

# INSTALLATION INSTRUCTIONS



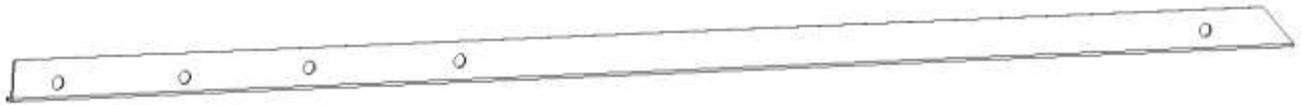
XTS Pinch Weld Covers

APPLICATION:  
Ford Bronco 2021-2023 4dr (Excl. Bronco Sport)

PART NUMBER:  
42-141955

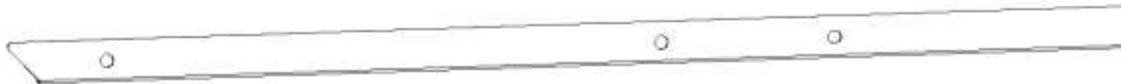
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE FRONT PINCH WELD COVER	10MM SOCKET
2	1	DRIVER SIDE REAR PINCH WELD COVER	10MM WRENCH
3	1	PASSENGER SIDE FRONT PINCH WELD COVER	RATCHET
4	1	PASSENGER SIDE REAR PINCH WELD COVER	TORQUE WRENCH
5	28	M6 FLAT WASHER	
6	16	M6 BUTTON HEAD BOLT	
7	12	M6 SERRATED FLANGE NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 1

Driver Side Shown



ITEM 2

Driver Side Shown

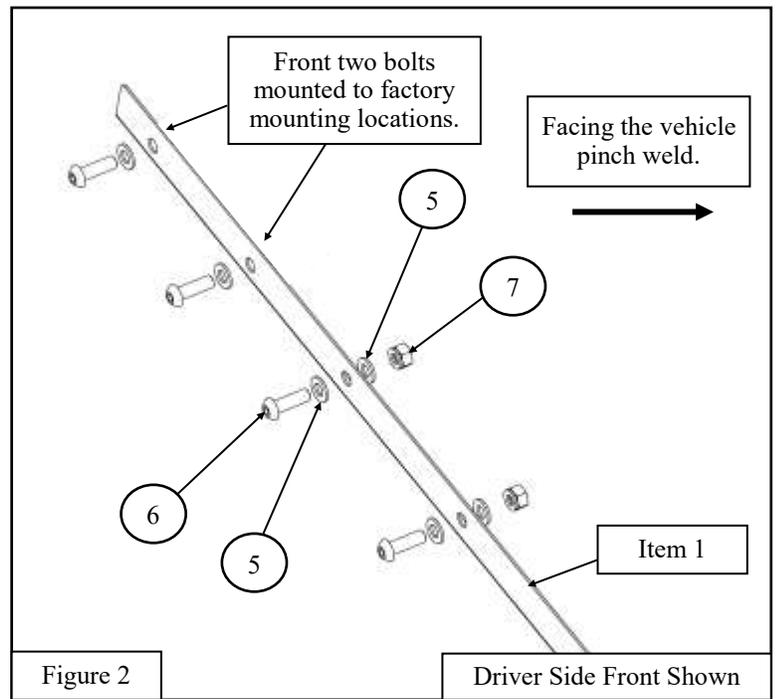
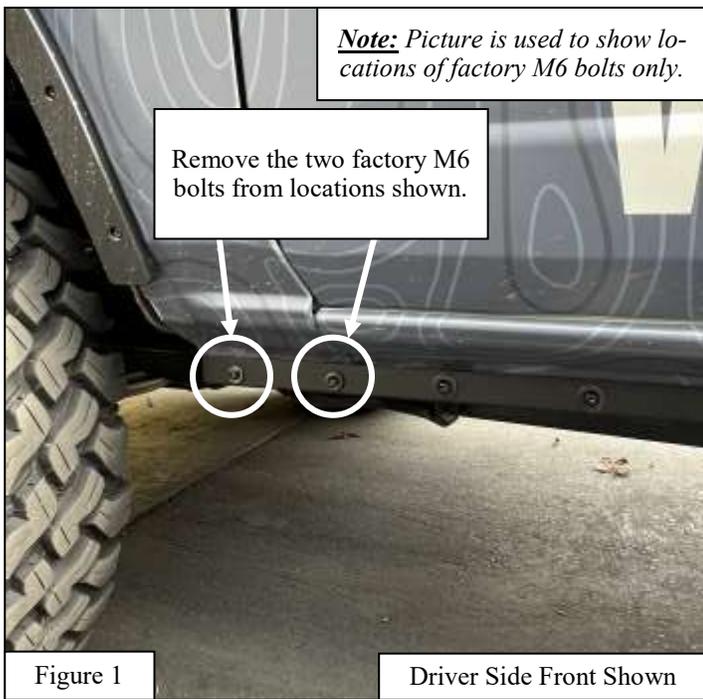
## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting on the driver's side, remove the two factory M6 bolts located at the front of the pinch weld. See **Figure 1** for reference.
3. Locate the Driver Side Front Pinch Weld Cover (Item 1) and mount it onto the vehicle using the provided M6 hardware (Items 5-7). See **Figure 2** for reference.
4. Repeat **Step 3** for the Driver Side Rear Pinch Weld Cover (Item 2). See **Figure 2** for reference. Make sure to align the two pinch weld covers and adjust accordingly.

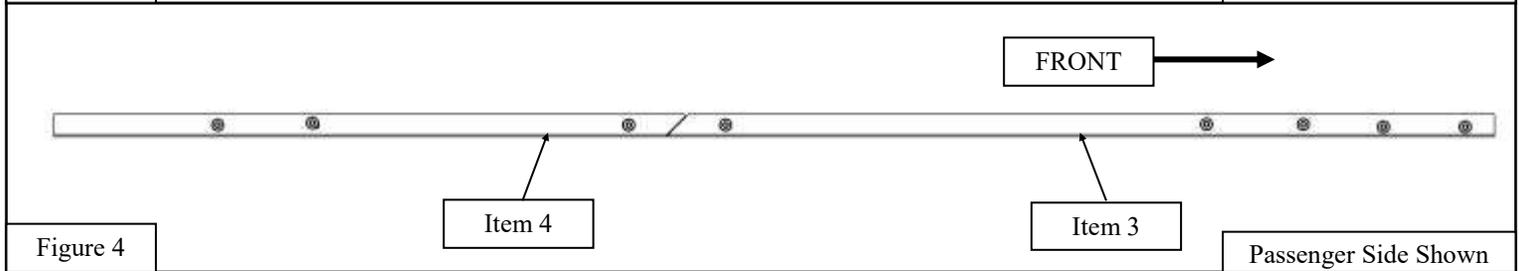
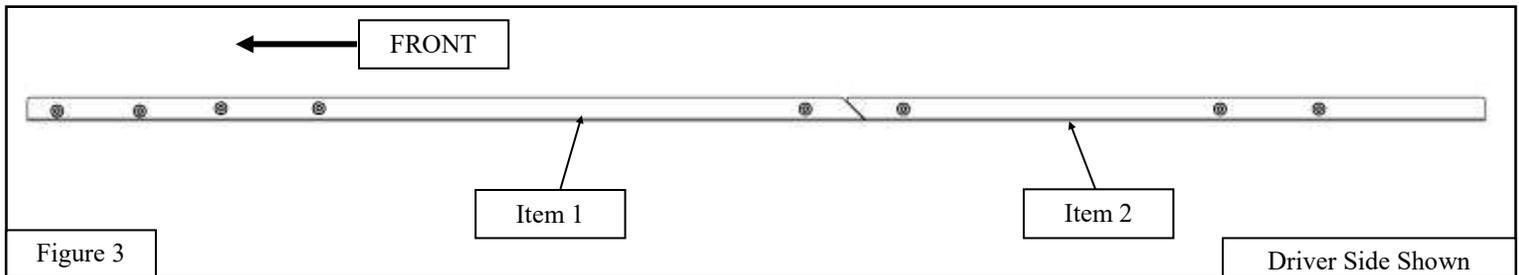


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5. Repeat **Steps 2 - 4** for the Passenger Side Front and Rear Pinch Weld Covers (Items 3 & 4).
6. See the orientation of the Driver and Passenger Side Pinch Weld Covers for reference in **Figure 3** and **Figure 4**.
7. Align and adjust the XTS Pinch Weld Covers as needed. Tighten and torque all M6 hardware to 7.80 ft-lbs.



INSTALLATION COMPLETE



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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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