# INSTALLATION INSTRUCTIONS
## HDX DROP STEP

**WESTIN**
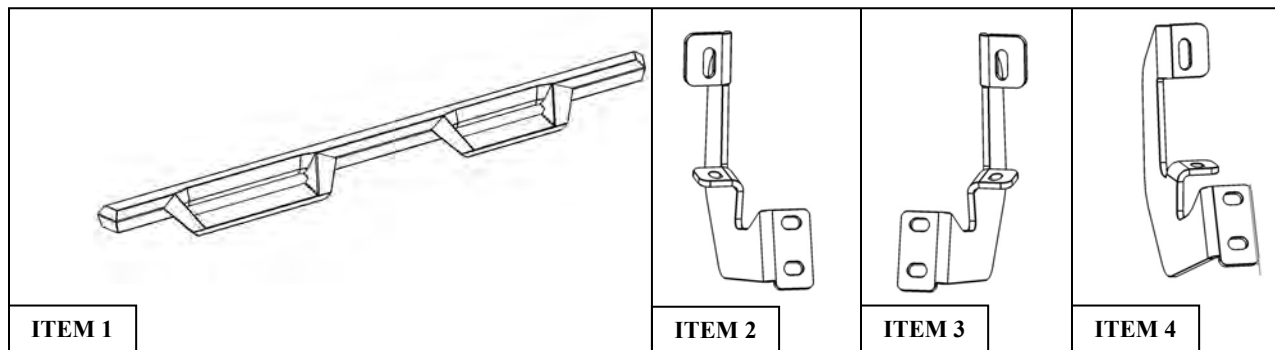AUTOMOTIVE PRODUCTS, INC.

**APPLICATION:**
**2019-2021 Chevrolet Silverado / GMC Sierra 1500 Crew Cab / Double Cab (Excl. 2019 Silverado LD/Sierra 1500 Limited);**
**2020-2021 Chevrolet Silverado / GMC Sierra 2500/3500 Crew Cab / Double Cab**
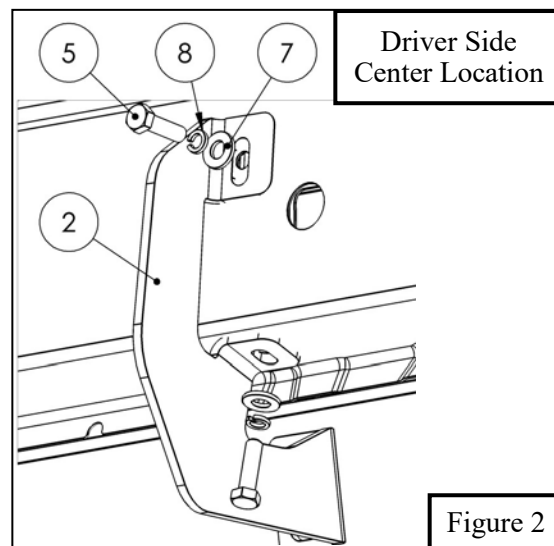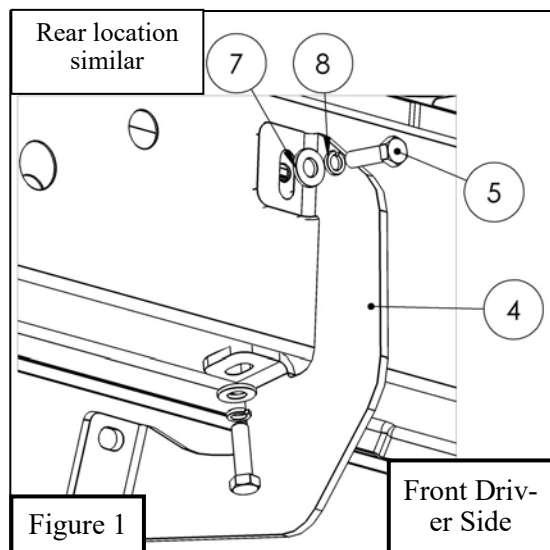**PART NUMBER:**
**56-14135, 56-141352, 56-14125, 56-141252**

| ITEM | QUANTITY | DESCRIPTION | TOOLS NEEDED |
|---|---|---|---|
| 1 | 2 | STEP BAR ASSEMBLY | RATCHET 1/4" & 3/8" |
| 2,3 | 2 | CENTER MOUNT BRACKET, DRIVER (2) AND PASSENGER (3) | TORQUE WRENCH |
| 4 | 4 | MOUNTING BRACKET | 10MM SOCKET |
| 5 | 12 | M8 HEX HEAD BOLT LONG (YELLOW ZINC) | SOCKET EXT. |
| 6 | 12 | M8 HEX HEAD BOLT SHORT (YELLOW ZINC) | 13MM SOCKET |
| 7 | 24 | M8 FLAT WASHER (YELLOW ZINC) | 13MM WRENCH |
| 8 | 24 | M8 LOCK WASHER (YELLOW ZINC) | |
| 9 | 12 | M8 U-NUT CLIP (YELLOW ZINC) | |

