



# INSTALLATION INSTRUCTIONS

APPLICATION:

1999-2015 Ford Super Duty

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-249905/58-24990R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	TAG LIGHTS	21MM SOCKET
2	4	1/2" x 1 1/2" BOLT	3/4" SOCKET
3	4	1/2" NUT	3/4" WRENCH
			RATCHET WITH EXTENSIONS

## REMOVAL

1. Disconnect the tag lights
2. Remove the 4 bolts that hold the bumper to the frame
3. Remove the bumper

## INSTALLATION

1. Install the tag lights into the bumper
2. Install frame brackets to the frame using the factory hardware
3. Align the bumper with the frame brackets and install the 4 - 1/2" x 1 1/2" bolts and 1/2" nuts
4. Adjust the bumper to achieve proper alignment
5. Tighten all hardware



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