



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: CHEVY SILVERADO 1500 & GMC SIERRA 1500  
ULTIMATE BULL BAR (2014 & UP)  
APPLICATION PART #'S 32-3610 / 32-3615

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR ASSEMBLY	RATCHET
2,3	2	CHEVY MOUNTING BRACKETS (DRV & PASS)	ALLEN WRENCH
4,5	2	GMC MOUNTING BRACKETS (DRV & PASS)	15MM WRENCH
6,7	2	SUPPORT BRACKETS (DRV & PASS)	18MM WRENCH
8	2	M12 NUTPLATE (YELLOW ZINC)	18MM SOCKET
9	2	M12 STUD (YELLOW ZINC)	10MM SOCKET
10	2	M12 THICK WASHER (YELLOW ZINC)	16MM SOCKET
11	2	M12 WIDE WASHER (YELLOW ZINC)	16MM WRENCH
12	2	M12 LOCK WASHER (YELLOW ZINC)	TORQUE WRENCH
13	2	M12 HEX NUT (YELLOW ZINC)	UTILITY KNIFE
14	2	M12 POLY BOLT RETAINER	
15	4	M10 HEX HEAD BOLT (BLACK ZINC)	
16	4	M10 LOCK WASHER (BLACK ZINC)	
17	8	M10 FLAT WASHER (BLACK ZINC)	
18	4	M10 HEX NUT (BLACK ZINC)	
19	2	M6 HEX HEAD BOLT (YELLOW ZINC)	
20	2	M6 FLAT WASHER (YELLOW ZINC)	
21	2	M6 LOCK WASHER (YELLOW ZINC)	

## ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. From beneath the vehicle slip the supplied M12 nutplates into the large holes in the bottom of the frame as shown (Figure 1). Make sure the flat portion of the nutplate is on the bottom of the frame and center the threaded portion in the middle of the hole.
3. Assemble the thick M12 washer and poly washer on the M12 stud (Figure 2). Partially thread the assembly into the nutplate previously placed inside the frame. The thick washer centers the stud in the middle of the large hole. The poly washer prevents the thick washer from falling off.
4. Loosely install the Support Brackets on the studs using the supplied M12 hardware (Figure 3). Note: For the Chevy application the lower plastic valance will either need to be trimmed or permanently removed in order to accomplish this.



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Slip the M12 nutplate into the holes on each side of the frame.



Fig. 1

Partially thread this assembly into the nutplate.

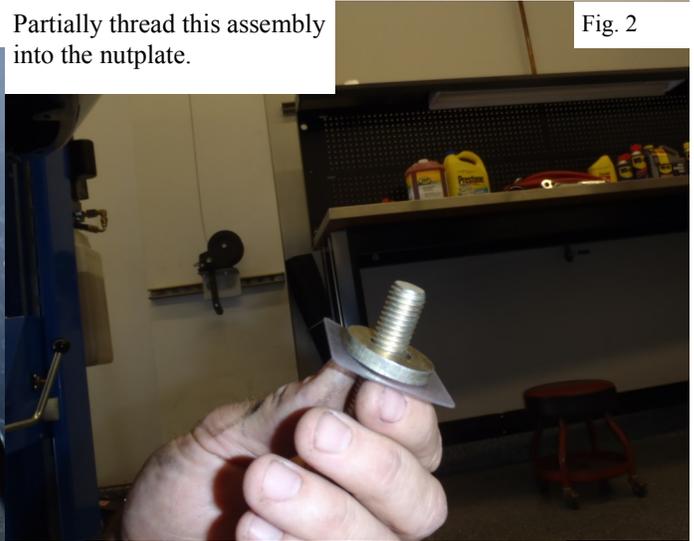


Fig. 2

Support Bracket installed on stud with M12 hardware (Passenger Side shown).

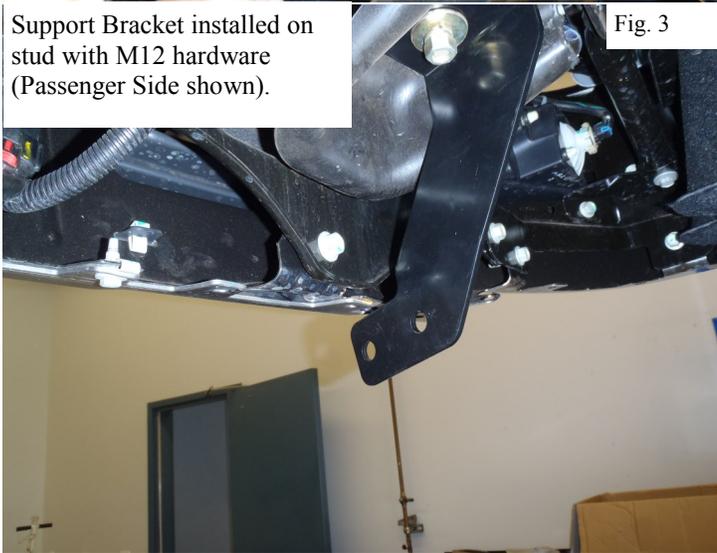


Fig. 3

Close-up of Support Bracket installed on stud with M12 hardware (Passenger Side shown).

