

INSTALLATION INSTRUCTIONS

HARD TRI-FOLD TONNEAU COVER



APPLICATION: UNIVERSAL FOR VEHICLES WITH UTILITY TRACKS

PART NUMBER: 19-42815, 19-44095, 19-44165, 19-44185, 19-42785,
19-44075, 19-40285, 19-41065, 19-46315, 19-44175, 19-46235, 19-46225,
19-42065

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	COVER	5.0 ALLEN KEY
2	1	DRIVER SIDE RAIL	4.0 ALLEN KEY
3	1	PASSENGER SIDE RAIL	2.5 ALLEN KEY
4	4	BLACK M6 COMBINATION SCREWS	CUTTING TOOL
5	2	SUPPORT RODS	
6	2	SUPPORT ROD BRACKET ASSEMBLIES	
7	2	SUPPORT ROD RECOVERY ASSEMBLIES	
8	6	CLAMPS	
9	6	SLIDERS	
10	6	M8 SCREWS	
11	2	DRAIN PIPES	
12	1	FOAM SEAL	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			
Item 1			
			
			Item 2

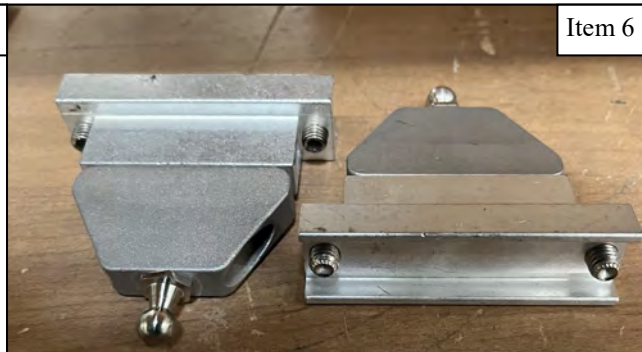
Item 3



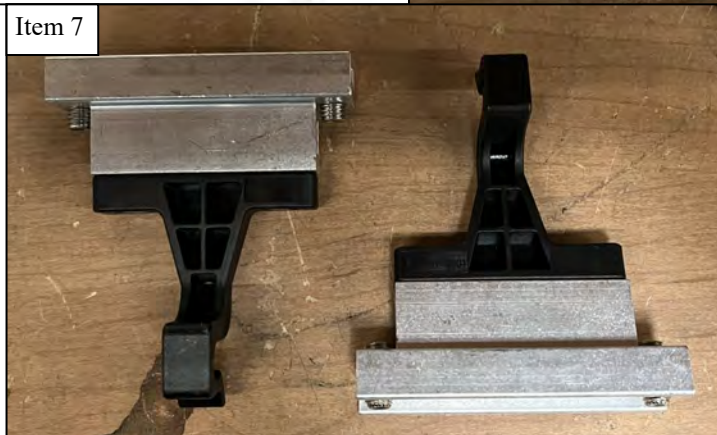
Item 5



Item 6



Item 7



Item 11



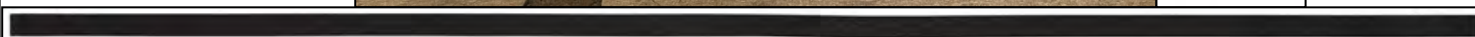
Item 8



Item 9



Item 12



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PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

NOTE: Some vehicles may require assembly of the driver and passenger side rails. If applicable, use **figure 1** as reference, if not then continue to step 2.

2. Start by aligning the foam seal (Item 12) onto the top surface of the front bed wall. With a cutting tool, cut off any excess foam so it lines up with the edges. Then peel off the back so the adhesive can attach to the bed wall. **See figure 2** as reference.

