

INSTALLATION INSTRUCTIONS

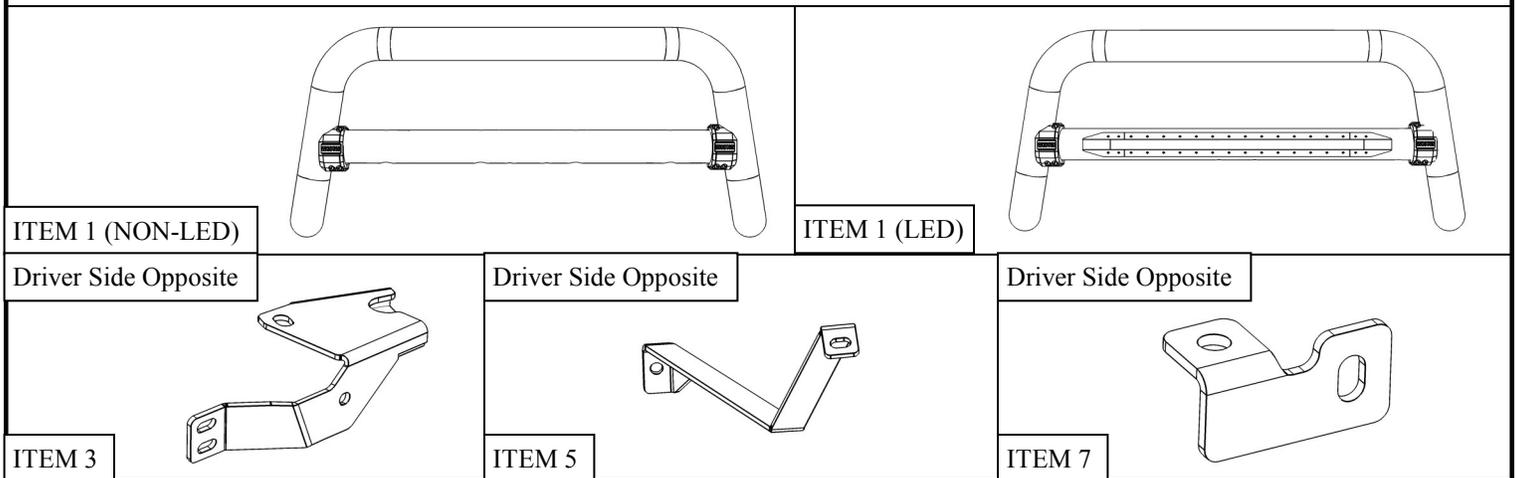
CONTOUR BULL BARS



APPLICATION:
2019 Ram 1500 (Excl. 2019 Ram 1500 Classic)
PART NUMBER:
32-31120, 32-31125, 32-31125T, 32-31125T-L

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR ASSEMBLY	16MM SOCKET
2,3	2	MOUNT BRACKET (2-DRIVER, 3-PASSENGER)	16MM WRENCH
4,5	2	SUPPORT STRAP (4-DRIVER, 5-PASSENGER)	21MM SOCKET
6,7	2	LOWER STRAP (6-DRIVER, 7-PASSENGER)	ALLEN WRENCH
8	2	M10 NUT PLATE	SCREWDRIVER
9	2	M14 HEX HEAD CAP SCREW (YELLOW ZINC)	10MM WRENCH
10	2	M14 FLAT WASHER (YELLOW ZINC)	RATCHET
11	2	M14 SPLIT LOCK WASHER (YELLOW ZINC)	TORQUE WRENCH
12	6	M10 HEX HEAD CAP SCREW (YELLOW ZINC)	
13	8	SMALL M10 FLAT WASHER (YELLOW ZINC)	
14	2	LARGE M10 FLAT WASHER (YELLOW ZINC)	
15	6	M10 SPLIT LOCK WASHER (YELLOW ZINC)	
16	4	M10 HEX NUT (YELLOW ZINC)	
17	6	M10 BUTTON HEAD SCREW (BLACK ZINC* OR RAW STAINLESS*)	
18	10	M10 FLAT WASHER (BLACK ZINC* OR RAW STAINLESS*)	
19	6	M10 SPLIT LOCK WASHER (BLACK ZINC* OR RAW STAINLESS*)	
20	4	M10 HEX NUT (BLACK ZINC* OR RAW STAINLESS*)	
21	4	RUBBER PLUG	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