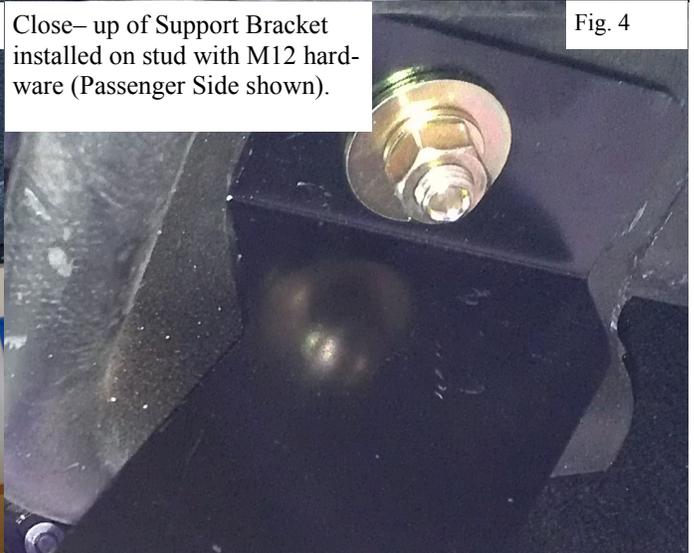
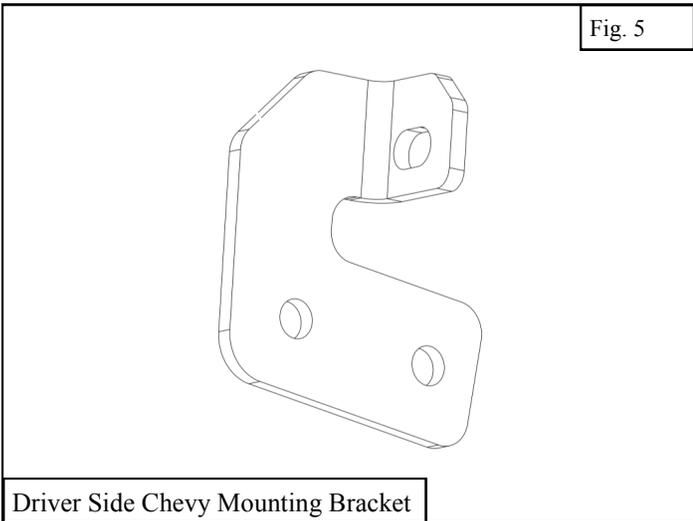


Fig. 4

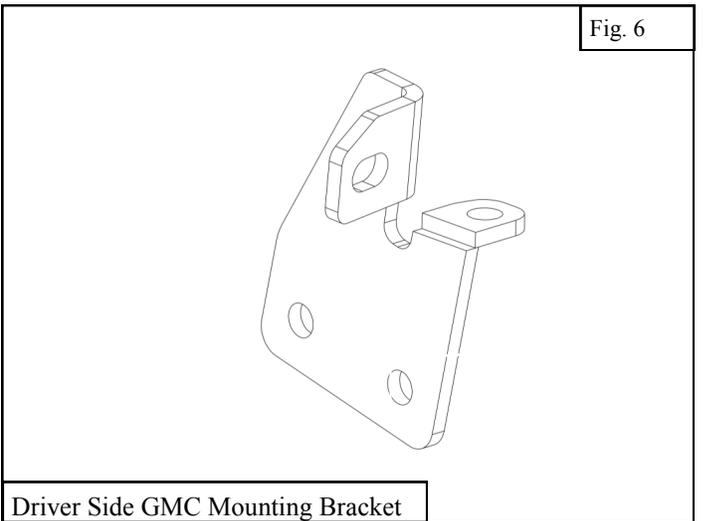
- 5. Identify the appropriate Mounting Bracket (Chevy or GMC), then install them by re-using the factory M10 bumper mounting hardware (Figures 5-8). Note: The GMC installation necessitates replacing the factory M6 valance screw with the supplied long M6 hardware. The supplied M6 hardware is not used for the Chevy application.

Fig. 5



Driver Side Chevy Mounting Bracket

Fig. 6



Driver Side GMC Mounting Bracket



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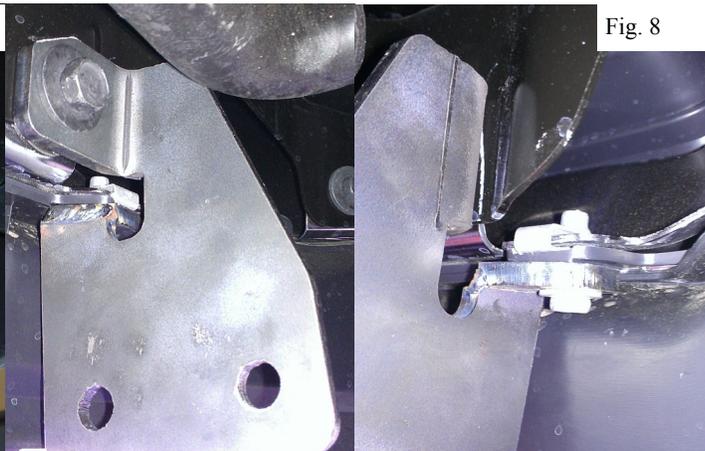
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Chevy Mount Bracket installed using factory M10 bumper bolt (Driver Side shown).



