



INSTALLATION INSTRUCTIONS

APPLICATION:

1999-2015 Ford Super Duty

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-249905S/58-24990RS

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	TAG LIGHTS	21 MM SOCKET
2	4	SENSOR GROMMETS	3/4" SOCKET
3	4	1/2" x 1 1/2" BOLT	3/4" WRENCH
4	4	1/2" NUT	RATCHET WITH EXTENSIONS

REMOVAL

1. Disconnect the tag lights
2. Disconnect the sensor harness, if equipped
3. Remove the 4 bolts that hold the bumper to the frame
4. Remove the bumper from the truck
5. Remove the sensor harness and sensors

INSTALLATION

1. Install the tag lights in bumper
2. Install the frame brackets to the frame using the factory hardware
3. Install the sensor grommets in the bumper and install sensors with the plugs horizontal, facing inward
4. Plug the harness back into the sensors
5. Align the bumper with the frame brackets and install the 4 - 1/2" x 1 1/2" bolts and 1/2"nuts
6. Adjust the bumper to achieve proper alignment
7. Tighten all hardware
8. Splice the tag lights to the factory harness with the red wire going to the positive factory wire



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Thank You for choosing Westin products
For Additional installation assistance please call
Customer service (800) 793-7846