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



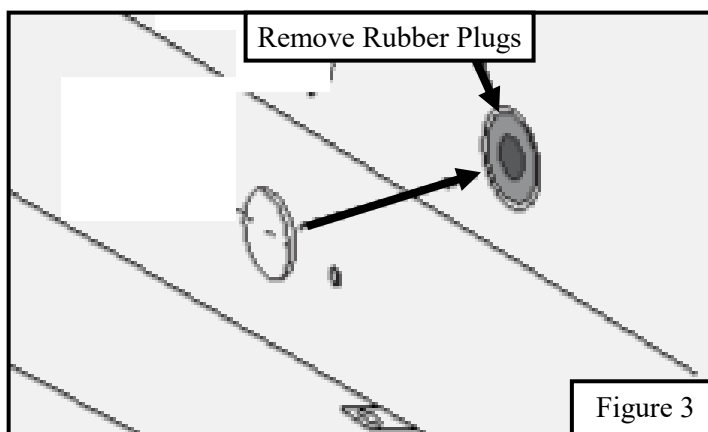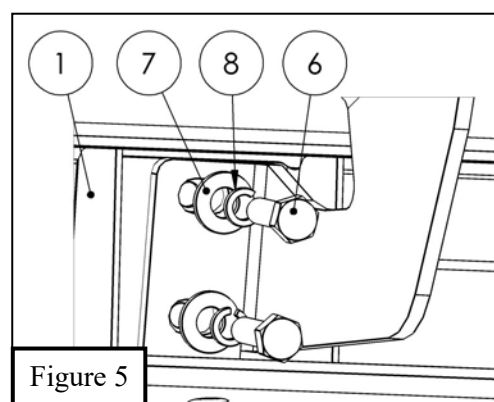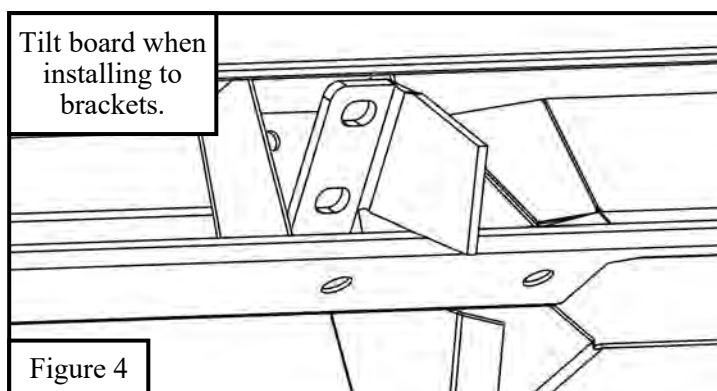ITEM 1 | ITEM 2 | ITEM 3 | ITEM 4

## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
**Failure to identify damage before installation could lead to a rejection of any claim.**

2. Locate the mount locations on the rocker panel of the vehicle. Remove the rubber plugs covering the threaded holes.
3. Locate (1) Mounting Bracket (Item 4) and loosely secure it to the rocker panel using the provided hardware: (2) M8 hex head bolt long, (2) M8 flat washer, and (2) M8 lock washer. See **Figure 1**. (**Note:** If threaded holes are not on trucks rocker panel, remove the rubber plugs located on the rocker panel at each mounting location and insert nut clips.) See   **Figure 3**.
4. Repeat **Step 4** for every other bracket mounting location, see **Page 3** for bracket orientation and location.

Westin
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**Thank you for choosing Westin products for additional installation assistance please call Customer Service (800) 793-7846**
**www.westinautomotive.com**

P.N.: 75-56141352-RevC        ECO #: W21-0998        DATE: 11/12/21

**Rear location similar**

7 8

5

4

Figure 1

**Front Driver Side**

5 8 7

**Driver Side Center Location**

2

Figure 2

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5. Locate (1) Center Mount Bracket (Item 2-3). Loosely secure Center Mount Bracket to the rocker panel using (2) M8 hex head bolt long, (2) M8 flat washer, and (2) M8 lock washer. See **Figure 2.** Refer to **Page 3** bracket orientation figures.

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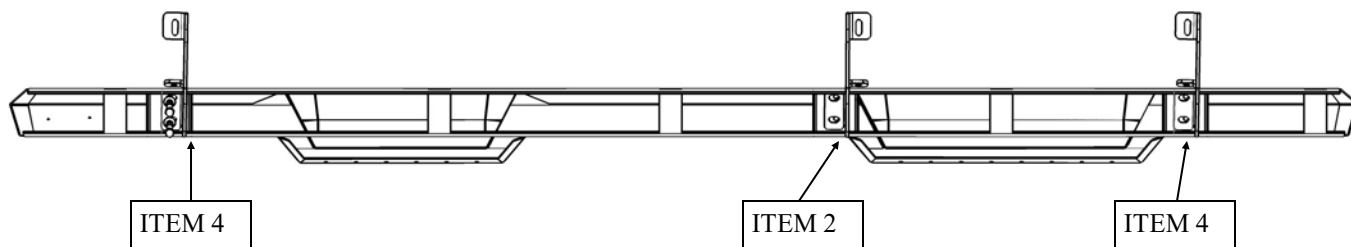
**Remove Rubber Plugs**

Figure 3

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6. For Step Board installation, tilt board at an angle to insert brackets into mounting locations. With the previously installed mounting brackets use the supplied M8 hardware with the short M8 hex head bolt, then loosely install. See **Figures 4 & 5**.

7. Align and adjust the step bars and brackets as needed, then fully tighten all hardware: M8 to 15-18 ft-lbs.

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**Tilt board when installing to brackets.**

Figure 4

1 7 8 6

Figure 5

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| Driver Side | | | Front → |
|---|---|---|---|

ITEM 4          ITEM 2          ITEM 4

## INSTALLATION COMPLETE



## Care Instructions

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

# WESTiN®

## ⚠ WARNING ⚠

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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**FASTENERS:**
All Westin supplied fasteners must be utilized and installed in accordance with the installation in-structions and apply torque to the specifications as defined.   DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

**DRILLING:**
Most Westin products do not require drilling for installation.  If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

**EYE PROTECTION:**
ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

**MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)**
The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

**FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:**
Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov

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P.N.: 75-56141352-RevC     ECO #: W21-0998                                         DATE: 11/12/21