Figure 1

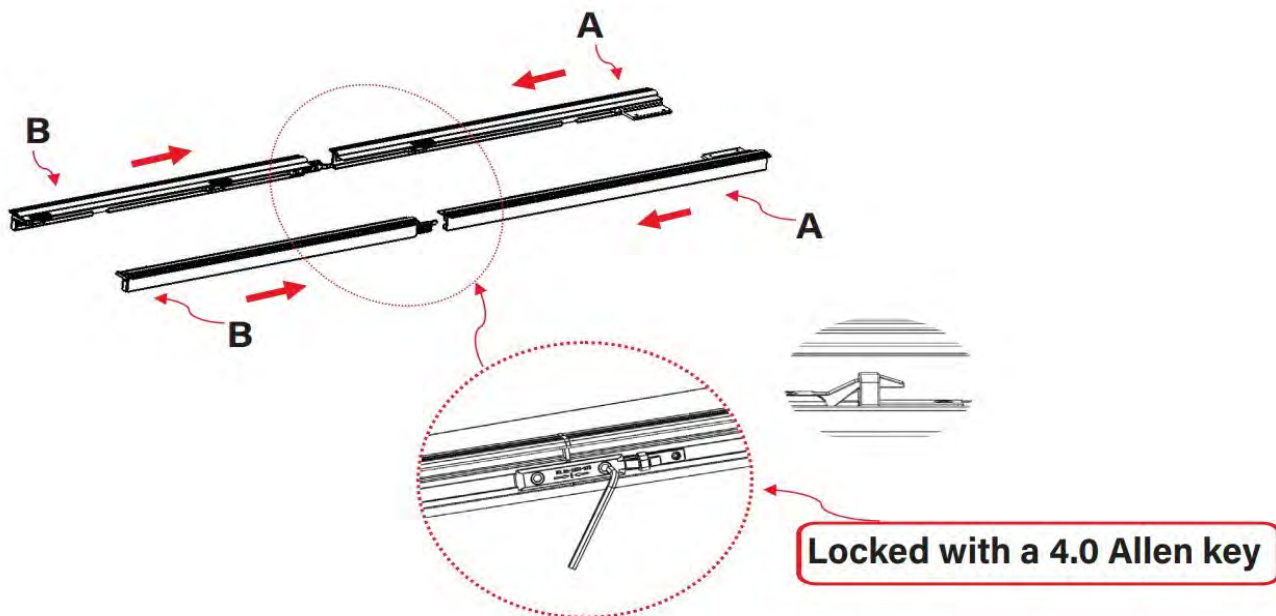
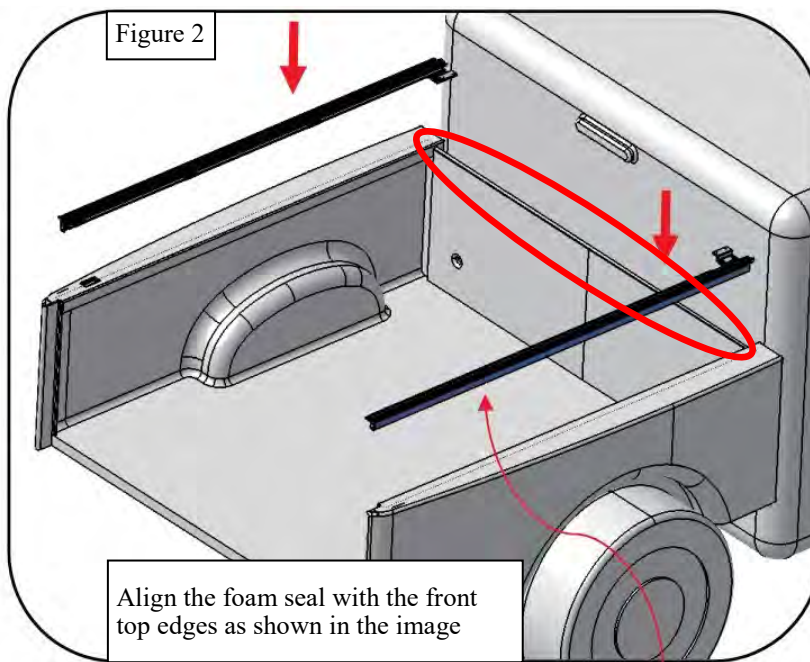


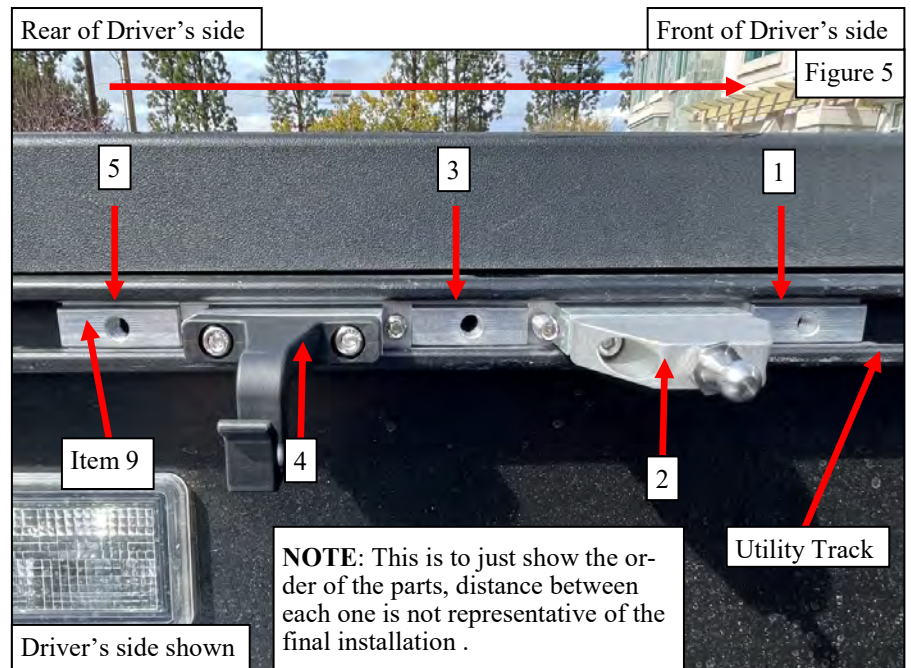
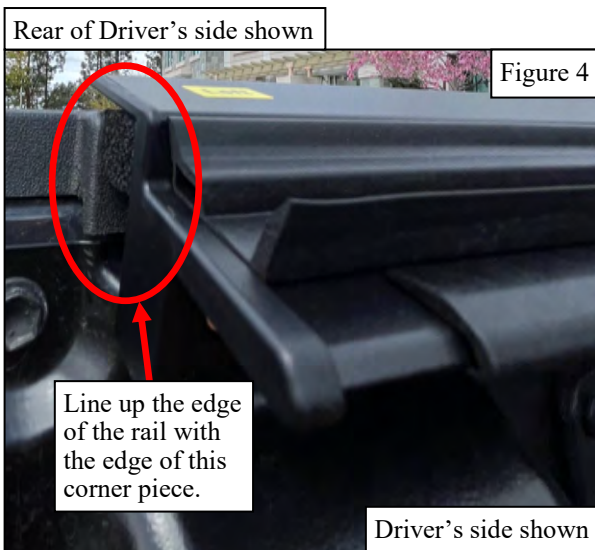
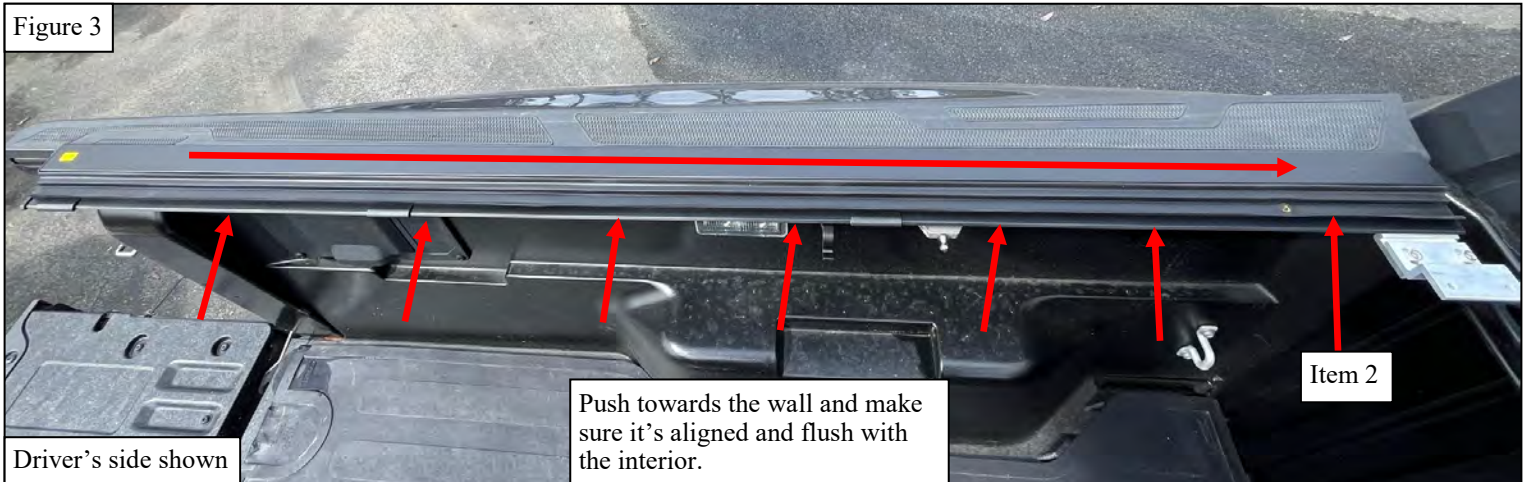
Figure 2



