INSTALLATION INSTRUCTIONS

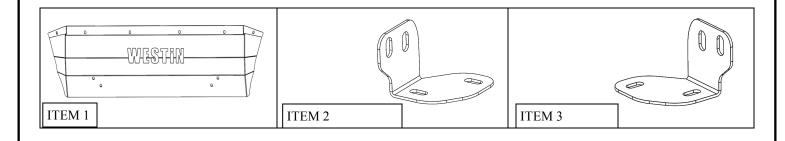


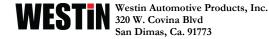


2017-2019 Ford F-250/350 Super Duty

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	SKID PLATE	RATCHET
2	1	PASSENGER MOUNTING BRACKET	TORQUE WRENCE
3	1	DRIVER MOUNTING BRACKET	13MM SOCKET
4	8	M8 FLAT WASHER	13MM WRENCH
5	6	M8 LOCK WASHER	16MM SOCKET
6	2	M8 SERRATED FLANGE NUT	16MM WRENCH
7	6	M8 BUTTON HEAD BOLTS	18MM SOCKET
8	4	M10 BUTTON HEAD BOLT	19MM WRENCH
9	4	M10 FLAT WASHER	
10	4	M10 SERRATED FLANGE NUT	
11	4	M8 U-CLIPS	
12	4	M12 BUTTON HEAD BOLTS	
13	4	M12 FLAT WASHER	
14	4	M12 SERRATED FLANGE NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING





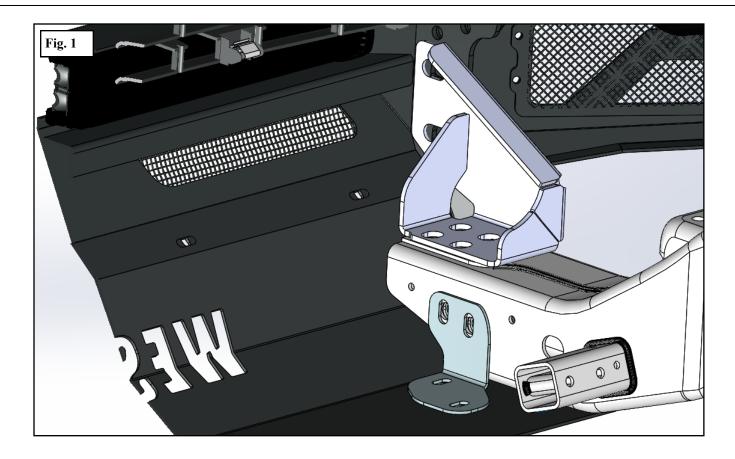
ECO #: W18-0220

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.

Failure to identify damage before installation could lead to a rejection of any claim.

- 2. Install mounting brackets on frame as show in Figure 1 and 2.
- 3. Use M12 hardware to install mounting brackets and put serrated flange nuts inside the frame. Tighten until you feel the serrations on the nut creating resistance but do not fully tighten.



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2. Install U-clips on bumper edge as shown on Figure 2.



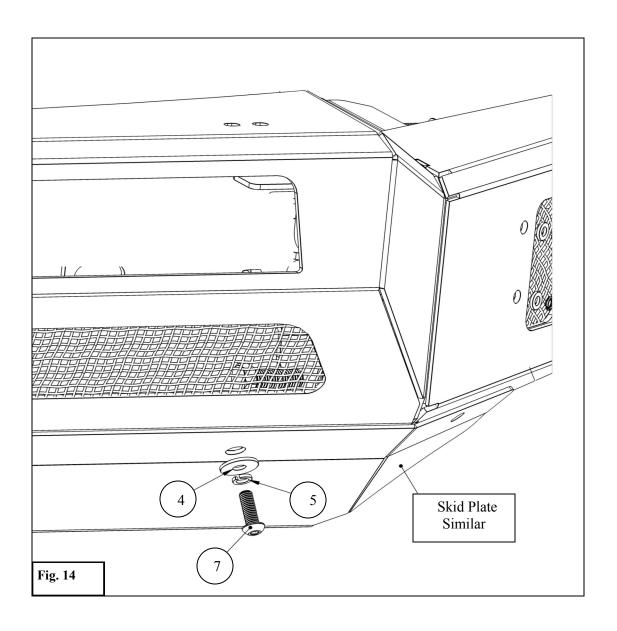
3. Instead of u-clip , use serrated flange M8 nut (Item 6) on the two bolts that attach to the side wings. See Figure 3.



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12. Align skid plate as desired and torque all hardware as specified: M8 to 18 ft-lbs, M10 to 38 ft-lbs, M12 to 60 ft-lbs.



INSTALLATION COMPLETE



LED Lights, side pod light mounts and skid plate sold separately

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov