

# INSTALLATION INSTRUCTIONS

## TRANSFER CASE SKID PLATE



### APPLICATION:

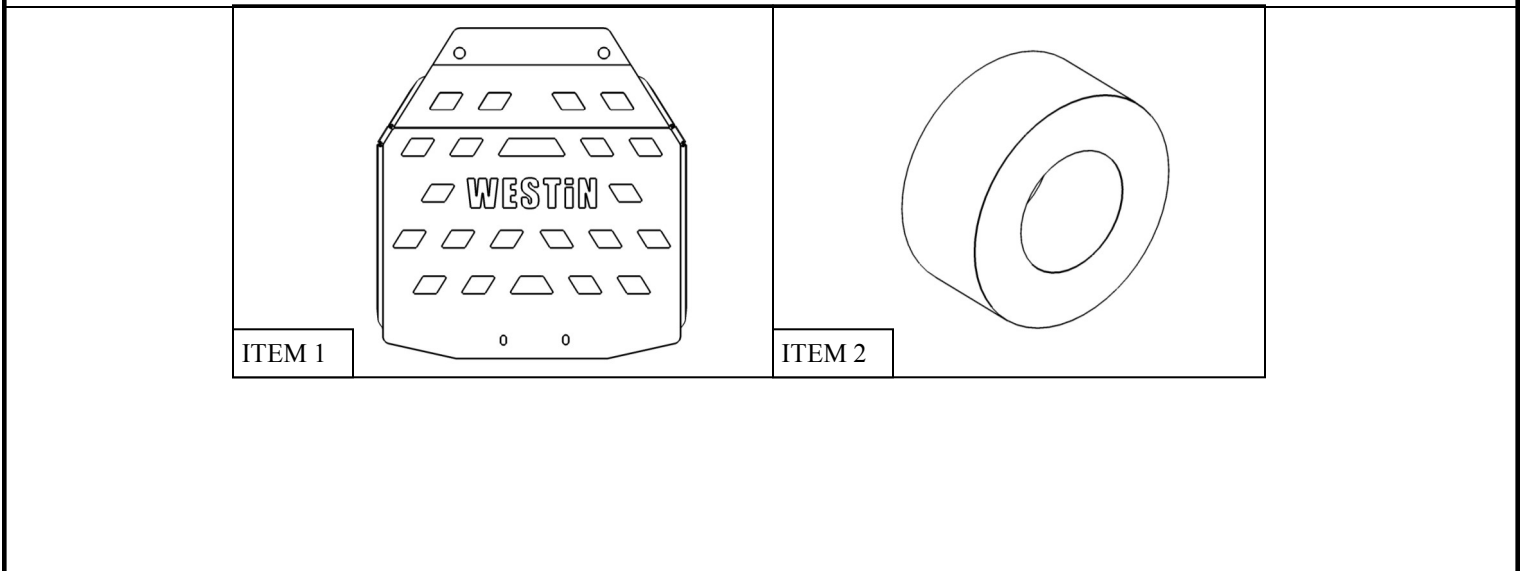
2018-2020 Jeep Wrangler JL 2dr / Wrangler JL Unlimited 4dr  
(Excl. 2018 JK); 2020 Jeep Gladiator (Excl. Diesel)

### PART NUMBER:

42-21085

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	SKID PLATE	16MM SOCKET
2	2	10MM SPACER	RATCHET
3	2	M8 HEX HEAD BOLT	TORQUE WRENCH
4	2	M8 FLAT WASHER	
5	2	M8 SPLIT LOCK WASHER	