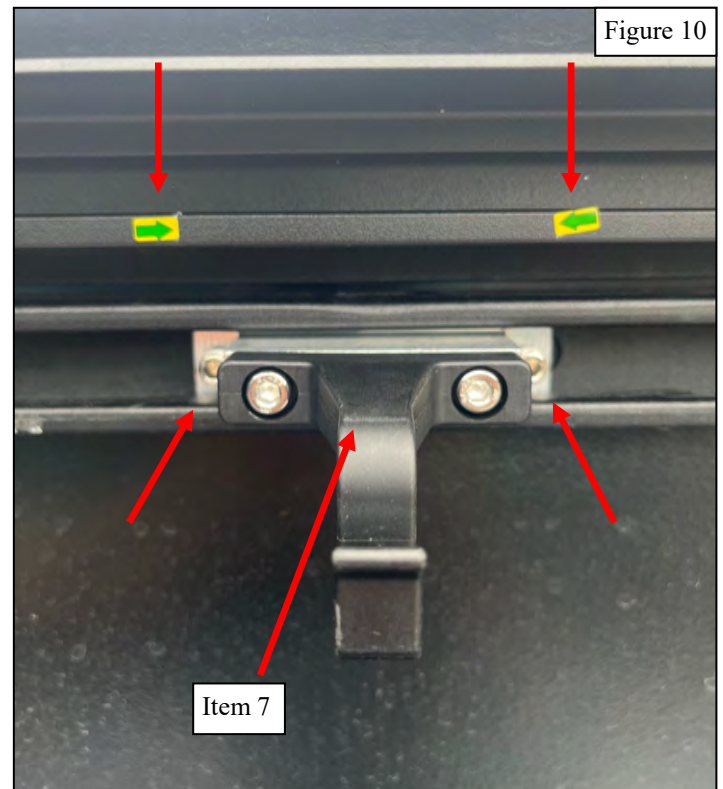
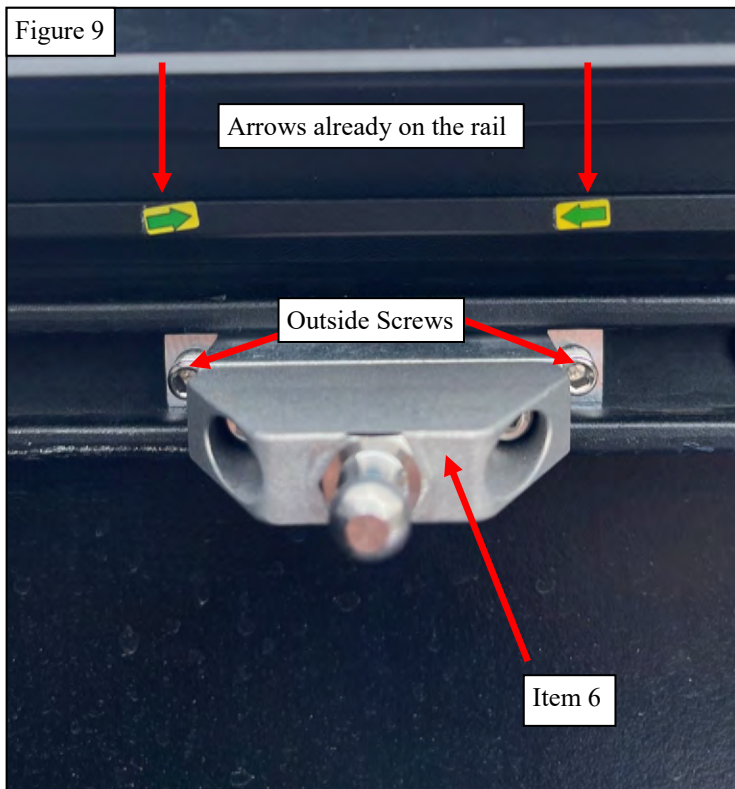
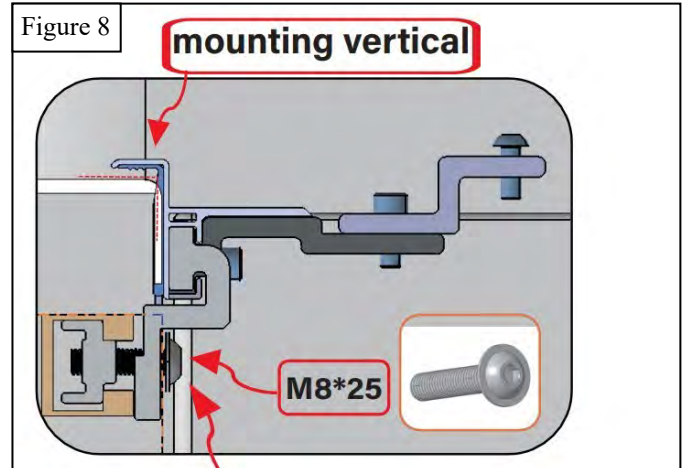
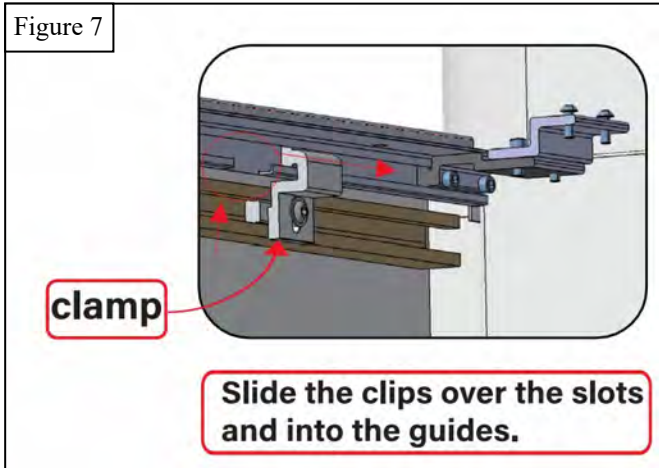
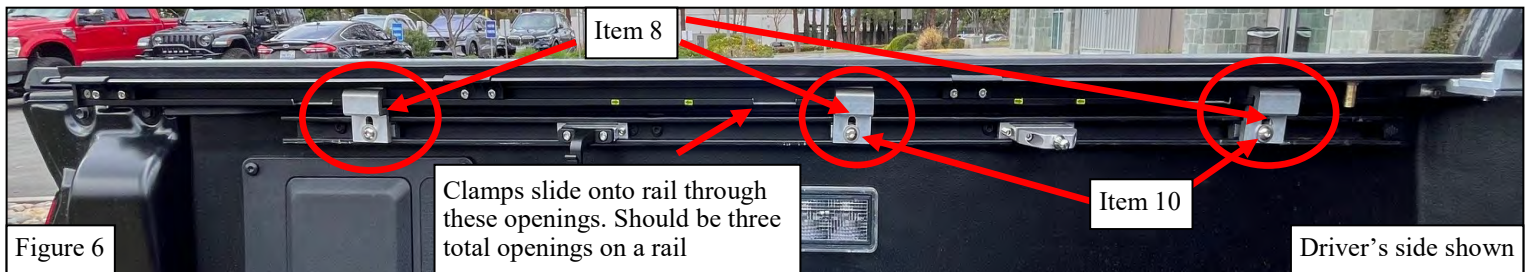
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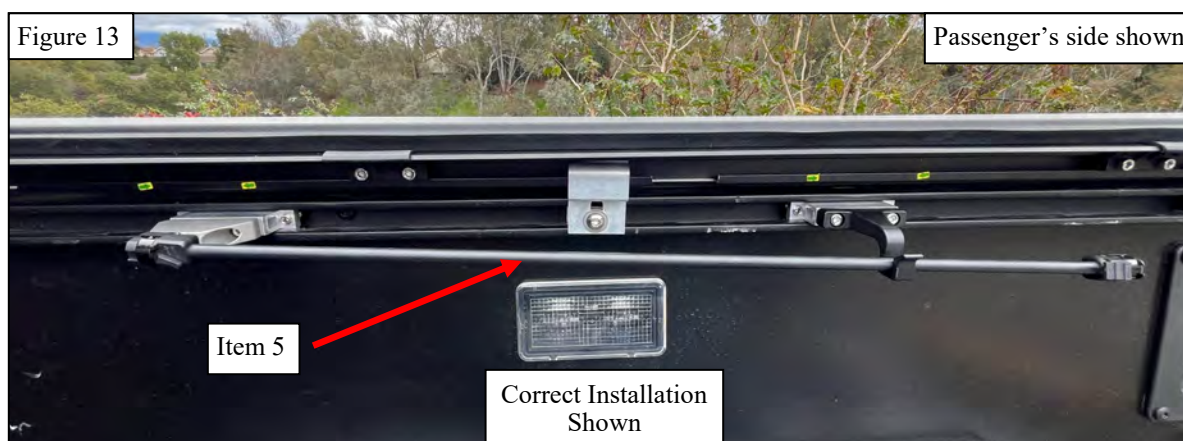
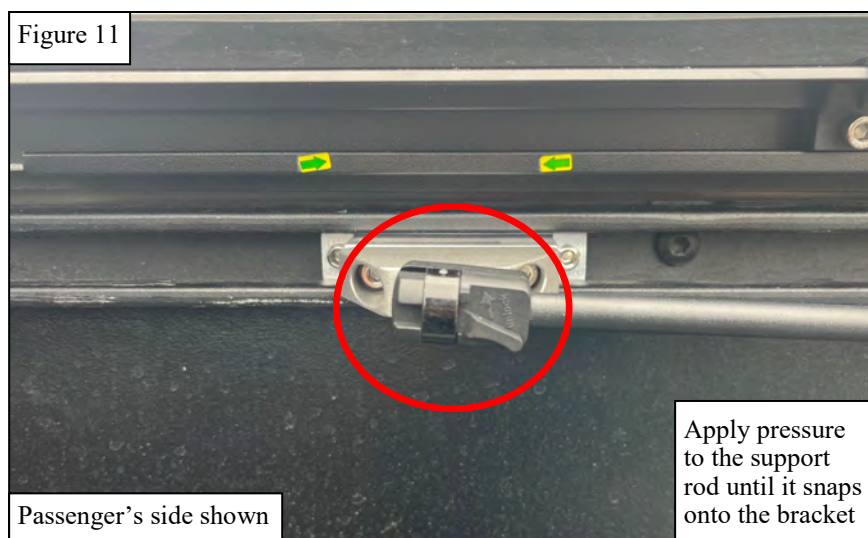
3. Starting with the driver's side rail (Item 2), place the railing against the upper and inner sides of the bed rails. Flush with the interior so that bar is vertical (**Fig 3 & 4**).
4. Slip the sliders (Item 9) and support rod assemblies (Items 6 & 7) into the utility track in the order as show in the image below. Do not tighten the screws on the assemblies as each part will have to be adjusted (**Fig 5**).