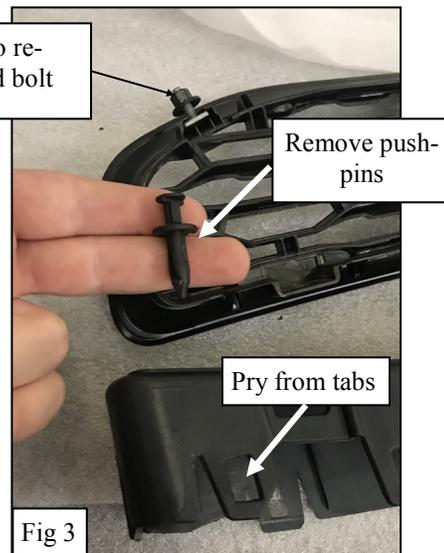
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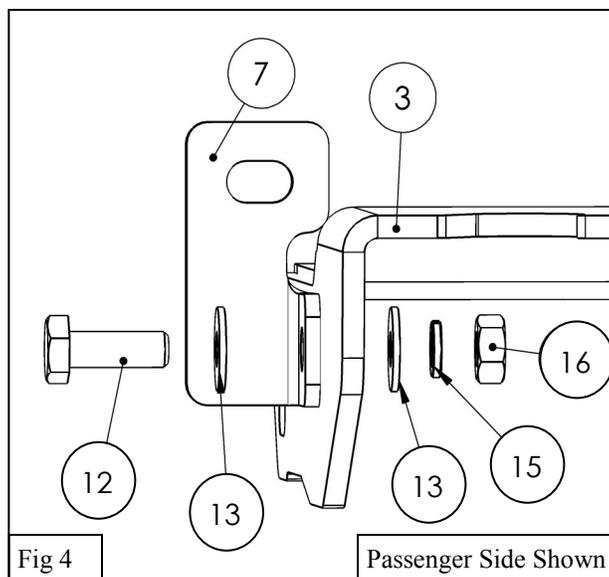
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Begin by removing the plastic caps for the tow hook attachment area by removing the nuts and clips on top and bottom. If tow hooks are present, they will need to be removed and will not be used again. Also remove the long center bumper trim by removing the cover on the backside and removing the push pins and nuts. See **Figures 1, 2, 3.**