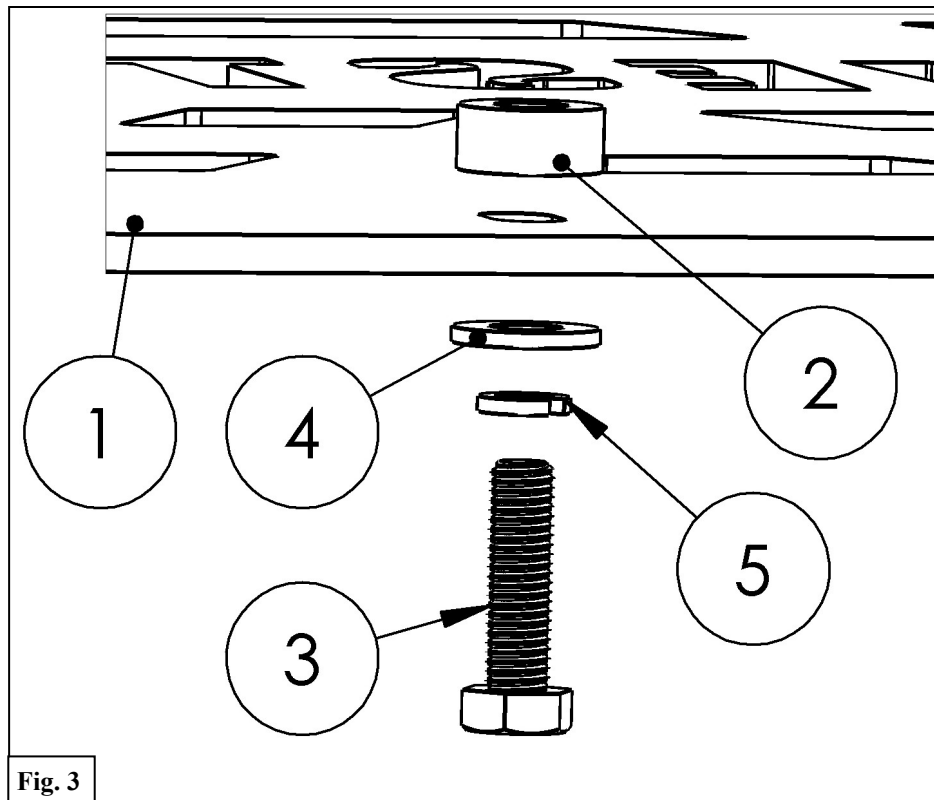
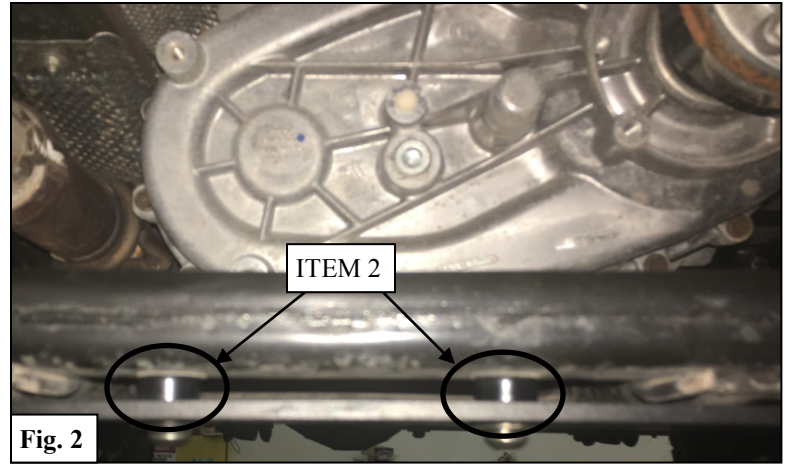
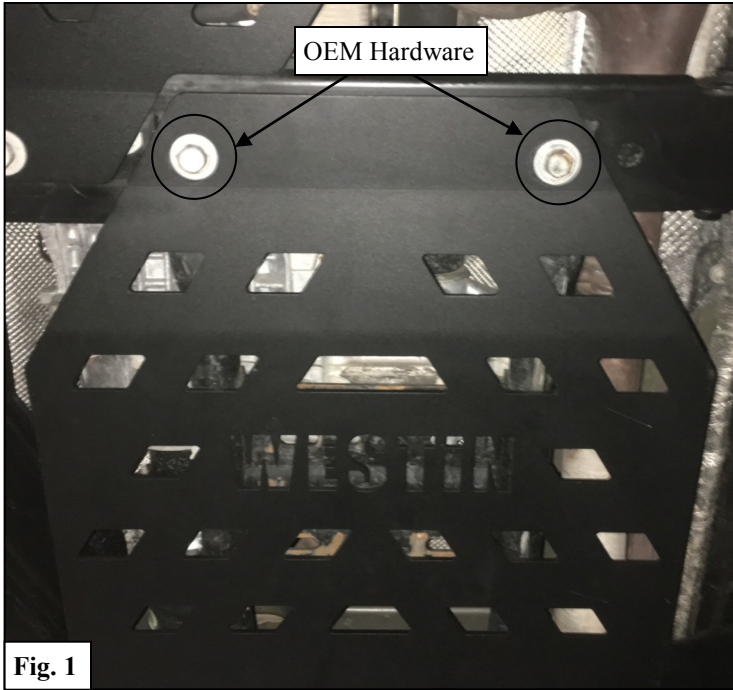
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