5. Spread out the sliders throughout the track, slip in three clamps (Item 8) through the holes in the railing. Pre-tighten three M8 screws (Item 10), with a 5.0 allen key, so the rail does not move. After the three are pre-tighten, fasten each bolt so the rail fits snug against the bed wall (**Fig 6, 7, 8**).
6. Move the Support Rod Bracket (Item 6) and Recovery (Item 7) to where the outside screws line up with the arrows on the rail. Once aligned, tighten the screws with a 4.0 allen Key so the assemblies don't move (**Fig 9 & 10**).



7. Attach the support rod (Item 5) to the bracket and recovery assemblies as shown in the images below (**Fig 11, 12, 13**).
- NOTE:** The images shown below are of the passenger's side rail and support rod assembly. The process is the same for the driver's side.
8. Repeat steps two through six for the passenger's side rail (Item 3).



9. Align the cover (Item 1) onto the truck bed horizontally, so that it's even with the sides of the truck bed (**Fig 14**).
10. Turn out the rubber strip so it wraps around the top of the front truck bed wall (**Fig 15**).
11. Position the cover so the holes align with the holes on the top of the railing. Install the M6 bolts (Item 4) see (**Fig 16**).

Figure 14

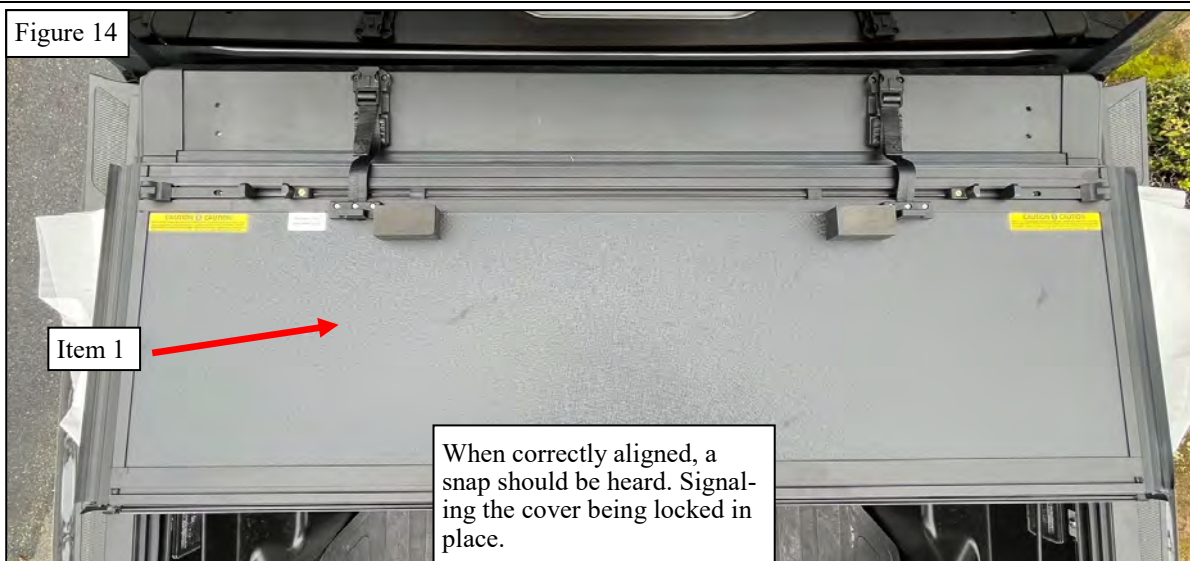
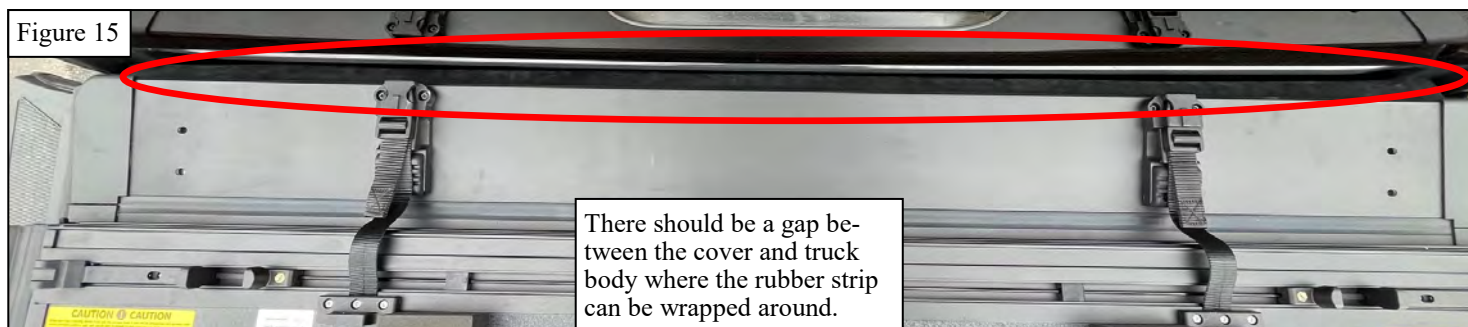
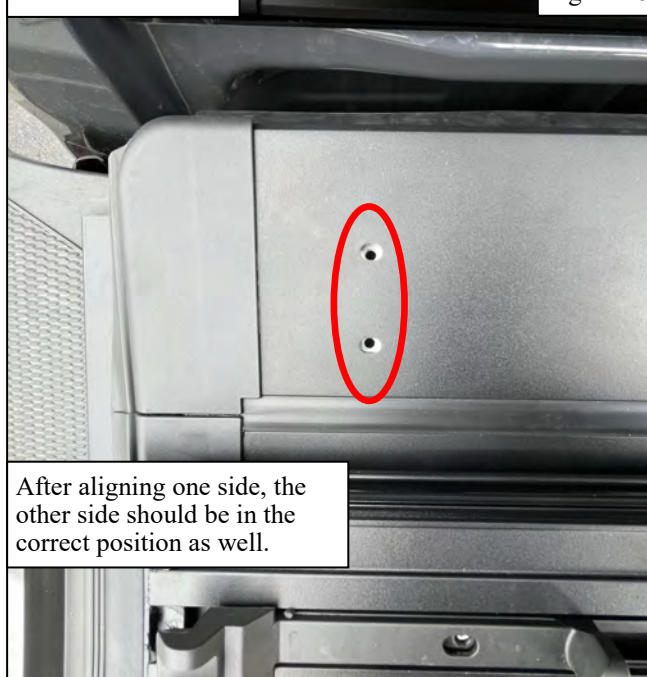


Figure 15



Driver's side shown

Figure 16



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12. After aligning the holes, pre-tighten the M6 bolts with a 5.0 allen key (**Fig 17, 18, 19**).

NOTE: Before pre-tightening the bolts, make sure the space between the end of the cover and the top of the tailgate is correct. The cover needs to be flush with the foam seal making it fully sealed. If not, adjust the cover accordingly then continue with the rest of the procedure. See **figure 20** as reference.