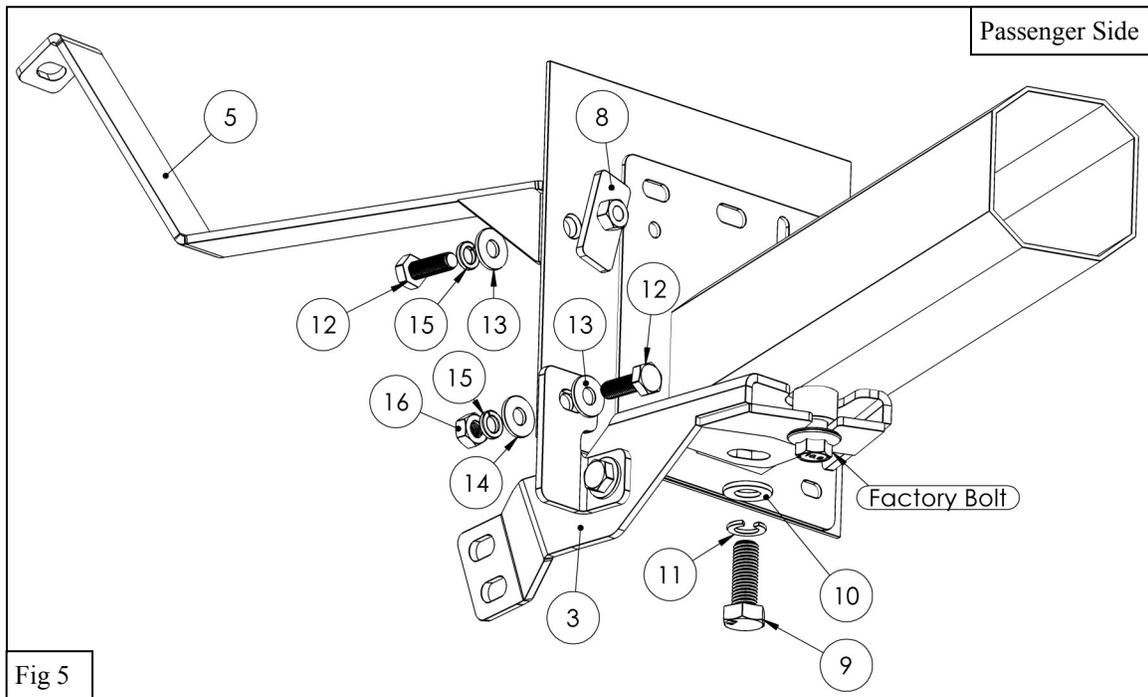


3. Loosely preassemble the Mount Bracket (2-3) and Lower Strap (6-7) with the provided M10 Hardware. See **Figure 4.**

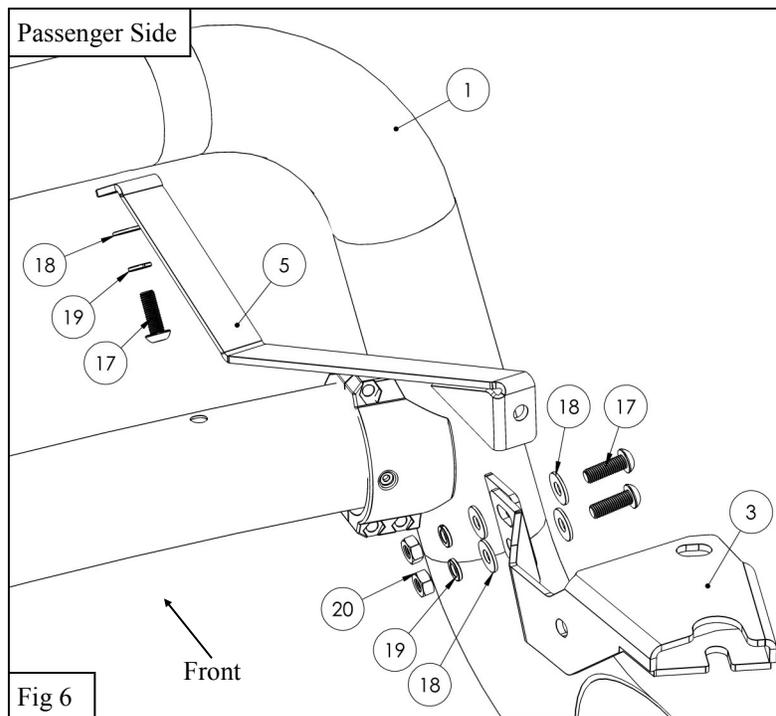


- Attach the preassembled Lower Mounting Bracket (2-3) and Support Strap (6-7) to the frame using the supplied M10 and M14 Hardware. See **Figure 5**. *Note: Leave hardware loose.*

Note: The plastic inserts removed in Step 2 may be trimmed to fit and reinstalled.

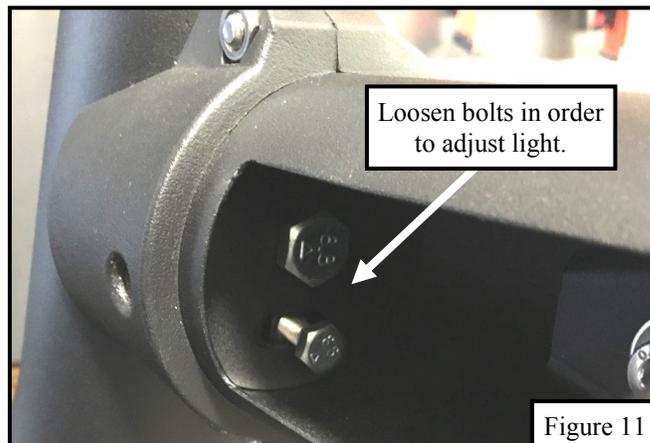
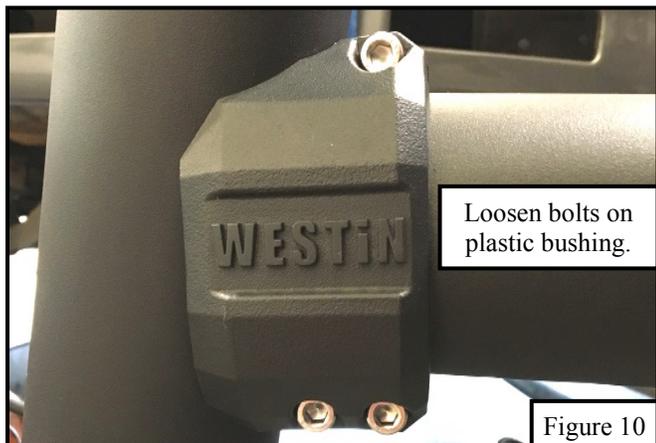


- Attach the Bull Bar Assembly (1) to the Mount Brackets (2,3) and Support Straps (4,5) as shown in **Figure 6**.
- Torque all hardware as specified: M10 to 38 ft-lbs, M14 to 100 ft-lbs.