### PROCEDURE

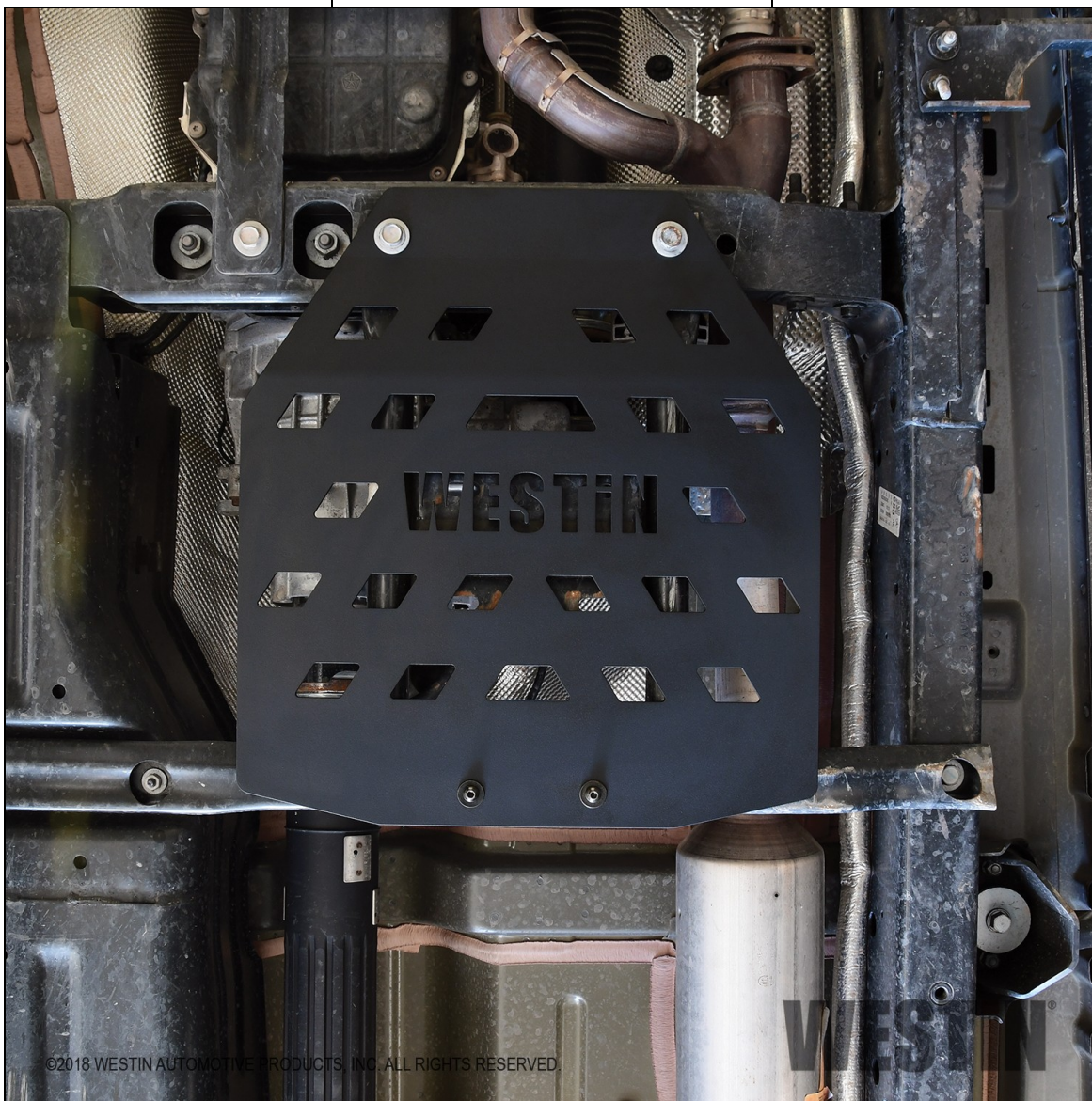
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

2. Use the two OEM bolts in the cross member forward of the transfer case to loosely secure the front of the Skid Plate (1) to the vehicle. See **Figure 1**.
3. The rear of the Skid Plate (1) will secure to the cross member rearward of the transfer case using the supplied Spacer (2) and M8 Hardware. See **Figures 2 & 3**. *Note: Figure 3 shows the hardware configuration.*



4. Torque all M8 Hardware to 18 ft-lbs.

INSTALLATION COMPLETE



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#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

**WESTIN** Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

P.N.: 75-422108-RevB

ECO #: W20-0996

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Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846

[www.westinautomotive.com](http://www.westinautomotive.com)

DATE: 03/25/20



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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