Figure 17



Figure 18



Figure 19

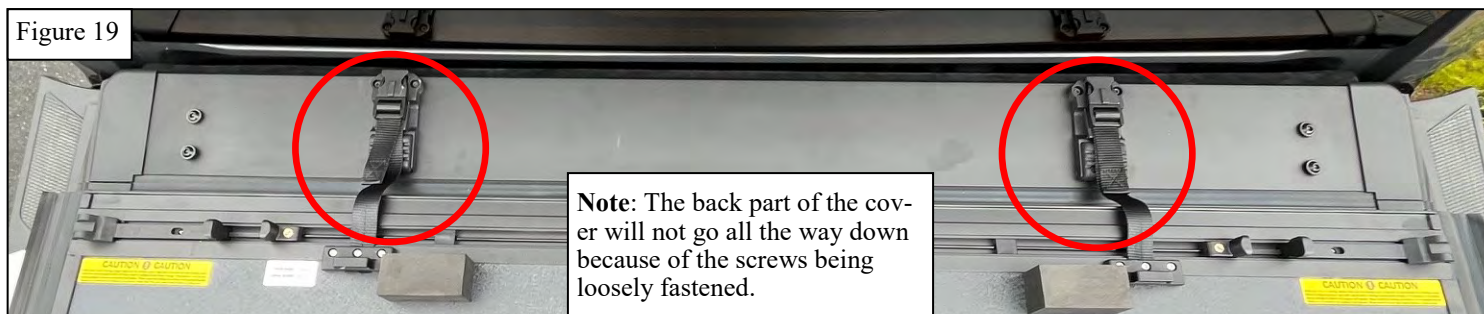


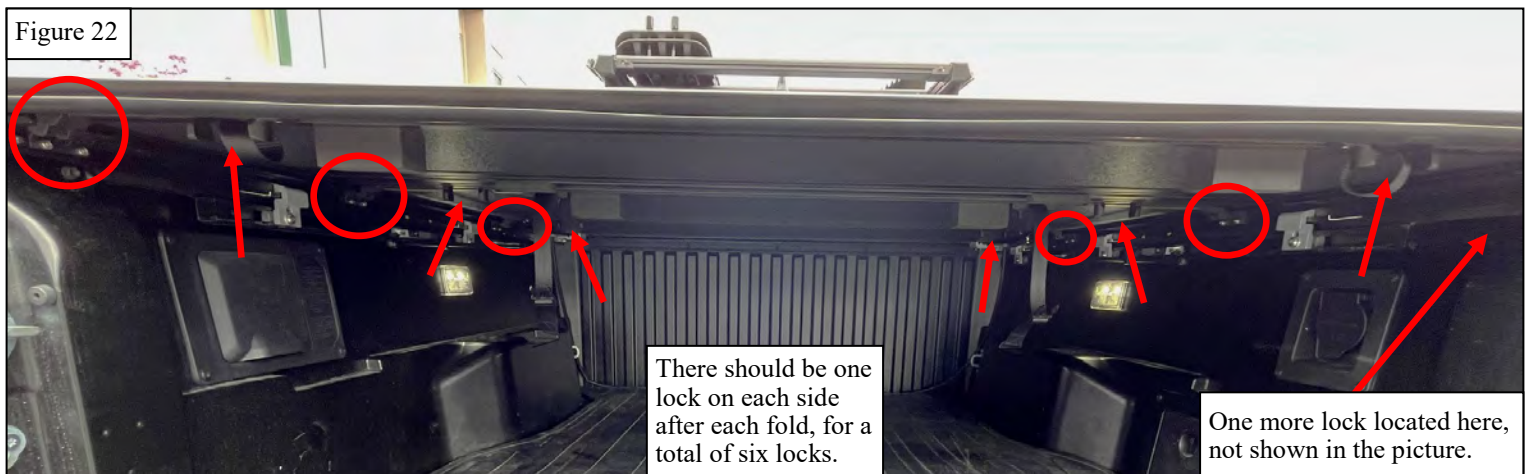
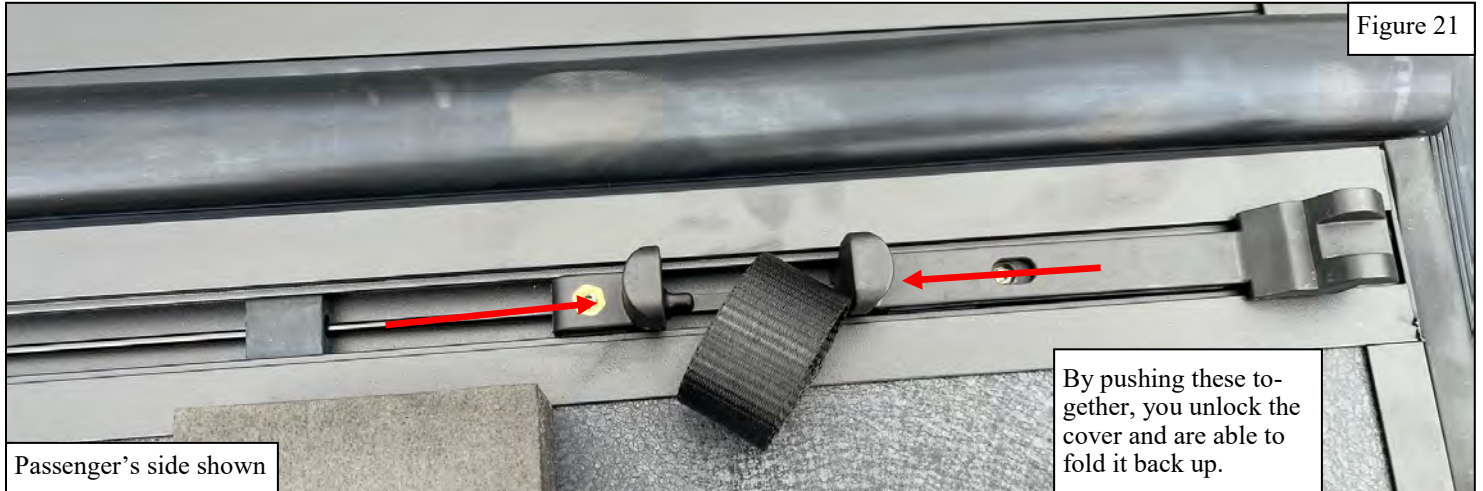
Figure 20



