



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

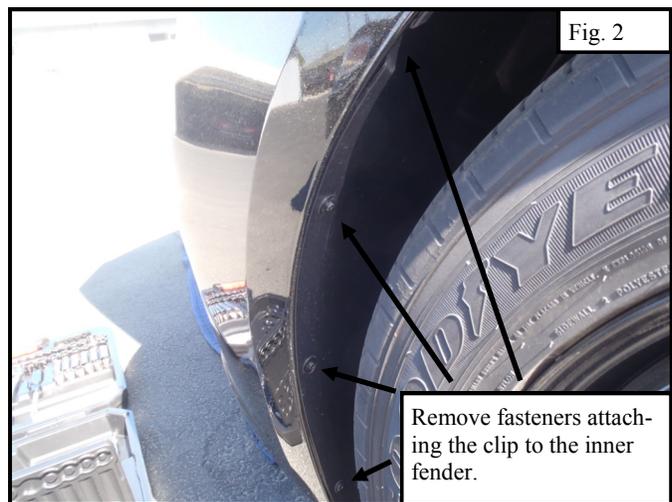
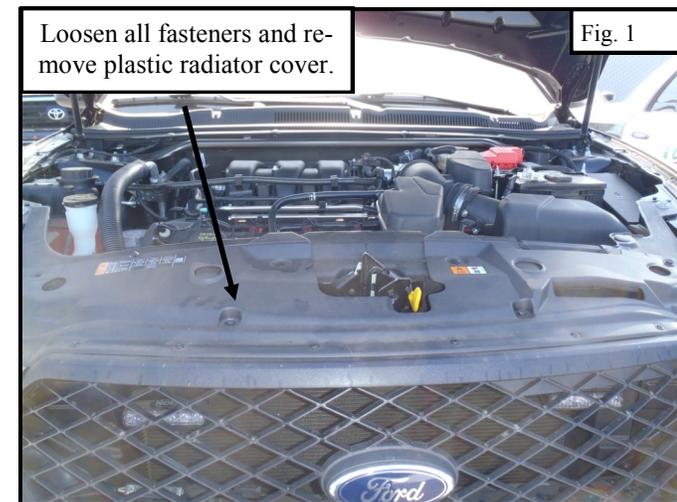
INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: FORD INTERCEPTOR SEDAN POLICE PUSH BAR (2013 & UP)
APP PART # 36-2015

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR ASSEMBLY	RATCHET
2,3	2	MOUNTING BRACKETS (DRV & PASS)	SCREWDRIVER
3,4	2	CLAMP BRACKETS (DRV & PASS)	14MM WRENCH
5	2	SPACERS	14MM SOCKET
6	2	M10 BOLT PLATES	ALLEN WRENCH
7	4	M12 HEX NUT	18MM WRENCH
8	8	M12 FLAT WASHER	15MM SOCKET
9	4	M12 HEX SOCKET BUTTON HEAD SCREW	10MM SOCKET
10	4	M12 SPLIT LOCK WASHER	8MM SOCKET
11	2	M10 HEX SOCKET BUTTON HEAD SCREW (LONG)	6MM SOCKET
12	2	M10 FLAT WASHER (SMALL)	TORQUE WRENCH
13	14	M10 SERRATED FLANGE NUT	UTILITY KNIFE
14	9	M10 FLANGE BOLT	DRILL MOTOR
15	1	M10 CARRIAGE BOLT	SPOT WELD CUTTER
16	2	M10 FLAT WASHER (LARGE)	
17	1	M10 BOLT "FISH" WIRE	
18	2	M10 POLY RETAINER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Failure to identify damage before installation could lead to a rejection of any claim.**
2. Remove the entire front grille and fascia (referred to as front clip) from the front of the vehicle. There are a number of plastic fasteners and metal screws holding it on. Care should be taken not to damage the clip as it is removed.



