



# INSTALLATION INSTRUCTIONS

AUTOMOTIVE PRODUCTS,

APPLICATION:

2015 Ford F-150

PART NUMBER:

58-241505/58-24150R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	TAG LIGHTS	8 MM SOCKET
2	4	1/2" x 1-1/2" BOLTS	9 MM SOCKET
3	4	1/2" NUTS	13 MM SOCKET
			RATCHET WITH EXTENSIONS
			3/4" WRENCH

## REMOVAL

1. Remove the license plate, trailer plug and spare tire lock
2. Remove the plastic cover from the top of the bumper starting from the outside passenger edge.
3. Using a 13 mm socket, remove the 10 bolts that attach the bumper to the receiver hitch tabs

## INSTALLATION

1. Start by removing the 3 nuts that attach the receiver hitch to the frame rail on one side only.
2. Lightly tap the bolt plate loose from the frame rail.
3. Install the bolt plate through the supplied bracket and frame and reinstall the factory nuts.
4. Repeat for the opposite side.
5. Slide the bumper mounts into the frame brackets and attach using the supplied 1/2" bolts and nuts.
6. Adjust the bumper to achieve proper alignment.
7. Tighten all hardware.
8. Install the tag lights to the bumper. (Wire the red wire to the positive factory tag light wire, and the black wire to the negative factory



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