



INSTALLATION INSTRUCTIONS

APPLICATION:

2011-2015 Ford Super Duty

PART NUMBER:

58-141115/58-14111R

AUTOMOTIVE PRODUCTS,

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	6	1/2 x 3 1/2 in Bolt	3/4" WRENCH
2	14	1/2 x 1 1/2 in Bolt	RATCHET WITH EXTENSIONS
3	20	1/2 in Nut	3/4" SOCKET
4	4	M8 - 1.25 X 14 MM CAP SCREW	13 MM SOCKET
			15 MM SOCKET
			18 MM SOCKET

REMOVAL

1. Disconnect the factory fog lamp harness from the connector on the lower radiator core support
2. Unclip the splash mat from the factory bumper and fold it out of the way
3. Remove the bumper side support bracket bolts from the body mount bracket behind the bumper with a 13 mm wrench or socket
4. While supporting the bumper, unscrew the main bumper mounting bolts from the front face of the bumper (the bolts will remain captive in the bumper)
5. Remove OEM bumper assembly and set aside
6. Remove the under-run guards from both of the frame rails with an 18mm socket
7. Remove the bumper mount/tow hook assembly from both of the frame rails using a 15 mm socket

INSTALLATION

1. Install the frame bracket on the frame using 4 - 1/2" x 1 1/2" bolts, install the frame bracket with the side support bolt on the outside of the frame rail. Repeat for opposite side.
2. Loosely attach the intermediate bracket to the frame brackets previously installed with the 2" slot on the brackets facing inward
3. Lift the bumper and carefully insert the bumper mounts into the slots on the intermediate brackets. With the bumper supported, install 3-1/2" x 3 1/2" bolts and 3 - 1/2" nuts per side
4. Adjust the bumper to achieve proper alignment
5. Tighten all fasteners



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Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846