Westin Automotive Products, Inc.
320 Covina Blvd
San Dimas, Ca. 91773

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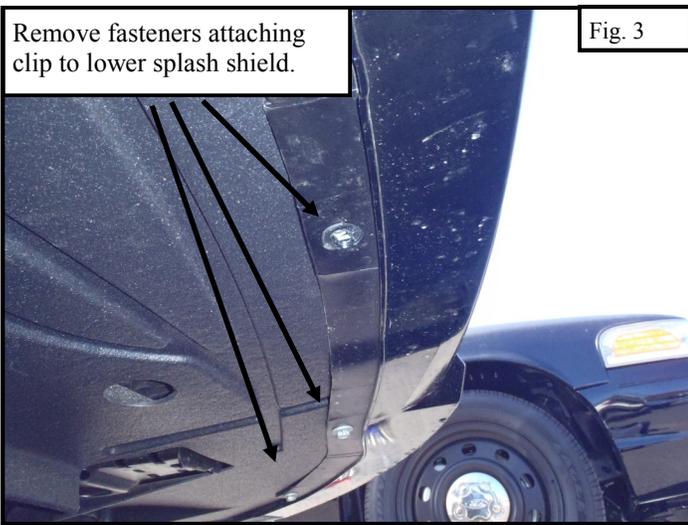


Fig. 3

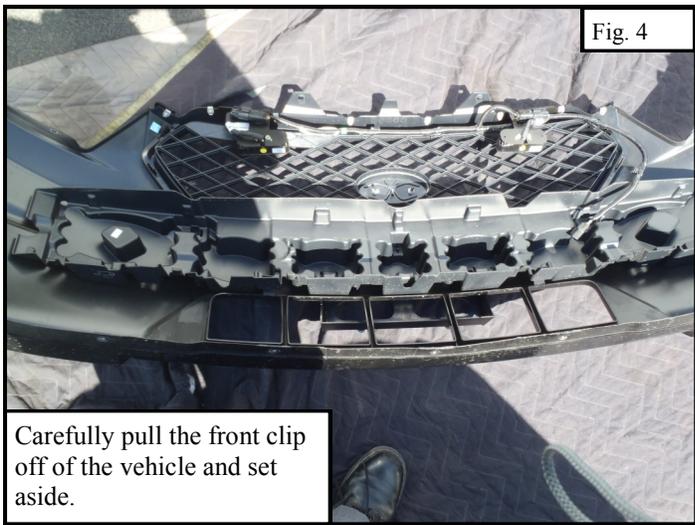


Fig. 4

3. Slip the supplied fish wire through the holes in the bumper channel as shown in Figure 5. Pull the M10 bolt plates through the bumper channel and retain them with the supplied square poly washers.
4. Remove the fasteners holding the transmission cooler in place. Loosely install the mounting brackets and clamp to the exposed bumper bar as shown in Figure 6. (the supplied M10 thick washer goes under the clamp bracket in order to minimize deformation when tightening the bolt plate). Loosely reinstall the transmission cooler fasteners. There are notches in the driver side bracket that allow the transmission cooler bracket to be reinstalled on the outside of the bracket. The single supplied M10 carriage bolt is used on the passenger side through the square hole, all other holes use M10 flange bolts and nuts. *Note: For turbo charged vehicles, the bumper channel must be removed. To do this, take off the 8 bolts and drill out the 4 spot welds. This will allow the bumper channel to move forward in order to install the brackets behind it.*