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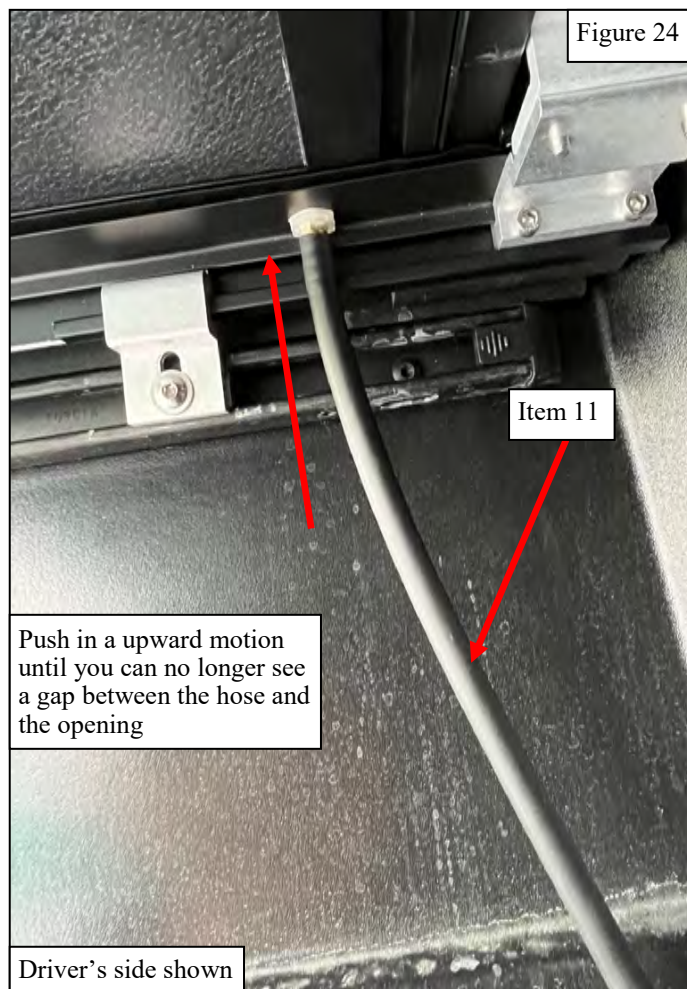
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13. After loosely threading the bolts, unfold the cover by unclipping the locks circled in **figure 19** and snap it into the lock slots to ensure each lock works properly. See **figures 21 and 22** as reference.
14. If locks are properly working and aligned, tighten the bolts and continue onto the next step. If not, adjust accordingly so the cover is aligned then tighten.



15. Starting on the driver's side, to install the drain hose (Item 11), push the drain hose up the opening until completely sealed tight. Run the hose on the side of the front bed wall of the truck until it reaches the bottom then point it to the holes on the truck bed. Repeat this process for the passenger's side (**Fig 23, 24, 25**).

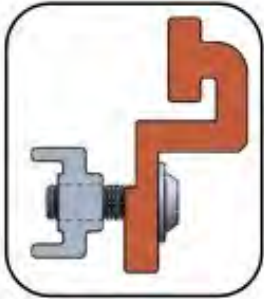
16. Once both are installed, close the cover and then the tailgate.



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**Clamps for different vehicles vary in shape,
but the installation process is the same**



PART #

19-41065

19-44185

19-46315

19-44175

PART #

19-46235

19-46225

19-44165

19-44095



PART #

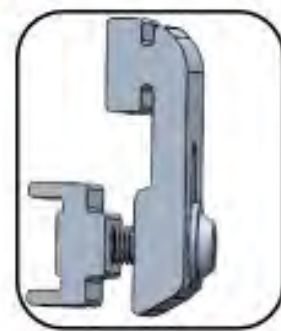
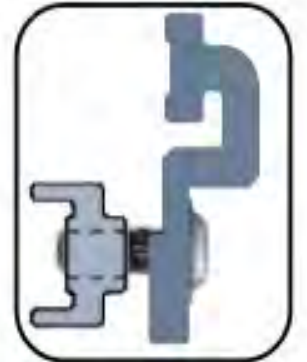
19-42065

19-44075

PART #

19-42785

19-42815



PART #

19-40285

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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DATE: 03/13/2025



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

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