4	4	DOUBLE BOLT PLATE (BLACK ZINC)	RATCHET
5	4	M8 SQUARE HEAD BOLT (BLACK ZINC)	
6	4	M8 BUTTON HEAD BOLT (BLACK ZINC)	
7	8	M8 FLAT WASHERS (BLACK ZINC)	
8	4	M8 SPLIT LOCK WASHERS (BLACK ZINC)	
9	8	M8 SERRATED FLANGE NUTS (BLACK ZINC)	
10	4	M8 HEX NUT (BLACK ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

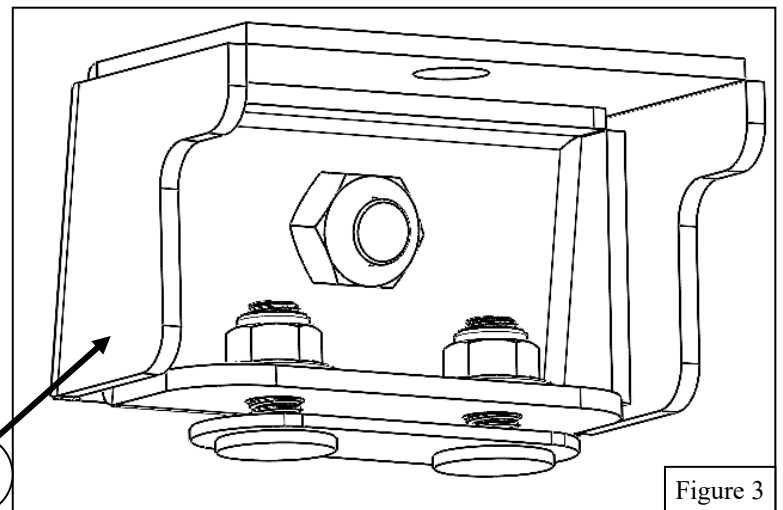
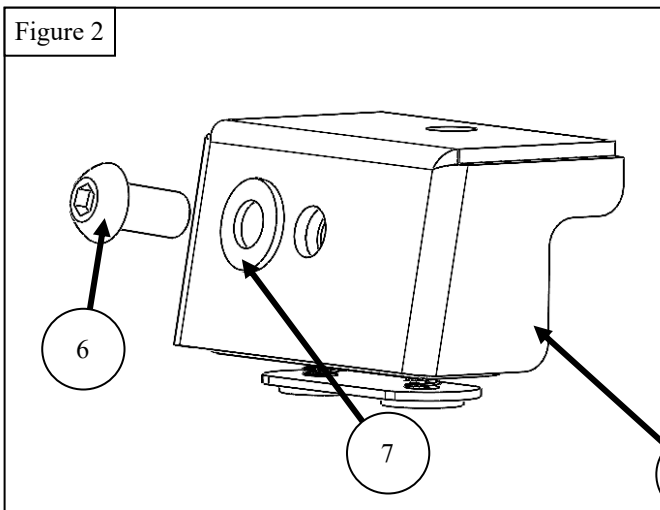
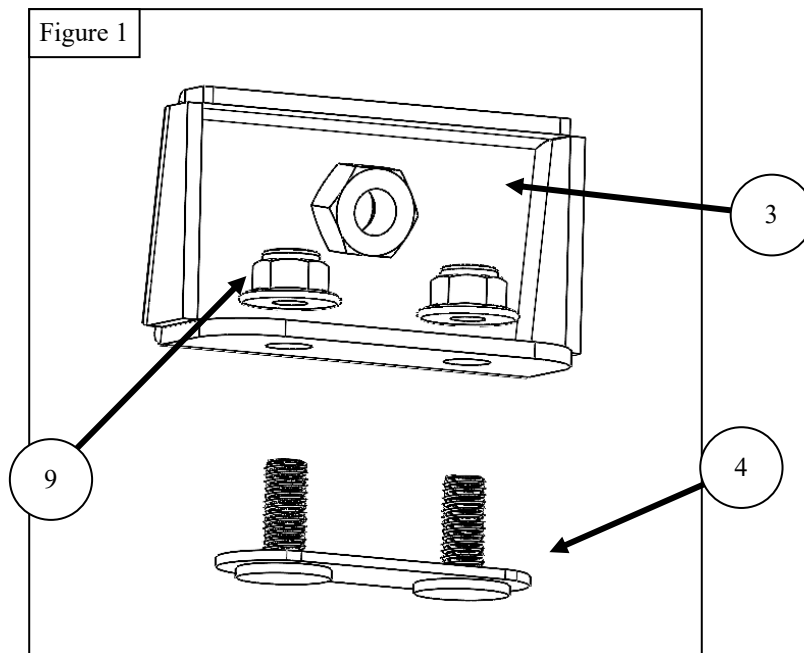
ITEM 1**ITEM 2****ITEM 3****ITEM 4**

