



# INSTALLATION INSTRUCTIONS

APPLICATION:

2011-2014 Chevy 2500-3500

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-251105/58-25110R

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	TAG LIGHTS	15 MM SOCKET
2	4	1/2" x 1 1/2" BOLT	18 MM SOCKET
3	4	1/2" NUT	21 MM SOCKET
			3/4" SOCKET
			3/4" WRENCH
			RATCHET WITH EXTENSIONS

## REMOVAL

1. Disconnect the tag lights and trailer plug harness
2. Remove the 6 bolts that hold the bumper to the frame
3. Remove the bumper from truck

## INSTALLATION

1. Install the tag lights in bumper
2. Align the bumper with the frame
3. Install the 4 - 1/2" x 1 1/2" bolts and 1/2" nuts
4. Reinstall the 2 bolts that attach the receiver to the frame
5. Adjust the bumper to achieve proper alignment
6. Tighten all hardware



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Thank You for choosing Westin products  
 For Additional installation assistance please call  
 Customer service (800) 793-7846