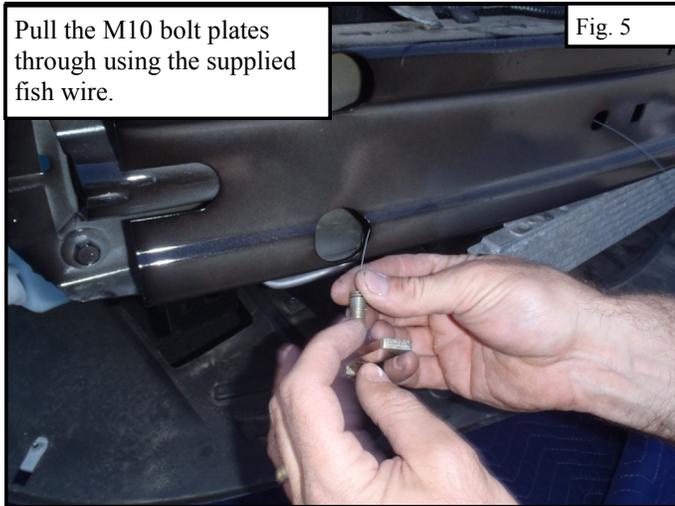


Fig. 5



Fig. 6

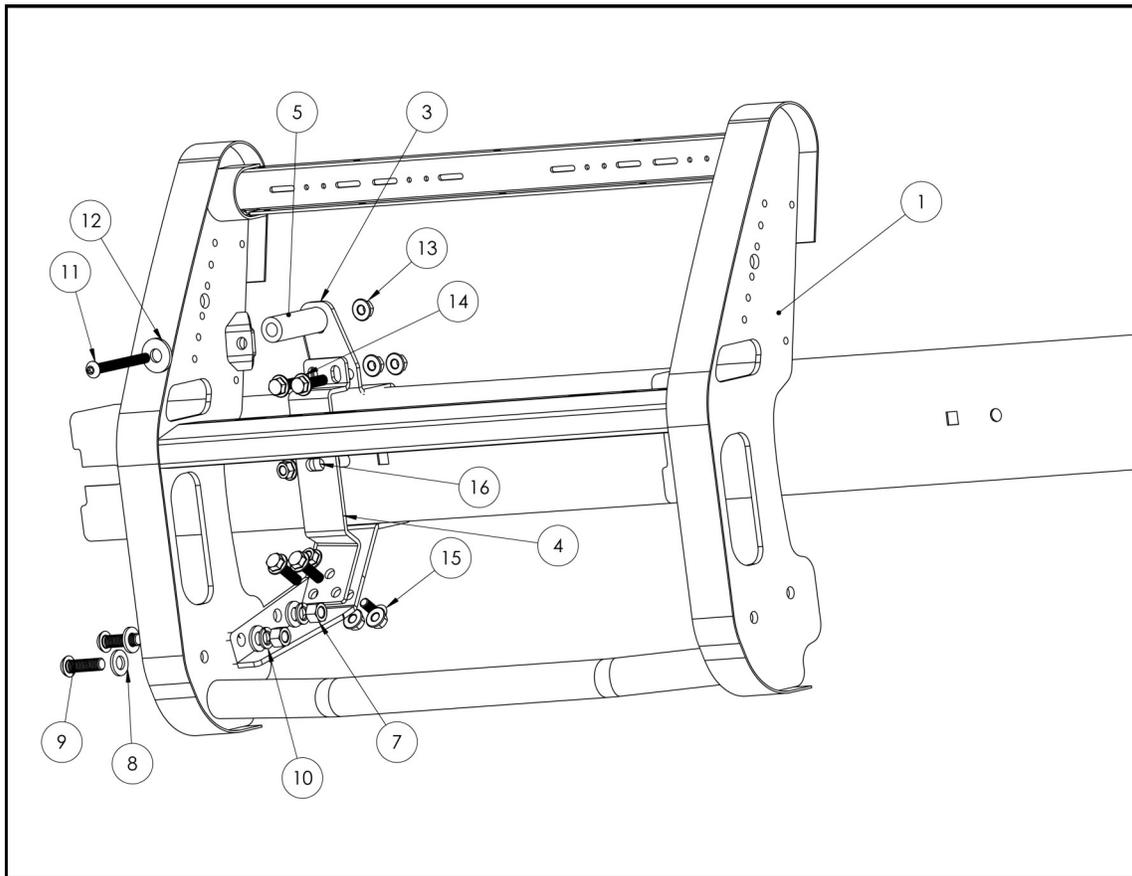
5. With the front clip still removed from the vehicle, hold the Push Bar up to the brackets and adjust them so that they are centered and will allow the Push Bar to fit over them loosely. Once satisfied with the bracket positioning tighten all the hardware on the bracket assembly (including the transmission cooler). This ensures that the brackets are located properly. *Note: It is extremely difficult to adjust the brackets after the front clip has been re-installed.*
6. Test fit the vehicle's front clip. There is a plastic crash channel inside that will interfere with the brackets. Trim the crash channel as necessary in order to re-install the front clip (removing it from the front clip makes trimming easier).
7. Re-install the front clip in reverse order that it was removed. Do not install the upper plastic cover at this time.

8. Loosely install the push bar to the lower brackets using the M12 hardware. Note: If lights are to be installed it is best to install them on the push bar prior to bolting the push bar to the vehicle.

9. With the Push Bar loose slip the spacer tube through the Grille between the Push Bar tab and the top of the mounting bracket as shown in Figure 7. It may be necessary to pull forward on the Push Bar in order to accomplish this. Thread the long M10 bolt through Push Bar tab, spacer tube and mounting bracket. Loosely thread an M10 flange nut, on the bolt reaching in from above the radiator.

10. Align and adjust the Push Bar as necessary. Torque M10 hardware to 30-35 ft-lbs. Torque M12 hardware to 50-55 ft-lbs.

11. Re-install the plastic radiator cover.



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