FOR LED BULL BARS ONLY

Adjust the center tube of the contour bull bar assembly so that the light will point straight ahead by first loosening the bolts on the plastic bushings (3 bolts on each bushing). See **Figure 10**. Next, locate the rectangular openings behind the light and loosen the two bolts on each side. Rotate and align the light as needed and then tighten hardware. See **Figure 11**.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

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WIRING INSTRUCTIONS:

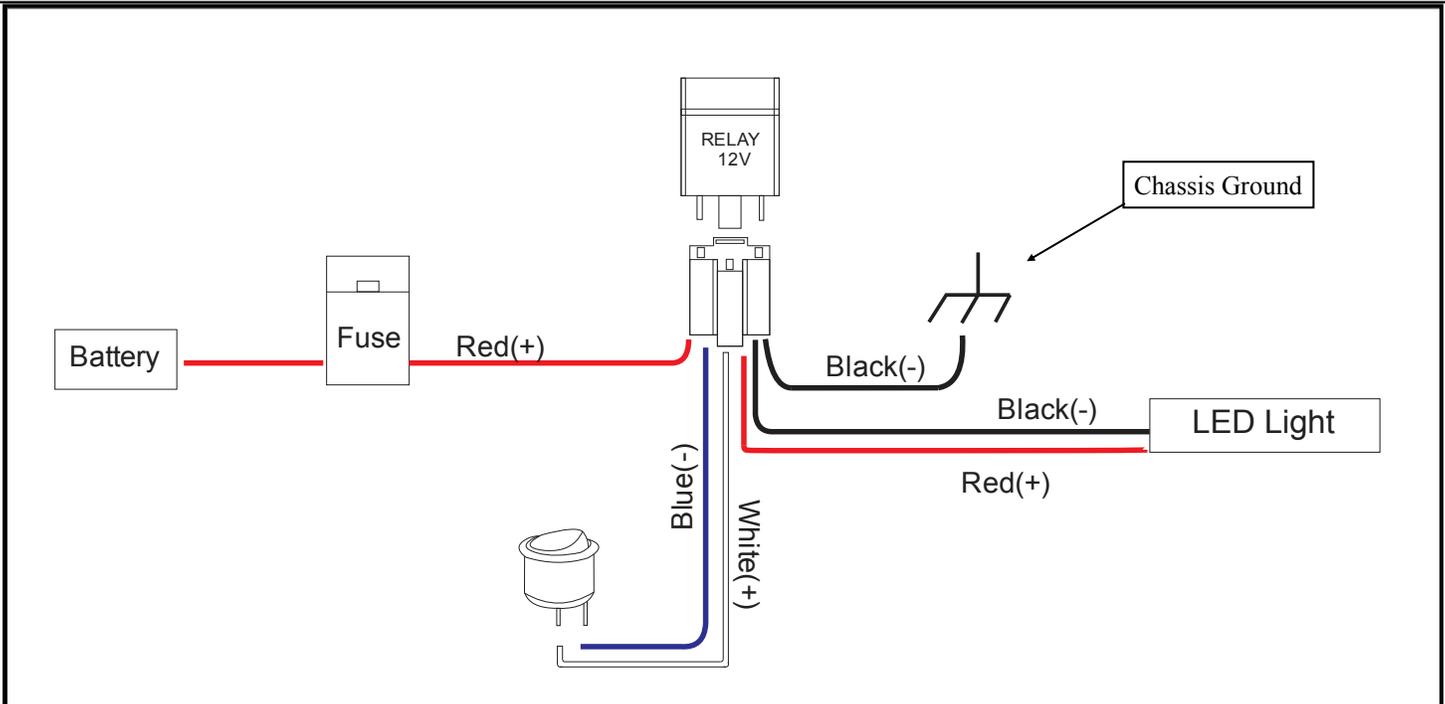
CAUTION:

1. Disconnect ground connection from battery (-) to avoid accidental short circuits before attempting to connect electrical wires.
2. When running wires, avoid areas of excessive heat, vibration, pinch or rotation when securing harness to vehicle.
3. Always use a fused (+) positive supply source.
4. This light becomes hot under continuous use. Do not remove or touch the casting for at least 30 minutes after the lamp has been turned off.

WESTIN recommends using a professional for this installation.

Refer to Figure 15 below.

1. Locate the wiring harness and mount the switch in a convenient location where it is easily accessible from the drivers seat. **Note:** *The switch will need to be removed from the wiring harness so that the rest of the harness can be routed from the engine bay to the cabin.*
2. Route the wiring harness wire, specifically the fuse and relay, from the positive battery terminal along the firewalls existing wire routes. **Note:** *Tape as necessary to correct slack.*
3. Secure the relay by either drilling or using a pre-existing bolt along the chassis that is not connected to any other wire.
4. Run the switch harness through the firewall preferably through the pre-existing rubber plug that is used to run the OEM wiring harness from the engine bay to fuse box. **Note:** *Reconnect the switch to the wiring harness.*
5. Place the LED plug wire along the fender chassis where it will not get pinched and away from any moving parts (fan, pulleys etc.).
6. Run the attached wire from the LED Light Bar as previously mentioned away from any moving parts.
7. Connect both ends of wiring connectors from LED light bar and wiring harness.
8. Re-connect battery terminals, attach the red (+) wire to battery positive, and the black (-) wire to ground. **Note:** *Add dielectric grease (not supplied).*
9. Turn on the switch to make sure if the light works. If not, please check carefully if the wiring installation is correct.





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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