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

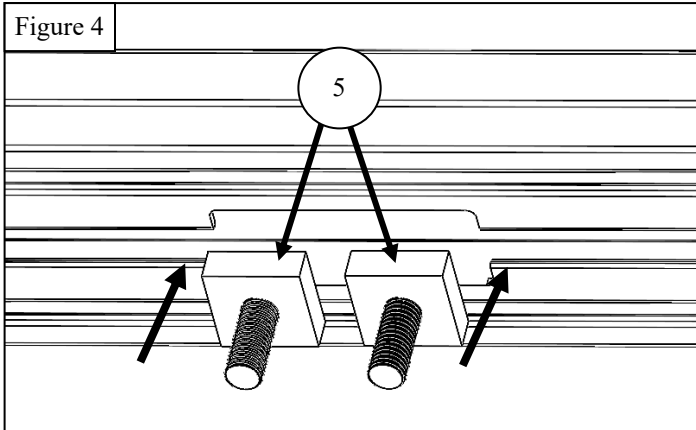
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Insert the double bolt plate (Item 4) into any t-slot rail system.
3. Place the bottom base bracket (Item 3) onto the double bolt plate and fasten using (2) M8 flange nuts. (**Figure 1**)
4. Slide the top base bracket (Item 2) on top of the bottom base bracket then fasten using the hardware configuration shown in **Figures 2 and 3** below.
5. Follow the same procedure for the opposite side of the t-slot rail system.



6. Insert two square head bolts (Item 5) into the cross rails through the center notch (Item 1). See **Figures 4 and 5** as reference
7. Place the cross rail into the assembled base brackets, and secure using the provided M8 hardware shown in **Figure 6** below.
8. Repeat **steps 2 through 7** to install the 2nd railing.

Figure 4



Start by inserting the bolts vertically into the notch then slide them in opposite directions

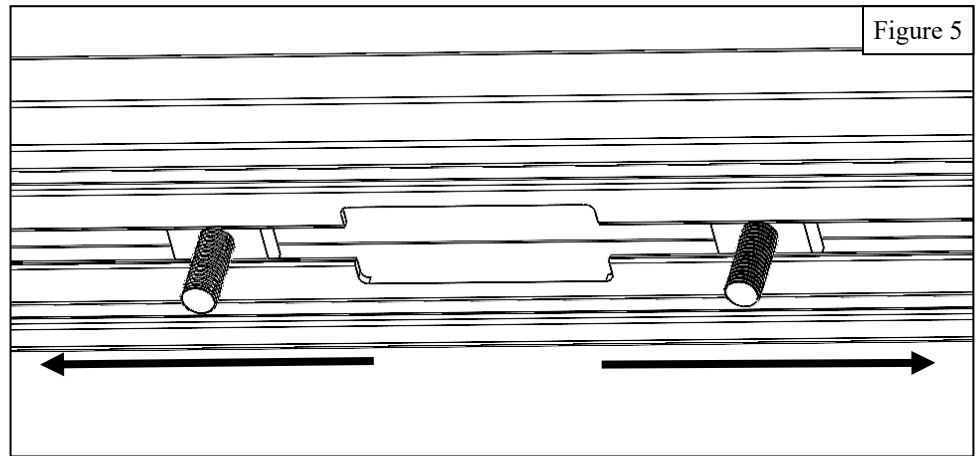
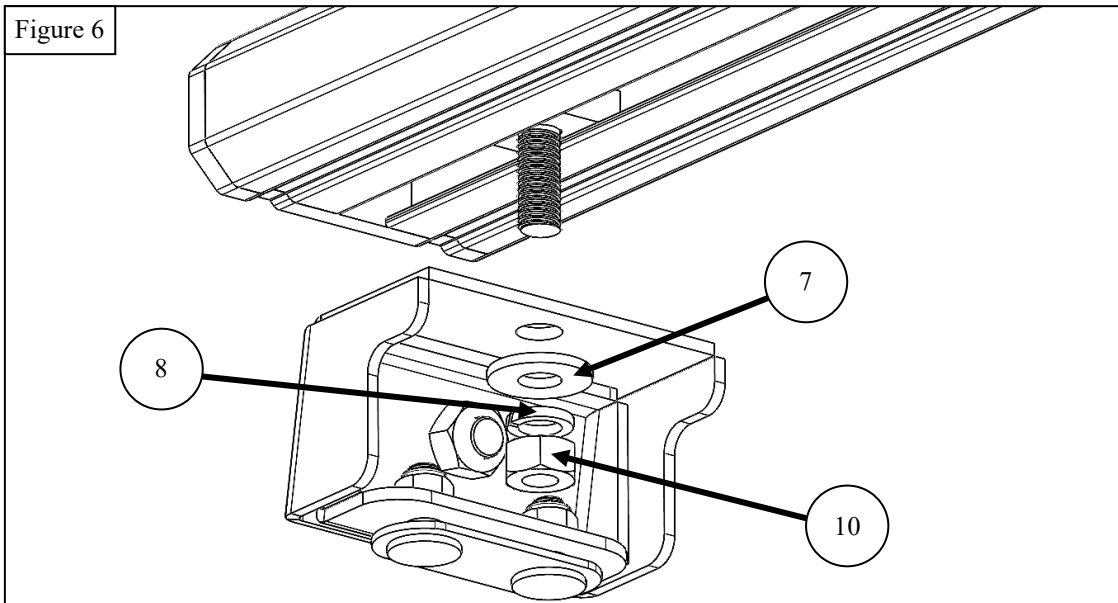


Figure 5

Figure 6



WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846

www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773