Fig. 7

Fig. 8



GMC Mount Bracket installed using factory M10 bumper bolt (Driver Side shown from two different views).

6. Carefully trim the front valance as needed, then slip the legs of Bull Bar between the previously installed mounting brackets. The legs of the Bull Bar should be sandwiched between the mounting brackets as shown (Figure 9). Loosely attach the Bull Bar to the brackets using the supplied M10 hardware. Note: If installing off-road lights it is generally easier to attach them prior to bolting the Bull Bar to the vehicle.
7. Align and adjust the Bull Bar and brackets as necessary. Tighten and torque hardware as follows: M12 to 50-55 ft-lbs, M10 to 30-35 ft-lbs, M6 to 4-6 ft-lbs.

Lower Support Bracket installed on stud with M12 hardware (Passenger Side shown).



Fig. 9

Installation Complete



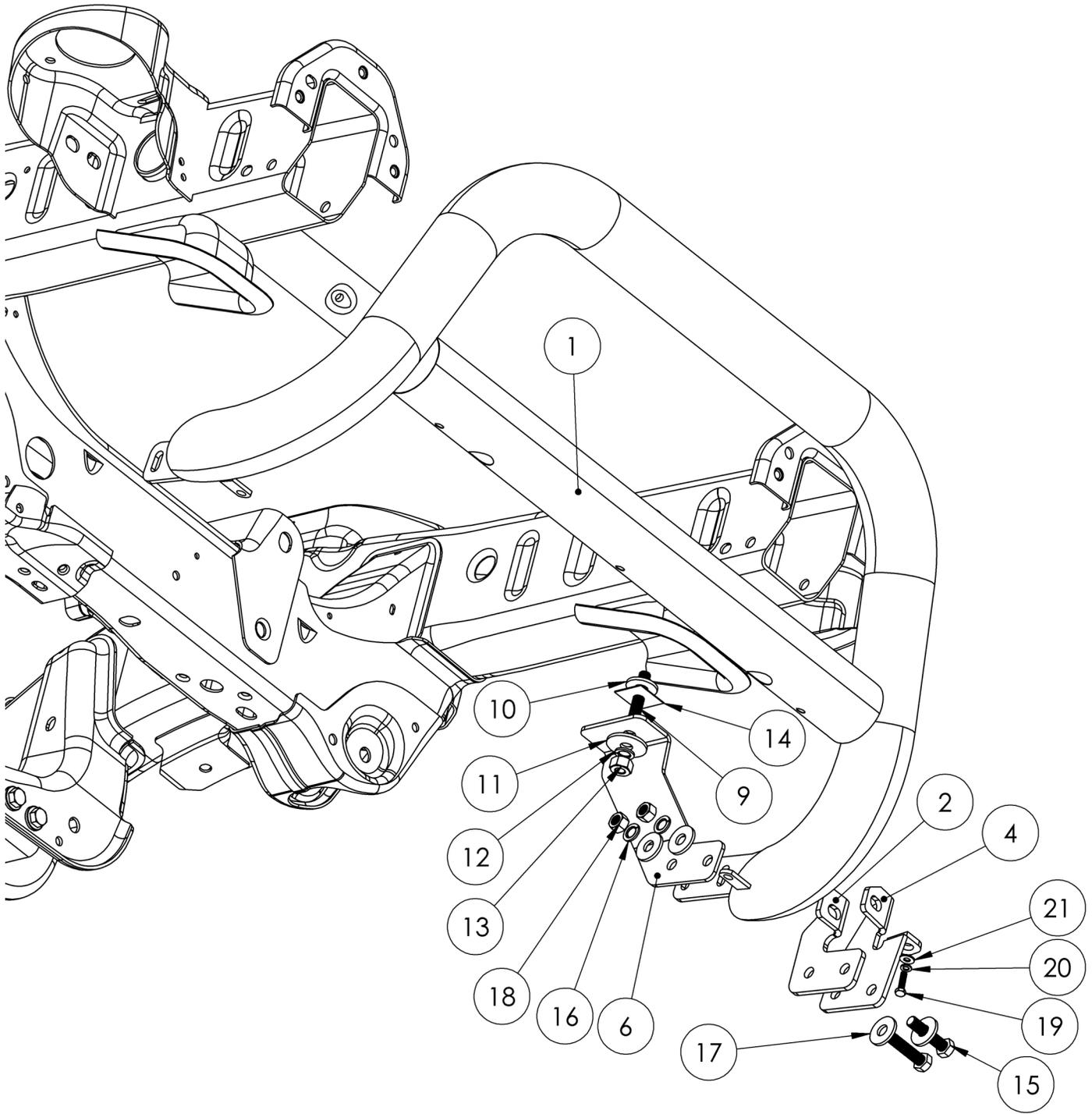
#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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